



**GAINESVILLE RENEWABLE ENERGY CENTER
Gainesville, FL**

FACILITY PERFORMANCE TEST REPORT

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EXECUTIVE SUMMARY

Facility and Boiler Performance Testing was conducted at The American Renewables, Gainesville Renewable Energy Center Project, located in Gainesville Florida for Fagen Industrial, Inc. Testing was conducted based on the schedule provided in Table E-1. The Plant has a net output of 101.5 MW fired by biomass.

Table E-1: Testing Schedule

Date	Start Time	End Time	Test Name
11/21/13	10:00	14:00	Plant Test Run #1
11/21/13	14:00	18:00	Plant Test Run #2
11/21/13	18:00	22:00	Plant Test Run #3

Testing was executed in general accordance with Revision 1 of the Facility Performance Test Procedure (dated August 9, 2013), ASME PTC 46- 1996, and ASME PTC4-2008. There are several exceptions and clarifications to the Test Procedure. These can be characterized as method/sampling related and, data/measurement related. See Section 2.2 of this report for additional details on these as tested changes to the Test Procedure.

Tables E-2 and E-3 provide a summary of the test results for the performance tests.

Table E-2: Plant Performance Test Results

Description	Units	Test Run 1	Test Run 2	Test Run 3	Average
Plant Electrical Output					
Guaranteed Plant Electrical Output	kW	101,520	101,520	101,520	101,520
Measured Plant Electrical Output	kW	102,884	102,916	102,943	102,915
Corrected Plant Electrical Output	kW	101,325	101,431	101,037	101,264
Margin from Guarantee	kW	-195	-89	-483	-256
	%	-0.19	-0.09	-0.48	-0.25
Plant Cycle Heat Rate					
Guaranteed Plant Cycle Heat Rate	Btu/kWh	12,559	12,559	12,559	12,559
Measured Plant Cycle Heat Rate	Btu/kWh	11,368	11,333	11,339	11,347
Corrected Plant Cycle Heat Rate	Btu/kWh	11,857	11,860	11,834	11,850
Margin from Guarantee	Btu/kWh	-702	-699	-725	-709
	%	-5.59	-5.56	-5.77	-5.64

Table E-3: Boiler Performance Test Results

Description	Units	Test Run 1	Test Run 2	Test Run 3	Average
Boiler Steam Output					
Guaranteed Boiler Steam Output	lb/hr	907,640	907,640	907,640	907,640
Measured Plant Steam Flow	lb/hr	878,834	879,189	874,726	877,583
Corrected Plant Steam Flow	lb/hr	870,045	870,397	865,979	868,807
Margin from Guarantee	lb/hr	-37,594	-37,243	-41,661	-38,833
	%	-4.14	-4.10	-4.59	-4.28
Fuel Heat Input					
Guaranteed Fuel Heat Input	mmBtu/hr	1,275	1,275	1,275	1,275
Measured Fuel Heat Input	mmBtu/hr	1,170	1,166	1,167	1,167
Corrected Fuel Heat Input	mmBtu/hr	1,206	1,207	1,202	1,205
Margin from Guarantee	mmBtu/hr	-69	-68	-73	-70
	%	-5.37	-5.31	-5.74	-5.48
Auxiliary Power Consumption					
Guaranteed Aux. Power Load	kW	6,100	6,100	6,100	6,100
Measured Aux. Power Load	kW	5,493	5,501	5,303	5,432
Corrected Aux. Power Load	kW	5,089	5,071	4,935	5,031
Margin from Guarantee	kW	-1,011	-1,029	-1,165	-1,069
	%	-16.58	-16.87	-19.10	-17.52
Steam Temperature at Outlet					
Guaranteed Outlet Temperature	°F	1,005	1,005	1,005	1,005
Measured Outlet Temperature	°F	998.4	998.7	998.8	998.7
Margin from Guarantee	°F	-6.6	-6.3	-6.2	-6.3
	%	-0.65	-0.63	-0.62	-0.63

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1.0 Introduction

1.1 Plant Description

The American Renewables, Gainesville Renewable Energy Center Project, located in Gainesville Florida is a 100 MW biomass fueled plant. The facility consists of one (1) Metso bubbling Fluid Bed solid biomass fuel boiler producing steam for one (1) Siemens steam turbine generator (STG). The facility is owned and operated by Gainesville Renewable Energy Center (GREC).

1.2 Testing Goal

Overall Facility Testing was conducted to determine Plant Net Capacity, and Plant Net Heat Rate. Testing was conducted in general agreement with ASME PTC 46-1996 and Revision 1 of the PTC 46 Facility Performance Test Procedure. Exceptions to the Test Procedure are discussed in Section 2.2.

Additionally, Boiler performance testing was conducted concurrently to evaluate the boiler performance guarantees listed in the GREC Boiler EPC Contract Appendix VI for Steam Output at Superheater Outlet, Boiler Fuel Heat Input, Auxiliary Power Consumption, and Steam Temperature at Superheater Outlet. These items were tested in general accordance with ASME PTC4-2008 and the Facility test procedure.

1.3 Parties to the Test

Parties to the test are representatives or designees who were present during the test, and have the authority to agree in writing to changes to the Test Procedure. The major corporate Parties to the test are listed below. A listing of Test Party Representatives present during the testing is provided in the testing checklists located in Appendix A.2.

Owner:	Gainesville Renewable Energy Center
Contractor:	Fagan Inc.
Testing Subcontractor:	McHale & Associates, Inc.
Independent Engineer:	Black and Veatch
Lenders:	Union Bank, Bank of Tokyo – Mitsubishi UFI limited

1.4 Test Witness

In addition to the primary parties to the test listed above, secondary Parties may have provided a representative to be available during testing. These representatives may provide technical feedback to support the testing, but may not have the authority to confirm or approve any test deviations. The major potential witnesses to the test are listed below. A listing of the actual Test Witnesses present during the testing is provided in the testing checklists located in Appendix A.2.

Boiler Manufacturer: Metso Power
STG Manufacturer: Siemens

2.0 Test Description

Facility Performance Testing was conducted at Gainesville Renewable Energy Center (GREC) in Gainesville, FL by McHale and Associates for Fagen. Testing was conducted in accordance with the schedule shown in Table 2-1.

Table 2-1: Testing Schedule

Date	Start Time	End Time	Test Name
11/21/13	10:00	14:00	Plant Test Run #1
11/21/13	14:00	18:00	Plant Test Run #2
11/21/13	18:00	22:00	Plant Test Run #3

2.1 Referenced Test Codes and Standards

- ASME PTC 46 1996 Performance Test Code on Overall Plant Performance
- ASME PTC 1 2011 General Instructions
- ASME PTC 4 2008 Fired Steam Generators
- ASME PTC 4.1 (R)1991 Steam Generating Units
- ASME PTC 4.3 (R)1991 Air Heaters
- ASME PTC 6 2004 Steam Turbines
- ASME PTC 19.1 2005 Test Uncertainty
- ASME PTC 19.2 2010 Pressure Measurement Instruments and Apparatus Supplement
- ASME PTC 19.3 (R)2004 Temperature Measurement Instruments and Apparatus
- ASME PTC 19.5 2004 Flow Measurement
- ASME PTC 19.7 (R)1988 Measurement of Shaft Power Instruments and Apparatus
- ASME PTC 19.10 1981 Flue and Exhaust Gas Analyses Instruments and Apparatus
- ASME PTC 19.22 2007 Data Acquisition Systems
- ASME PTC 25 2008 Pressure Relief Devices
- ASME MFC-2M 1983 Measurement Uncertainty for Fluid Flow in Closed Conduits
- ASME MFC-3M 2004 Measurement of Fluid Flow in Pipes Using Orifice, Nozzle, and Venturi
- ASTM D3761 2010 Standard Test Method for Total Fluorine in Coal by the Oxygen Bomb Combustion/Ion Selective Electrode Method
- ASTM D7348 2013 Standard Test Methods for Loss on Ignition (LOI) of Solid Combustion Residues
- ASTM D7582 2012 Standard Test Methods for Proximate Analysis of Coal and Coke by Macro Thermogravimetric Analysis

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- BSI ASTM 2012 Standard Test Method for Total Mercury in Coal and Coal Combustion Residues by Direct Combustion Analysis
D6722
 - BSI EN 14774-1 2010 Solid Biofuels – Determination of Moisture Content – Oven Dry Method Part 1: Total Moisture – Reference Method
 - BSI EN 14775 2010 Solid Biofuels - Determination of Ash Content
 - BSI EN 14778 2011 Solid Biofuels – Sampling
 - BSI EN 14780 2011 Solid Biofuels – Sample Preparation
 - BSI EN 14918 2010 Solid Biofuels – Determination of Calorific Value
 - BSI EN 15104 2011 Solid Biofuels – Determination of Total Content of Carbon, Hydrogen and Nitrogen – Instrumental Methods
 - BSI EN 15148 2010 Solid Biofuels – Determination of the Content of Volatile Matter
 - BSI EN 15149-2 2010 Solid Biofuels – Determination of Particle Size Distribution. Vibrating Screen Method Using Sieve Apertures of 3.15 mm and Below.
 - BSI EN 15289 2011 Solid Biofuels – Determination of Total Content of Sulfur and Chlorine
 - BSI EN 15290 2011 Solid Biofuels – Determination of Major Elements – Al, Ca, Fe, Mg, P, K, Si, Na and Ti
 - BSI EN 15297 2011 Solid biofuels. Determination of minor elements. As, Cd, Co, Cr, Cu, Hg, Mn, Mo, Ni, Pb, Sb, V and Zn
 - ISO 540 2008 Hard coal and coke -- Determination of ash fusibility
 - IEEE 120 (R)2007 Master Test Guide for Electrical Measurements in Power Circuits

2.2 Test Exceptions

Test exceptions are items identified at the time of the test execution or afterwards during the detailed post-test computations and data analysis that differ from the methods described in the Test Procedure. The following is a brief description and discussion for each of the identified Test Exceptions by category.

2.2.1 Test Load Clarification

2.2.1.1 During the performance test, the turbine throttle control valve was chattering substantially. As a result of this valve operation, it was decided not to increase the test load any further than necessary.

2.2.2 Method/Sampling Related Exceptions

2.2.2.1 Section 3.2.4 of the Test Procedure called for four (4) test runs of three (3) hours duration each. During a pre-test meeting the Test Parties agreed to change this to three (3) test runs of four (4) hours duration each.

2.2.2.2 Table 3-4 of the Test procedure provided Stability Criteria for the test. The test procedure also called for the Test Parties to agree to proceed with the testing if these criteria could not be met. It was found prior to the test start that the unit could not achieve the main steam pressure and boiler oxygen level stability criteria. As the unit was found to be operating normally it was agreed to proceed with the testing despite not achieving these two stability criteria.

2.2.2.3 Supplied in Appendix A.2 of this report is an annotated copy of Pre-Test Check List. This list was originally provided in the Test Procedure, Appendix D.1 and provides in Section E of the check list an expected test “Systems Not In Operation” list. On it “Auxiliary Steam (except SJAЕ)” is listed. The note against this item indicates that the “Brine System Steam” also remained in service. The Brine System Steam flow rate is unmeasured. The effect of Brine Steam flow, if corrected for, would be to improve the turbine’s tested (corrected) performance.

2.2.2.4 In Section 4.3.1.2 of the Test Procedure it details how the fuel sampling is to be performed and the quantity of samples that were to be collected. Due to a very constrained sampler volume size, the number of samples and the total quantity of sample collected had to be revised. Thus only a single sample was available for each 12 minute sampling period and a single composite sample per test run which was divided into 5 samples for distribution to the Test Parties.

2.2.2.5 Test Procedure Section 4.3.1 details how fuel sampling will be performed and how it will be analyzed. Due to Emissions Testing that was in progress during the test runs requiring additional analysis and the apparent stability of the fuel based on operating parameters, the Test Parties decided to revise which fuel samples were to be analyzed and for what. Instead of analyzing each 12 minute sample for Higher Heating Value,

Moisture and Particle Size, only about every other sample was so analyzed and none for Particle Size. Additionally, every sample at the top of the hour was tested for Ultimate Analysis.

- 2.2.2.6 In Section 4.3.2.1 of the Test Procedure it states that boiler ash will be sampled near the ash silo entrance. To allow normal operation of the ash sampling system, samples were collected individually from the Ash Bottom Refuse Hopper, the 2nd Pass Ash Hopper (economizer), the 3rd Pass Hoppers and Bag House Hoppers. Each location's sample was independently analyzed.
- 2.2.2.7 In Section 4.3.2.2 of the Test Procedure details how and for what the boiler ash is to be analyzed for. Prior to the start of the test the Parties choose to adjust for what and how the boiler ash was to be analyzed. Following the test, and in review of the ash analysis results for the LOI at 550 Deg C, it was determined that this temperature was not producing sensible results and appeared that some component of the ash was likely oxidizing at this temperature. As a result, the LOI analysis was conducted at 750 Deg C to determine the quantity of unburned combustibles in the ash.
- 2.2.2.8 The 3rd pass ash sample was not retested at 750 Deg C due to its small mass flow in proportion to the rest of the unit's ash flows. 2nd pass ash sample results were used as a substitute to the 3rd pass values.
- 2.2.2.9 Ash analysis was limited to just LOI. Test Parties agreed to forgo detailed ash analysis and design estimates were used in their stead.
- 2.2.2.10 In Section 4.3.3 of the Test Procedure it calls for Sodium Bicarbonate, if injection is in service, to be sampled once per test run. The Test Parties chose not to do so but to just use the assay analysis from the last bulk material delivery to the site.
- 2.2.3 Data/Measurement Related Exceptions
- 2.2.3.1 Prior to testing, the temporary temperature and oxygen grid was installed at the exit of the economizer instead of the baghouse inlet as described in the procedure. As assumption of zero air infiltration between the economizer and the baghouse inlet was made, and DCS measurements were intended to be used to capture the baghouse inlet temperature. The baghouse inlet temperature is further discussed in Section 2.2.4.1.
- 2.2.3.2 During Test Run #1, the temporary DAS system suffered a cable failure resulting in the loss of data being collected from the ID Fan Inlet temperature grid between 11:28 and 13:11. As a result of trouble shooting this failure data collection from the economizer outlet temperature grid was also lost between 12:28 and 12:51. Rather than restart the test it was decided to continue on and replace the lost primary (temporary) data with secondary (DCS) data values for the gap periods.
- 2.2.3.3 The test procedure Section 3.5.5 states that the emissions shall be monitored by a certified CEM system of independent emission testing. Concurrent to the performance

test, the CEM system was undergoing certification testing. The data and results of the certification is discussed under a separate test report by a separate emission testing group. The data recorded from the CEM system is provided in Table 2-2 below for information only.

Table 2-2: CEM System Average Data During Testing

DESCRIPTION	UNITS	Test Run	Test Run	Test Run	TEST RUN AVERAGE
		1	2	3	
		11/21/2013	11/21/2013	11/21/2013	
		10:00	14:00	18:00	
		14:00	18:00	22:00	
CEMS NOX, STACK	lb/MMBtu	0.0496	0.0500	0.0502	0.0499
CEMS CO, STACK	lb/MMBtu	0.0259	0.0283	0.0256	0.0266
FLUE GAS SO2, STACK	lb/MMBtu	-0.0005	-0.0005	-0.0004	-0.0005
CEMS O2, STACK	%	3.2200	3.2676	3.2757	3.2544
CEMS HCL, STACK	ppm	0.0040	0.0000	0.0001	0.0014
CEMS HF, STACK	ppm	-0.0005	-0.0004	-0.0005	-0.0005
CEMS FLOW, STACK	klb/hr	18,172	18,211	18,067	18,150

2.2.3.4 The Test Procedure in Section 4.1.10 calls for Manual Readings to be collected once every 15 minutes. Bottom Ash Cooling Water Temperature was to be manually collected. During Test Run # 1 this was not accomplished and in fact no reading for this temperature was collected. Data from the second and third test runs was used to estimate this value for the first test run.

2.2.3.5 MDAS measurements of the ID fan inlet O2 were found to result in unrealistic results. Upon further inspection, it appears that the analyzer calibration likely drifted through the performance test. Using an energy balance around the baghouse and NH3 vaporizing air confirms that the CEMS data at the stack predicts an expected amount of air entering the gas stream through the baghouse. The CEMS measurement of O2 at the stack shall be used in the calculation of the test results.

2.2.4 Calculation Related Exceptions

2.2.4.1 In conducting an energy balance around the baghouse and SCR using the measured data, the energy in the dry gas exiting the baghouse appeared to be greater than the energy in the dry gas entering the baghouse. An energy balance was used to calculate the baghouse gas inlet temperature using the assumption that the test heat loss through the baghouse is equal to design.

2.2.4.2 Test conditions are outside of the range for the corrections provided by Metso. In the extrapolation for the test results using these curves, the results did not match the expected results using a PTC4 correction methodology. Upon further inspection, when

entering the boiler predicted performance data from the manufacturer at the curve points for 98% MCR at 50%, 45%, and 40% moisture, the correction curve behavior does not match the predicted performance data. The results of the performance test herein are based upon the PTC 4 correction methodology instead of the Metso corrections.

2.3 Boiler Performance Testing Discussion

2.3.1 During the performance test, additional test measurements and calculations were conducted to evaluate the boiler performance guarantees in accordance with the GREC Boiler EPC Contract Appendix VI. The Performance Guarantee and Basis conditions for these parameters are presented in Table 2-3 below. These test parameters were determined in accordance with the Facility Test Procedure with the exceptions and clarifications listed in this report.

**Table 2-3: GREC Boiler EPC Contract Appendix VI
 Performance Guarantee for Boiler Island**

Category	Performance Guarantee	Basis Conditions
Steam Output at Superheater Outlet	907,640 lbs/hr	440 Deg F feed water with 1% allowance for continuous blowdown based on Guarantee basis fuel
Boiler Fuel Heat Input	1,275 mmBtu/hr	Siemens Turbine 907,640 lb/hr main steam flow 440 Deg F feed water temperature 45% moisture content based on Guarantee basis fuel 1% blowdown 77 Deg F reference temperature 80 Deg F ambient air temperature 0.0204 lb H ₂ O/ lb dry air absolute air humidity (80 Deg F dry/78 Deg F wet bulb)
Auxiliary Power Consumption	6,100 kW	Guarantee basis fuel, Including: Primary Air Fan Secondary Air Fan Induced Draft Fan Flue Gas Recirculation Fan Fuel Feeding Equipment Bag House Filter Cleaning Air Compressor and Hopper Heating System Dry Sorbent Injection System Activated Carbon Injection System
Steam Temperature at Superheater Outlet	1,005 Deg F	For 70% to 100% MCR at 1,620 psig based on Guarantee Basis Fuel.

- 2.3.2 Pretest activities for the boiler testing were conducted in accordance with the facility performance test procedure. Specifically, this includes Sections 2, 3 and 4 of the facility test procedure.
- 2.3.3 In the measurements a power factor of 0.707 was assumed in the calculations of the Boiler and Fuel Yard Auxiliary Power Consumption.
- 2.3.4 Boiler calculations were performed in accordance with the facility test procedure for determination of the PTC4 energy balance. This methodology is discussed in more detail within Section 4 herein.
- 2.3.5 A pre-test uncertainty was not established for any of the boiler performance guarantees.

3.0 Test Measurements

Test measurements were based on a combination of temporary test instrumentation and permanent station instrumentation. Raw test data was provided to all Parties following the test. Electronic files of this data are provided in Appendix A.1. Test averages are provided for each measurement point in the Input Summary Table at the end of Section 3. The Input Summary provides measurement descriptions, average values for each parameter, accounting for the Test Exceptions described in Section 2.2 for each test run, and an average for the overall test.

3.1 Boiler Auxiliary Load

3.1.1 Table 3-1 below presents the list of measurement parameters utilized in the evaluation of the boiler auxiliary loads.

Table 3-1: Boiler Auxiliary Load Consumers

Measurement Description	Measurement Tag	Measurement Tag
	Power (kW)	
PA Fan Real Power	PRY-1011A	EMA-JI-1011-12
SA Fan Real Power	PRY-1019A	EMA-JI-1019-12
ID Fan Real Power	PRY-1010A	EMA-JI-1010-12
FGR Fan Real Power	PRY-1021A	EMA-JI-1021-12
	Current (Amps)	Voltage (Volts)
Fuel Feed Left Drag Conveyor 1	FCS-CNV-1008	FCS-CNV-1008
Fuel Feed Right Drag Conveyor 1	FCS-CNV-1009	FCS-CNV-1009
Fuel Feed Left Metering Screw 1	FCS-CNV-1010	FCS-CNV-1010
Fuel Feed Right Metering Screw 1	FCS-CNV-1011	FCS-CNV-1011
Fuel Feed Left Metering Screw 2	FCS-CNV-1012	FCS-CNV-1012
Fuel Feed Right Metering Screw 2	FCS-CNV-1013	FCS-CNV-1013
Fuel Feed Left Metering Screw 3	FCS-CNV-1014	FCS-CNV-1014
Fuel Feed Right Metering Screw 3	FCS-CNV-1015	FCS-CNV-1015
Fuel Silo 1 Reclaimer	FCS-CNV-1016	FCS-CNV-1016
Fuel Silo 2 Reclaimer	FCS-CNV-1017	FCS-CNV-1017
Fuel Feed Left Rotary Feeder 1	FCS-RTF-1022	FCS-RTF-1022
Fuel Feed Left Rotary Feeder 2	FCS-RTF-1023	FCS-RTF-1023
Fuel Feed Left Rotary Feeder 3	FCS-RTF-1024	FCS-RTF-1024
Fuel Feed Right Rotary Feeder 1	FCS-RTF-1025	FCS-RTF-1025
Fuel Feed Right Rotary Feeder 2	FCS-RTF-1026	FCS-RTF-1026
Fuel Feed Right Rotary Feeder 3	FCS-RTF-1027	FCS-RTF-1027
Fuel Silo 1 Lube Unit	FCS-SP-1018	FCS-SP-1018
Fuel Silo 2 Lube Unit	FCS-SP-1020	FCS-SP-1020
Fuel Silo 1 Rotating Spreader	FCS-SP-1030	FCS-SP-1030
Fuel Silo 2 Rotating Spreader	FCS-SP-1031	FCS-SP-1031
Fuel Silo 1 Turn Device	FCS-TG-1032-A	FCS-TG-1032-A
Fuel Silo 1 Turn Device	FCS-TG-1032-B	FCS-TG-1032-B
Fuel Silo 2 Turn Device	FCS-TG-1033-A	FCS-TG-1033-A

Fuel Silo 2 Turn Device	FCS-TG-1033-B	FCS-TG-1033-B
Baghouse Air Dryer 1	FFC-AD-1061	FFC-AD-1061
Baghouse Air Dryer 2	FFC-AD-1064	FFC-AD-1064
Baghouse Air Compressor 1	FFC-CR-1060	FFC-CR-1060
Baghouse Air Compressor 2	FFC-CR-1063	FFC-CR-1063
Sodium Bicarbonate Air Blower 1	SBC-FN-1014	SBC-FN-1014
Sodium Bicarbonate Rotary Airlock 1	SBC-RTF-1002	SBC-RTF-1002
Dust Collector #2 Fan	FHS-MR-0039-01	FHS-MR-0039-01
Dust Collector #2	FHS-MR-0039-02	FHS-MR-0039-02
Dust Collector #3 Fan	FHS-MR-0040	FHS-MR-0040
Conveyor #10 Drive #1	FHS-MR-0038-01	FHS-MR-0038-01
Conveyor #9 Drive #1	FHS-MR-0036-01	FHS-MR-0036-01

DATA SUMMARY							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
				11/21/2013	11/21/2013	11/21/2013	
				10:00 14:00	14:00 18:00	18:00 22:00	
PRIMARY VARIABLES FOR CREDITS AND LOSSES CALCULATIONS							
Ambient Data							
Barometric Pressure	psia	Pa	14.58	14.74	14.73	14.74	14.74
Ambient Relative Humidity	%	Rhm	92%	79%	83%	85%	83%
Ambient Specific Humidity	lbm H2O/lbm	MFrDA	0.0205	0.0146	0.0157	0.0134	0.0146
Ambient Dry Bulb Temperature	Deg F	TA6d	80.0	74.7	75.3	70.1	73.4
Ambient Wet Bulb Temperature			78.0	69.9	71.5	66.9	69.4
Cooling Tower Wet Bulb Temperature			78.0	68.4	69.9	65.2	67.8
Enthalpy Reference Temperature	Deg F	TRe	77.0	77.0	77.0	77.0	77.0
Economizer							
Economizer Flue Gas O2	%	DvpO2 (14)	2.88	2.88	2.86	2.86	2.87
Economizer Flue Gas Exit Temperature	Deg F	T14	498.0	491.9	493.4	493.8	493.0
Air Heater Data							
Average FD Fan Outlet Temperature (SCAH Inlet)	Deg F	TA7		66.3	68.5	60.9	65.2
Average PA Fan Outlet Temperature (SCAH Inlet)	Deg F	TA7A		97.7	98.9	91.8	96.1
Average Primary Air Heater 2 Inlet Gas Temperature (Economizer Outlet)	Deg F	TFgEn (14C)	498.0	491.9	493.4	493.8	493.0
Average Primary Air Heater 2 Exit Gas Temperature (Baghouse Inlet)			452.0	426.9	431.7	428.7	429.1
Average Primary Air Heater 1 Inlet Gas Temperature (SCR Outlet)			430.0	402.7	407.7	405.0	405.2
Average Primary Air Heater 1 Exit Gas Temperature (ID Fan Inlet)	Deg F	TFgLv (15)	316.0	307.9	309.0	309.7	308.9
Average Primary Air Heater 1 Inlet Air Temperature (SCAH Fan Outlet)	Deg F	TA8C	107.0	108.4	107.5	106.4	107.4
Average Primary Air Heater 1 Exit Air Temperature (Between PA AH 1 and 2)			379.7	357.3	357.9	357.4	357.5
Average Primary Air Heater 2 Inlet Air Temperature (Between PA AH 1 and 2)			379.7	357.3	357.9	357.4	357.5
Average Primary Air Heater 2 Exit Air Temperature (to Boiler)	Deg F	TA9A	472.0	441.5	442.6	442.3	442.1
Average Secondary Air Heater 1 Inlet Air Temperature (SCAH Outlet)	Deg F	TA8B	152.0	155.1	154.9	155.0	155.0
Average Secondary Air Heater 2 Exit Air Temperature (Between SA AH 2 and 3)			372.4	356.4	357.8	358.0	357.4
Average Secondary Air Heater 3 Inlet Air Temperature (Between SA AH 2 and 3)			372.4	356.4	357.8	358.0	357.4
Average Secondary Air Heater 3 Exit Air Temperature (to Boiler)	Deg F	TA9	447.0	424.5	426.4	426.7	425.9
Average Flue Gas Recirculation Temperature			366.0	367.5	368.6	369.3	368.5
Primary Air Heater Flue Gas Composition							
Dry Basis				Dry Basis	Dry Basis	Dry Basis	Dry Basis
Primary Air Heater 2 Inlet Flue Gas O2 (Economizer Outlet)	%	vpO2En (14)	2.88	2.88	2.86	2.86	2.87
Primary Air Heater 2 Inlet Flue Gas CO2 (Economizer Outlet)	%	DvPCO2	16.50	17.85	17.83	17.92	17.86
Primary Air Heater 1 Exit Flue Gas O2 (ID Fan Inlet)	%	DvPO2Lv	3.76	3.95	3.91	3.91	3.92
Primary Air Heater 1 Exit Flue Gas CO2 (ID Fan Inlet)	%		15.62	15.86	16.34	16.00	16.07
Primary Air Heater Exit Flue Gas CO (ID Fan Inlet)	ppm	DvpCO	145.00	29.69	26.67	25.10	27.15
Primary Air Heater Exit Flue Gas NOx (ID Fan Inlet)	ppm		155.00	155.00	155.00	155.00	155.00
Primary Air Heater Exit Flue Gas SOx (ID Fan Inlet)	ppm	DvPSO2	138.00	138.00	138.00	138.00	138.00
Ash and Fuel Temperatures							
Fuel Temperature	Deg F	T	80.1	95.0	95.0	95.0	95.0
Sorbent Temperature	Deg F	T1	80.0	74.7	75.3	70.1	73.4
Sand Temperature	Deg F	T2	80.0	74.7	75.3	70.1	73.4
Bottom Ash Temperature	Deg F		1,500	1,500	1,500	1,500	1,500
Fly Ash Temperature	Deg F		441.0	414.8	419.7	416.8	417.1
Economizer Hopper Ash Temperature	Deg F		498.0	491.9	493.4	493.8	493.0
Air Heater Hopper Ash Temperature	Deg F		316.0	307.9	309.0	309.7	308.9
Ultimate Fuel Analysis							
Moisture	wt %	MpWF	45.00	37.62	37.27	37.83	37.57
Carbon	wt %	MpCF	27.50	30.39	30.67	30.84	30.63
Hydrogen	wt %	MpH2F	3.37	3.53	3.53	3.62	3.56
Nitrogen	wt %	MpN2F	0.06	0.24	0.23	0.23	0.23
Sulfur	wt %	MpSF	0.01	0.01	0.01	0.01	0.01
Ash	wt %	MpAsF	0.71	3.04	2.85	2.59	2.83
Oxygen	wt %	MpO2F	23.39	25.17	25.44	24.88	25.16
Chlorine	wt %		0.00	0.00	0.00	0.00	0.00
Sum of Components	wt %		100.04	100.00	100.00	100.00	100.00
Wet High Heating Value, HHV	GJ/Tonne	HHVF	11.10	12.05	12.13	12.01	12.06
Dry High Heating Value, HHV	GJ/Tonne		20.18	19.32	19.33	19.32	19.32
CaO in dry fuel ash	wt % ash	MpCaORs	0.00	0.000	0.000	0.000	0.0
Fly Ash Analysis							
Percent Fly Ash in Residue	%	MpRs55	88.00	88.00	88.00	88.00	88.00
Total Carbon	wt %	MpToCRs55	15.00	7.86	6.97	5.71	6.84
Organic Carbon Level	wt %		15.00	7.76	6.87	5.61	6.74
Unburned Carbon	wt %	MpCRs55	15.00	7.76	6.87	5.61	6.74

DATA SUMMARY							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
Mineral Ash Analysis	wt %		0.00	0.00	0.00	0.00	0.00
CO2 in Fly Ash	wt %		0.10	0.10	0.10	0.10	0.10
Heating Value of Fly Ash	BTU/lb						
Economizer Hopper Ash Analysis							
Percent Economizer Ash in Residue		MpRs52	5.00	5.00	5.00	5.00	5.00
Total Carbon	wt %	MpToCRs52	0.00	0.49	0.52	0.35	0.45
Organic Carbon Level	wt %		0.00	0.49	0.52	0.35	0.45
Unburned Carbon	wt %	MpCRs52	0.00	0.49	0.52	0.35	0.45
Mineral Ash Analysis	wt %		0.00	0.00	0.00	0.00	0.00
CO2 in Fly Ash	wt %		0.00	0.00	0.00	0.00	0.00
Heating Value of Economizer Hopper Ash	BTU/lb						
Bottom Ash Analysis							
Percent Bottom Ash in Residue	%	MpRs37	5.00	5.00	5.00	5.00	5.00
Total Carbon	wt %	MpToCRs37	15.00	0.23	0.19	0.14	0.19
Organic Carbon Level	wt %		15.00	0.13	0.09	0.04	0.09
Unburned Carbon	wt %	MpCRs37	15.00	0.13	0.09	0.04	0.09
Mineral Ash Analysis	wt %		0.00	0.00	0.00	0.00	0.00
CO2 in Bottom Ash	wt %		0.10	0.10	0.10	0.10	0.10
Heating Value of Bottom Ash	BTU/lb						
Air Heater Hopper Ash Analysis							
Percent Air Heater Hopper Ash in Residue	%		2.00	2.00	2.00	2.00	2.00
Unburned Carbon	%		0.00	0.49	0.52	0.35	0.45
CO2 in Air Heater Hopper Ash	%		0.00	0.00	0.00	0.00	0.00
Urea Analysis							
% Composition	%		0.00	0.00	0.00	0.00	0.00
Aux Power							
Total Boiler Aux Load	kW		5,300	5,493	5,501	5,303	5,432
PA Fans	kW	KW5	800	1,018	1,021	1,038	1,025
SA Fans	kW	KW6	800	261	260	284	268
ID Fan	kW		800	2,753	2,746	2,740	2,746
Recirc Fan	kW		800	776	783	786	782
Auxiliary Equipment Power (Crossing Boundary - for Credit Calc)	kW	ΣKW _i	0	0	0	0	0
Overall Auxiliary Power Drive Efficiency	%		90.00	90.00	90.00	90.00	90.00
Misc Flow							
Aqueous ammonia to SCR (19% NH3)	lb/hr		400	163	162	162	162
Aqueous Ammonia Pressure	psia		30.00	30.00	30.00	30.00	30.00
Temperature of Aqueous Ammonia	Deg F		80.0	74.7	75.3	70.1	73.4
Primary Air Flow to NH3 Vaporizer	scfm		500	500	500	500	500
Flue Gas Recirc Flow Rate	lbm/hr		204,100	187,405	185,309	186,277	186,330
Limestone Flow Rate	lbm/h	MrSb	28,409	28,409	28,409	28,409	28,409
Sand Flow Rate	lbm/h	MrSb1	0	0	0	0	0
Sodium Bicarbonate Flow Rate	lbm/h		120	120	120	120	120
Ash Flow Basis - by Split or Measured Bottom Ash			Assume	Assume	Assume	Assume	
Bottom Ash Flow Rate	lbm/h	MrRs37	75,000	75,000	75,000	75,000	75,000
Air Flow Rate Basis - Measure or Assume with Air Fraction			Assume	Assume	Assume	Assume	
Primary Air Flow Rate Air Fraction	%		25.96	33.81	33.97	34.06	33.95
Secondary Air Flow Rate Air Fraction	%		74.04	66.19	66.03	65.94	66.05
Primary Air Flow Rate	lbm/h	MrA11	281,100	284,643	287,139	285,389	285,724
Secondary Air Flow Rate	lbm/h		801,600	557,136	558,141	552,401	555,893
Urea Flow Rate	lbm/h		0	0	0	0	0
Atomizing Steam	lbm/h	MrSt46A	0	0	0	0	0
Sootblowing Steam	lbm/h	MrSt46	0	0	0	0	0

DATA SUMMARY							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
PRIMARY VARIABLES FOR BOILER OUTPUT AND HEAT RATE							
Boiler Drum Continuous Blowdown Flash Tank to Blowdown Tank	lbm/hr		5,127	0	0	0	0
Bottom Ash Cooling Water Flow Rate	gpm			135	140	140	138
Economizer Feedwater Inlet Pressure	psia		1,875	2,352	2,351	2,359	2,354
Economizer Feedwater Inlet Temperature	Deg F		439.0	439.2	439.3	439.0	439.2
Boiler Drum Pressure	psia		1,799	1,750	1,751	1,749	1,750
Boiler Continuous Blowdown Flash Tank Pressure	psia		44.7	44.4	44.5	44.1	44.3
Extraction to DA Temperature (SCAH Steam Inlet)	Deg F		272.0	274.4	274.6	274.0	274.3
Boiler HP Steam Outlet Pressure	psia		1,634	1,619	1,620	1,619	1,619
Boiler HP Steam Outlet Temperature	Deg F		1,005.0	998.4	998.7	998.8	998.7
Turbine Exhaust Pressure	psia		1.180	1.044	1.075	1.011	1.043
Bottom Ash Cooling Water Inlet Pressure	psia		50.0	62.9	62.8	62.9	62.9
Bottom Ash Cooling Water Inlet Temperature	Deg F		86.0	88.6	92.1	89.9	90.2
Bottom Ash Cooling Water Outlet Pressure	psia		50.0	62.9	62.8	62.9	62.9
Bottom Ash Cooling Water Outlet Temperature	Deg F		101.0	111.6	112.3	110.9	111.6
SCAH Steam Quality	%		0.992	0.992	0.992	0.992	0.992
Brine System Extraction Flow	lb/hr		3,000	3,000	3,000	3,000	3,000
Feedwater Flow Pipe Diameter	in		10.126	10.126	10.126	10.126	10.126
Feedwater Flow Throat Diameter	in		6.240	6.240	6.240	6.240	6.240
Feedwater Flow Differential Pressure Tap 1	inH2O		68.9	64.2	64.3	63.6	64.0
BFP Inlet Pressure	psia		43.3	76.4	76.6	76.1	76.4
BFP Inlet Temperature	Deg F		272.0	273.2	273.4	272.5	273.0
BFP Outlet Pressure	psia		2,287	2,418	2,417	2,424	2,420
BFP Outlet Temperature	Deg F		276.0	277.8	278.0	277.2	277.7
Feedwater Make-up Temperature	Deg F		60.0	75.5	75.6	75.4	75.5
First Extraction Pressure From Turbine	psia		393.2	385.3	385.7	383.7	384.9
Extraction Pressure Into HPFVH2	psia		377.0	371.3	371.6	369.9	371.0
FW Temperature Into HPFVH2	Deg F		363.0	371.9	371.8	371.5	371.7
Hotwell Temperature	Deg F		107.0	105.3	106.4	104.1	105.3
Hotwell Start Level	in		48.0	-4.4	-4.4	-3.8	-4.2
Hotwell End Level	in		48.0	-4.4	-3.8	-3.3	-3.8
Boiler Drum Start Level	in		10.0	-0.23	-0.13	-0.01	-0.1
Boiler Drum End Level	in		10.0	-0.18	0.08	-0.16	-0.1
DA Start Level	%		50.0	55.1	55.0	54.9	55.0
DA End Level	%		50.0	54.9	54.9	54.9	54.9
DI Start Level	ft		27.0	27.0	26.1	25.1	26.1
DI End Level	ft		27.0	26.1	25.1	24.1	25.1
Primary Air Inlet Temperature	Deg F		80.0	97.7	98.9	91.8	91.8
Primary Air Outlet Temperature	Deg F		107.0	108.4	107.5	106.4	106.4
Secondary Air Inlet Temperature	Deg F		80.0	66.3	68.5	60.9	60.9
Secondary Air Outlet Temperature	Deg F		152.0	155.1	154.9	155.0	155.0

DATA SUMMARY							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
PRIMARY VARIABLES FOR PTC46 Test Calculations							
Gross Power	kW		114,820	114,617	114,599	114,359	114,525
Plant Auxiliary Power	kW		13,300	11,740	11,697	11,415	11,617
Plant Net Power Output	kW		101,520	102,884	102,916	102,943	102,915
Plant Net Power Factor	-		0.85	0.994	0.994	0.994	0.994
Material Handling System Auxiliary Load	kW		570	485	492	254	410
Manual Auxiliary Loads	kW		200	200	200	202	201
INTERMEDIATE CALCULATIONS							
Water and Steam Flows							
Feedwater Flow Rate	lbm/hr		909,209	878,824	879,152	874,752	877,576
Boiler CBD Flow Rate	lbm/hr	mCBD	9,091	0	0	0	0
Drum Flow as a Result of Level Change	lbm/hr	mDRUM	0	10	37	-26	7
Steam Flow to Turbine	lbm/hr		900,118	878,834	879,189	874,726	877,583
Bottom Ash Cooling Water Mass Flow	lbm/hr			67,175	69,305	69,227	68,569
Boiler Output Energy (Steam Energy + Bottom Ash Cooling)	mmBTU/hr	QrO11	965.81	937.24	937.69	933.29	936.07
Corrected Boiler Output Energy	mmBTU/hr	Qr1corr	952.27	929.82	930.27	925.90	928.67
Fuel Input Energy	mmBTU/h		1,260.46	1,169.56	1,166.36	1,167.30	1,167.74
Boiler Efficiency	%		76.62	80.14	80.39	79.95	80.16
PTC4 Corrected Boiler Efficiency (Reference only)	%		80.16	77.68	77.67	77.66	77.67
HPFWH2 Extraction Pressure Drop	%		0.041	0.036	0.036	0.036	0.036
HPFWH2 TTD	Deg F		-0.14	-1.82	-1.83	-1.93	-1.86
Fuel Wet Higher Heating Value	Btu/lb	HHVF	4,768	5,178	5,212	5,161	5,184
Fuel Wet Higher Heating Value	Btu/lb	HHVF	8,670	8,302	8,306	8,302	8,304
Make-up Flow Rate	lbm/hr		5,940	6,243	6,990	7,163	6,798
SCAH Steam Flow Rate	lbm/hr		14,020	14,996	16,171	15,508	15,558
Total Extraction Flow (SCAH and Brine)	lbm/hr		17,020	17,996	19,171	18,508	18,558
Total Fuel Handling Auxiliary Load	kW		770	686	692	455	611
Bottom Ash Flow (Calculated)	lb/hr		1,529	1,789	1,760	1,729	1,759
Primary Air to NH3 Vaporizer	lb/hr		2,257	2,257	2,255	2,255	2,255

DATA SUMMARY							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Corrected	Corrected	Corrected	Corrected
				Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00	
PRIMARY VARIABLES FOR CREDITS AND LOSSES CALCULATIONS							
Ambient Data							
Barometric Pressure	psia	Pa	14.58	14.58	14.58	14.58	14.58
Ambient Relative Humidity	%	Rhm	92%	92%	92%	92%	92%
Ambient Specific Humidity	lbm H2O/lbm	MFrDA	0.0205	0.0205	0.0205	0.0205	0.0205
Ambient Dry Bulb Temperature	Deg F	TA6d	80.0	80.0	80.0	80.0	80.0
Ambient Wet Bulb Temperature			78.0	78.0	78.0	78.0	78.0
Cooling Tower Wet Bulb Temperature			78.0	78.0	78.0	78.0	78.0
Enthalpy Reference Temperature	Deg F	TRe	77.0	77.0	77.0	77.0	77.0
Economizer							
Economizer Flue Gas O2	%	DvpO2 (14)	2.88	2.88	2.86	2.86	2.87
Economizer Flue Gas Exit Temperature	Deg F	T14	498.0	491.9	493.4	493.8	492.6
Air Heater Data							
Average FD Fan Outlet Temperature (SCAH Inlet)	Deg F	TA7		71.6	73.2	70.8	72.4
Average PA Fan Outlet Temperature (SCAH Inlet)	Deg F	TA7A		103.1	103.6	101.7	103.3
Average Primary Air Heater 2 Inlet Gas Temperature (Economizer Outlet)	Deg F	TFgEn (14C)	498.0	491.9	493.4	493.8	492.6
Average Primary Air Heater 2 Exit Gas Temperature (Baghouse Inlet)			452.0	426.9	431.7	428.7	429.3
Average Primary Air Heater 1 Inlet Gas Temperature (SCR Outlet)			430.0	402.7	407.7	405.0	405.2
Average Primary Air Heater 1 Exit Gas Temperature (ID Fan Inlet)	Deg F	TFgLv (15)	316.0	307.2	308.7	310.0	308.0
Average Primary Air Heater 1 Inlet Air Temperature (SCAH Fan Outlet)	Deg F	TA8C	107.0	107.0	107.0	107.0	107.0
Average Primary Air Heater 1 Exit Air Temperature (Between PA AH 1 and 2)			379.7	357.3	357.9	357.4	357.6
Average Primary Air Heater 2 Inlet Air Temperature (Between PA AH 1 and 2)			379.7	357.3	357.9	357.4	357.6
Average Primary Air Heater 2 Exit Air Temperature (to Boiler)	Deg F	TA9A	472.0	441.5	442.6	442.3	442.1
Average Secondary Air Heater 1 Inlet Air Temperature (SCAH Outlet)	Deg F	TA8B	152.0	152.0	152.0	152.0	152.0
Average Secondary Air Heater 2 Exit Air Temperature (Between SA AH 2 and 3)			372.4	356.4	357.8	358.0	357.1
Average Secondary Air Heater 3 Inlet Air Temperature (Between SA AH 2 and 3)			372.4	356.4	357.8	358.0	357.1
Average Secondary Air Heater 3 Exit Air Temperature (to Boiler)	Deg F	TA9	447.0	424.5	426.4	426.7	425.4
Average Flue Gas Recirculation Temperature			366.0	367.5	368.6	369.3	368.0
Primary Air Heater Flue Gas Composition							
Dry Basis				Dry Basis	Dry Basis	Dry Basis	Dry Basis
Primary Air Heater 2 Inlet Flue Gas O2 (Economizer Outlet)	%	vpO2En (14)	2.88	2.88	2.86	2.86	2.87
Primary Air Heater 2 Inlet Flue Gas CO2 (Economizer Outlet)	%	DvPCO2	16.50	17.85	17.83	17.92	17.84
Primary Air Heater 1 Exit Flue Gas O2 (ID Fan Inlet)	%	DvPO2Lv	3.76	3.95	3.91	3.91	3.93
Primary Air Heater 1 Exit Flue Gas CO2 (ID Fan Inlet)	%		15.62	15.86	16.34	16.00	16.10
Primary Air Heater Exit Flue Gas CO (ID Fan Inlet)	ppm	DvpCO	145.00	29.69	26.67	25.10	28.18
Primary Air Heater Exit Flue Gas NOx (ID Fan Inlet)	ppm		155.00	155.00	155.00	155.00	155.00
Primary Air Heater Exit Flue Gas SOx (ID Fan Inlet)	ppm	DvPSO2	138.00	138.00	138.00	138.00	138.00
Ash and Fuel Temperatures							
Fuel Temperature	Deg F	T	80.1	80.1	80.1	80.1	80.1
Sorbent Temperature	Deg F	T1	80.0	74.7	75.3	70.1	75.0
Sand Temperature	Deg F	T2	80.0	74.7	75.3	70.1	75.0
Bottom Ash Temperature	Deg F		1,500	1,500	1,500	1,500	1,500
Fly Ash Temperature	Deg F		441.0	414.8	419.7	416.8	417.3
Economizer Hopper Ash Temperature	Deg F		498.0	491.9	493.4	493.8	492.6
Air Heater Hopper Ash Temperature	Deg F		316.0	307.9	309.0	309.7	308.4
Ultimate Fuel Analysis							
Moisture	wt %	MpWF	45.00	45.00	45.00	45.00	45.00
Carbon	wt %	MpCF	27.50	27.50	27.50	27.50	27.50
Hydrogen	wt %	MpH2F	3.37	3.37	3.37	3.37	3.37
Nitrogen	wt %	MpN2F	0.06	0.06	0.06	0.06	0.06
Sulfur	wt %	MpSF	0.01	0.01	0.01	0.01	0.01
Ash	wt %	MpAsF	0.71	0.71	0.71	0.71	0.71
Oxygen	wt %	MpO2F	23.39	23.39	23.39	23.39	23.39
Chlorine	wt %		0.00	0.00	0.00	0.00	0.00
Sum of Components	wt %		100.04	100.04	100.04	100.04	100.04
Wet High Heating Value, HHV	GJ/Tonne	HHVF	11.10	11.10	11.10	11.10	11.10
Dry High Heating Value, HHV	GJ/Tonne		20.18	20.18	20.18	20.18	20.18
CaO in dry fuel ash	wt % ash	MpCaORs	0.00	0.00	0.00	0.00	0.00
Fly Ash Analysis							
Percent Fly Ash in Residue	%	MpRs55	88.00	88.00	88.00	88.00	88.00
Total Carbon	wt %	MpToCRs55	15.00	7.86	6.97	5.71	7.41
Organic Carbon Level	wt %		15.00	7.76	6.87	5.61	7.31
Unburned Carbon	wt %	MpCRs55	15.00	7.76	6.87	5.61	7.31

DATA SUMMARY							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Corrected	Corrected	Corrected	Corrected
				Test Run 1	Test Run 2	Test Run 3	
				11/21/2013	11/21/2013	11/21/2013	TEST RUN
				10:00	14:00	18:00	AVERAGE
				14:00	18:00	22:00	
Mineral Ash Analysis	wt %		0.00	0.00	0.00	0.00	0.00
CO2 in Fly Ash	wt %		0.10	0.10	0.10	0.10	0.10
Heating Value of Fly Ash	BTU/lb						
Economizer Hopper Ash Analysis							
Percent Economizer Ash in Residue		MpRs52	5.00	5.00	5.00	5.00	5.00
Total Carbon	wt %	MpToCRs52	0.00	0.49	0.52	0.35	0.51
Organic Carbon Level	wt %		0.00	0.49	0.52	0.35	0.51
Unburned Carbon	wt %	MpCRs52	0.00	0.49	0.52	0.35	0.51
Mineral Ash Analysis	wt %		0.00	0.00	0.00	0.00	0.00
CO2 in Fly Ash	wt %		0.00	0.00	0.00	0.00	0.00
Heating Value of Economizer Hopper Ash	BTU/lb						
Bottom Ash Analysis							
Percent Bottom Ash in Residue	%	MpRs37	5.00	5.00	5.00	5.00	5.00
Total Carbon	wt %	MpToCRs37	15.00	0.23	0.19	0.14	0.21
Organic Carbon Level	wt %		15.00	0.13	0.09	0.04	0.11
Unburned Carbon	wt %	MpCRs37	15.00	0.13	0.09	0.04	0.11
Mineral Ash Analysis	wt %		0.00	0.00	0.00	0.00	0.00
CO2 in Bottom Ash	wt %		0.10	0.10	0.10	0.10	0.10
Heating Value of Bottom Ash	BTU/lb						
Air Heater Hopper Ash Analysis							
Percent Air Heater Hopper Ash in Residue	%		2.00	2.00	2.00	2.00	2.00
Unburned Carbon	%		0.00	0.49	0.52	0.35	0.51
CO2 in Air Heater Hopper Ash	%		0.00	0.00	0.00	0.00	0.00
Urea Analysis							
% Composition	%		0.00	0.00	0.00	0.00	0.00
Aux Power							
Total Boiler Aux Load	kW		5,300	5,493	5,501	5,303	5,497
PA Fans	kW	KW5	800	1,018	1,021	1,038	1,019
SA Fans	kW	KW6	800	261	260	284	260
ID Fan	kW		800	2,753	2,746	2,740	2,749
Recirc Fan	kW		800	776	783	786	779
Auxiliary Equipment Power (Crossing Boundary - for Credit Calc)	kW	ΣKW _i	0	0	0	0	0
Overall Auxiliary Power Drive Efficiency	%		90.00	90.00	90.00	90.00	90.00
Misc Flow							
Aqueous ammonia to SCR (19% NH3)	lb/hr		400	163	162	162	162
Aqueous Ammonia Pressure	psia		30.00	30.00	30.00	30.00	30.00
Temperature of Aqueous Ammonia	Deg F		80.0	74.7	75.3	70.1	75.0
Primary Air Flow to NH3 Vaporizer	scfm		500	500	500	500	500
Flue Gas Recirc Flow Rate	lbm/hr		204,100	187,405	185,309	186,277	186,357
Limestone Flow Rate	lbm/h	MrSb	28,409	28,409	28,409	28,409	28,409
Sand Flow Rate	lbm/h	MrSb1	0	0	0	0	0
Sodium Bicarbonate Flow Rate	lbm/h		120	120	120	120	120
Ash Flow Basis - by Split or Measured Bottom Ash			Assume	Assume	Assume	Assume	
Bottom Ash Flow Rate	lbm/h	MrRs37	75,000	75,000	75,000	75,000	75,000
Air Flow Rate Basis - Measure or Assume with Air Fraction			Assume	Assume	Assume	Assume	
Primary Air Flow Rate Air Fraction	%		25.96	33.81	33.97	34.06	33.89
Secondary Air Flow Rate Air Fraction	%		74.04	66.19	66.03	65.94	66.11
Primary Air Flow Rate	lbm/h	MrA11	281,100	284,643	287,139	285,389	285,891
Secondary Air Flow Rate	lbm/h		801,600	557,136	558,141	552,401	557,639
Urea Flow Rate	lbm/h		0	0	0	0	0
Atomizing Steam	lbm/h	MrSt46A	0	0	0	0	0
Sootblowing Steam	lbm/h	MrSt46	0	0	0	0	0

DATA SUMMARY							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Corrected	Corrected	Corrected	Corrected
				Test Run 1	Test Run 2	Test Run 3	
				11/21/2013	11/21/2013	11/21/2013	AVERAGE
				10:00	14:00	18:00	
				14:00	18:00	22:00	
PRIMARY VARIABLES FOR BOILER OUTPUT AND HEAT RATE							
Boiler Drum Continuous Blowdown Flash Tank to Blowdown Tank	lbm/hr		5,127	0	0	0	0
Bottom Ash Cooling Water Flow Rate	gpm			135	140	140	138
Economizer Feedwater Inlet Pressure	psia		1,875	2,352	2,351	2,359	2,352
Economizer Feedwater Inlet Temperature	Deg F		439.0	439.2	439.3	439.0	439.3
Boiler Drum Pressure	psia		1,799	1,750	1,751	1,749	1,750
Boiler Continuous Blowdown Flash Tank Pressure	psia		44.7	44.4	44.5	44.1	44.4
Extraction to DA Temperature (SCAH Steam Inlet)	Deg F		272.0	274.4	274.6	274.0	274.5
Boiler HP Steam Outlet Pressure	psia		1,634	1,619	1,620	1,619	1,619
Boiler HP Steam Outlet Temperature	Deg F		1,005.0	998.4	998.7	998.8	998.6
Turbine Exhaust Pressure	psia		1.180	1.044	1.075	1.011	1.060
Bottom Ash Cooling Water Inlet Pressure	psia		50.0	62.9	62.8	62.9	62.9
Bottom Ash Cooling Water Inlet Temperature	Deg F		86.0	88.6	92.1	89.9	90.4
Bottom Ash Cooling Water Outlet Pressure	psia		50.0	62.9	62.8	62.9	62.9
Bottom Ash Cooling Water Outlet Temperature	Deg F		101.0	111.6	112.3	110.9	112.0
SCAH Steam Quality	%		0.992	0.99	0.99	0.99	0.99
Brine System Extraction Flow	lb/hr		3,000	3,000	3,000	3,000	3,000
Feedwater Flow Pipe Diameter	in		10.126	10.126	10.126	10.126	10.126
Feedwater Flow Throat Diameter	in		6.240	6.240	6.240	6.240	6.240
Feedwater Flow Differential Pressure Tap 1	inH2O		68.9	64.2	64.3	63.6	64.3
BFP Inlet Pressure	psia		43.3	76.4	76.6	76.1	76.5
BFP Inlet Temperature	Deg F		272.0	273.2	273.4	272.5	273.3
BFP Outlet Pressure	psia		2,287	2,418	2,417	2,424	2,417
BFP Outlet Temperature	Deg F		276.0	277.8	278.0	277.2	277.9
Feedwater Make-up Temperature	Deg F		60.0	75.5	75.6	75.4	75.6
First Extraction Pressure From Turbine	psia		393.2	385.3	385.7	383.7	385.5
Extraction Pressure Into HPFWH2	psia		377.0	371.3	371.6	369.9	371.5
FW Temperature Into HPFWH2	Deg F		363.0	371.9	371.8	371.5	371.9
Hotwell Temperature	Deg F		107.0	105.3	106.4	104.1	105.9
Hotwell Start Level	in		48.0	-4.4	-4.4	-3.8	-4.4
Hotwell End Level	in		48.0	-4.4	-3.8	-3.3	-4.1
Boiler Drum Start Level	in		10.0	-0.23	-0.13	-0.01	-0.2
Boiler Drum End Level	in		10.0	-0.18	0.08	-0.16	0.0
DA Start Level	%		50.0	55.1	55.0	54.9	55.0
DA End Level	%		50.0	54.9	54.9	54.9	54.9
DI Start Level	ft		27.0	27.0	26.1	25.1	26.6
DI End Level	ft		27.0	26.1	25.1	24.1	25.6
Primary Air Inlet Temperature	Deg F		80.0	97.7	98.9	91.8	98.3
Primary Air Outlet Temperature	Deg F		107.0	108.4	107.5	106.4	107.9
Secondary Air Inlet Temperature	Deg F		80.0	66.3	68.5	60.9	67.4
Secondary Air Outlet Temperature	Deg F		152.0	155.1	154.9	155.0	155.0

DATA SUMMARY							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Corrected	Corrected	Corrected	Corrected
				Test Run 1	Test Run 2	Test Run 3	
				11/21/2013	11/21/2013	11/21/2013	AVERAGE
				10:00	14:00	18:00	
				14:00	18:00	22:00	
PRIMARY VARIABLES FOR PTC46 Test Calculations							
Gross Power	kW		114,820	114,617	114,599	114,359	114,608
Plant Auxiliary Power	kW		13,300	11,740	11,697	11,415	11,718
Plant Net Power Output	kW		101,520	102,884	102,916	102,943	102,900
Plant Net Power Factor	-		0.85	0.994	0.994	0.994	0.994
Material Handling System Auxiliary Load	kW		570	485	492	254	489
Manual Auxiliary Loads	kW		200	200	200	202	200
INTERMEDIATE CALCULATIONS							
Water and Steam Flows							
Feedwater Flow Rate	lbm/hr		909,209	878,824	879,152	874,752	878,988
Boiler CBD Flow Rate	lbm/hr	mCBD	9,091	0	0	0	0
Drum Flow as a Result of Level Change	lbm/hr	mDRUM	0	10	37	-26	23
Steam Flow to Turbine	lbm/hr		900,118	878,834	879,189	874,726	879,012
Bottom Ash Cooling Water Mass Flow	lbm/hr			67,175	69,305	69,227	68,240
Boiler Output Energy (Steam Energy + Bottom Ash Cooling)	mmBTU/hr	QrO11	965.81	937.24	937.69	933.29	937.47
Corrected Boiler Output Energy	mmBTU/hr	Qr1corr	952.27	929.82	930.27	925.90	930.05
Fuel Input Energy	mmBTU/h		1,260.46	1,206.47	1,207.26	1,201.76	1,206.86
Boiler Efficiency	%		76.62	80.14	80.39	79.95	80.27
PTC4 Corrected Boiler Efficiency (Reference only)	%		80.16	77.68	77.67	77.66	77.68
HPFWH2 Extraction Pressure Drop	%		0.041	0.036	0.036	0.036	0.036
HPFWH2 TTD	Deg F		-0.14	-1.82	-1.83	-1.93	-1.83
Fuel Wet Higher Heating Value	Btu/lb	HHVF	4,768	4,768	4,768	4,768	4,768
Fuel Wet Higher Heating Value	Btu/lb	HHVF	8,670	8,670	8,670	8,670	8,670
Make-up Flow Rate	lbm/hr		5,940	6,243	6,990	7,163	6,616
SCAH Steam Flow Rate	lbm/hr		14,020	14,996	16,171	15,508	15,583
Total Extraction Flow (SCAH and Brine)	lbm/hr		17,020	17,996	19,171	18,508	18,583
Total Fuel Handling Auxiliary Load	kW		770	686	692	455	689
Bottom Ash Flow (Calculated)	lb/hr		1,529	1,688	1,703	1,677	1,695
Primary Air to NH3 Vaporizer	lb/hr		2,257	2,257	2,255	2,255	2,256

4.0 Calculations

Calculations for the Corrected Plant Electrical Output, Corrected Plant Cycle Heat Rate, and Boiler Guarantees are presented in this section. The general equations for each parameter are provided below.

Calculations are performed in the following order:

- The raw test data was summarized and averaged. Raw data is provided in Appendix A.1 for each of the three (3), four (4) hour, performance test runs.
- The summarized data for input into the Calculation Model was compiled into the data summary table given in Section 3.0 of this Report.
- The Calculation Model takes the inputs from the Data Summary and calculates the Corrected Plant Electrical Output, Corrected Plant Cycle Heat Rate, and Boiler Guarantees for each of the test runs. Printouts of these calculations are provided in Section 4.0 of this report.

Supporting calculations such as feedwater flows and SCAH flows are provided in Appendix C. The primary calculation parameters are presented below. The calculated correction factors from the Output and Heat Rate testing are included at the end of Section 4.0.

4.1 Correction Factors

- 4.1.1 The measured Plant Net Electrical Output and Plant Cycle Net Heat Rate were corrected back to the Base Performance Conditions using corrections to the power output, and heat rate per section 1.31 of Appendix VIII of the contract with the exception of utilizing PTC4 correction methodology to correct the boiler performance as described in section 2.2.4.2. A listing of the additive and multiplicative correction for Plant Net Electrical Output and Plant Cycle Net Heat Rate are provided in Table 4-1 and Table 4-2 and respectively. For consistency with the design of the plant net guarantees, heat rate shall be based upon the calculated fuel flow as determined from the boiler output steam energy and boiler efficiency determined by the PTC 4 2008 Energy Balance method.

Table 4-1: Plant Net Output and Heat Input Additive Correction Factors

Power Corr.	Heat Rate Corr.	Correction	Corr. Applied To Net Output	Corr. Applied To Heat Rate
Δ_1	ω_1	Thermal Efflux from Process Steam Flow and Enthalpy	No ^{*1}	Yes ^{*3}
Δ_2	ω_2	Generator Power Factor	Yes	Yes
Δ_3	ω_3	Steam Generator Blowdown	No ^{*1}	Yes
Δ_4	ω_4	Secondary Heat Inputs from Process return or make-up	No ¹	Yes
Δ_5	ω_5	Ambient Conditions at Cooling Tower Air Inlet	Yes	No
Δ_6	ω_6	Auxiliary Loads, Thermal and Electrical	Yes ^{*2}	Yes ^{*2}
Δ_7	ω_7	Operating disposition different than required (Steam Flow)	No	No

1. For additive correction factors, corrections not applied shall be equal to 0.
2. Material Handling System Auxiliary Load will be corrected to 770 kW.
3. Steam to air preheater at 14,200 pounds per hour is included in guarantee basis.

Table 4-2: Plant Net Output and Heat Input Multiplicative Correction Factors

Corr. to Thermal Heat Input	Power Corr.	Heat Rate Corr. ^{*4}	Correction	Corr. Applied To Net Output	Corr. Applied To Heat Rate
β_1^{*2}	α_1	f_1	Inlet Temperature Correction	Yes	Yes
β_2^{*2}	α_2	f_2	Ambient Pressure Correction	Yes	Yes
β_3^{*2}	α_3	f_3	Ambient Humidity Correction	Yes	Yes
β_4^{*2}	α_4	f_4	Fuel Supply Temperature	No ¹	No ¹
β_5^{*2}	α_5	f_5	Fuel Higher Heating Value	No ¹	Yes
β_6^{*2}	α_6	f_6	Fuel Ash Content	No ¹	Yes
β_7^{*2}	α_7	f_7	Fuel Moisture Content	No ¹	Yes
β_8^{*2}	α_8	f_8	Feedwater Temperature	No ¹	No ¹

1. For additive correction factors, corrections not applied shall be equal to 0; for multiplicative corrections, corrections not applied shall be equal to 1.
2. This factor is dependent upon boiler vendor supplied correction curves; some may not apply if they are negligible.
3. These corrections are applied in PTC 4 model in the calculation of efficiency.
4. Heat Correction f is essentially β/α .

4.2 Plant Net Output and Heat Rate

4.2.1 Boiler Efficiency

For the purpose of calculating Plant Heat Rate, Boiler Efficiency was determined by ASME PTC energy Balance method ASME PTC 4 2008.

The boiler efficiency, η_B will be calculated using the following formula

$$\eta_B = \left[1 - \frac{(\text{losses} - \text{credits})}{\text{energy input}} \right] \times 100$$

4.2.1.1 As tested boiler efficiency (η_{Meas}) was calculated by entering in the test measured parameters associated with the boiler boundary into a PTC4 2008 model.

- Ambient Temperature
- Barometric Pressure
- Relative Humidity
- Fuel Higher Heating Value
- Fuel Composition (Ultimate Analysis, Fuel Ash, and Fuel Moisture)
- Sorbent Composition
- Ash Composition (Bed and Fly)
- Flue Gas Composition
- Flue Gas Temperature
- Feedwater Flow
- Feedwater Pressure
- Feedwater Temperature
- Desuperheating Spray Flow
- Desuperheating Spray Temperature
- Desuperheating Spray Pressure
- Main Steam Pressure
- Main Steam Temperature
- Blowdown Steam Flow (isolated for the test)
- Air Temperature after the SCAH Coils
- Miscellaneous secondary parameters

Corrected boiler efficiency (η_{Corr46}) was corrected for the following. The contract Section 1.3.1 Appendix VIII calls out that the boiler manufacturer will supply correction curves curves, however, as described in Section 2.2.4.2, PTC4 correction methodology was used in the determination of the corrected boiler efficiency and heat input.

- Ambient Wet Bulb Temperature
- Ambient Dry Bulb Temperature
- Barometric Pressure
- Fuel HHV
- Fuel Ash Content
- Fuel Moisture Content

4.2.1.2 The following Losses and Credits from ASME PTC 4-2008 were used for the Energy Balance method. The guarantee approach utilizes units standardized to a Btu/lb fuel input basis while the PTC uses a mixed approach of Btu/lb of fuel and % overall fuel input.

Table 4-3: Table of Parameters for Energy Balance Method

Parameter	Units	PTC-4 2008
Losses ^{*1}		
Dry Gas - PA AH 2 Outlet	%	QpLDfg2
Wet Air to Ammonia Vaporizer and Hydrous Ammonia	%	QpLDfg
Dry Gas - PA AH 1 Outlet	%	QpLDfg1
Water from H2 Fuel	%	QpLH2F
Water from H2O Fuel	%	QpLWF
Moisture in Air	%	QpLWA
Additional Moisture from Flue Gas Recirculation	%	QpLWR
Bottom Ash Cooling Water	%	QpLBAC
Unburned Carbon in Residue	%	QpLUbC
Sensible Heat of Refuse	%	QpLRs
Surface Radiation and Convection	%	QpLsrc
Water in Sorbent	Btu/hr	QrLWSb
Dry Gas from FGR	Btu/hr	QrLFGR

Credits ^{*1}		
Entering Dry Gas - PA AH 1 Inlet	%	QpBDfg
Steam Coil Air Heater	%	QpBSCAH
Moisture due to Hydrous Ammonia	%	QpBA
Entering Dry Air	%	QpBDA
Moisture in Air	%	QpBWA
Sensible Heat in Fuel	%	QpBF
Auxiliary Equipment Power	%	QpBX
Flue Gas Recirculation Entering Wet Gas	%	QpBWfgR
Sensible Heat for Sorbent	Btu/hr	QrBSb

Energy Input		
Higher Heating Value of Fuel	Btu/lb of fuel	QrF

1. Some of these credits and losses may not be calculated based on their minimal impact to uncertainty. Some credits not applicable to Biomass fueled boilers were excluded.

4.2.2 Measured Net Heat Rate

$$NPHR = \left(\frac{W_f * (h_t - h_f) + W_{BD} * (h_{BD} - h_{fd})}{\eta_{BLR} * kW_{net}} \right)$$

Where:

<i>NPHR</i>	= Net Plant Heat Rate Measured
<i>W_t</i>	= Main Steam Flow
<i>h_t</i>	= Main Steam Enthalpy
<i>W_f</i>	= Feedwater Flow
<i>h_f</i>	= Final Feedwater Enthalpy
<i>W_{bd}</i>	= Boiler Blowdown Flow set at zero for test
<i>h_{bd}</i>	= Boiler Blowdown Enthalpy
<i>η_{BLR}</i>	= Boiler Efficiency calculated with PTC 4
<i>kW_{net}</i>	= Net power measured

4.2.3 Corrected Net Electrical Output and Net Heat Rate

The measured Net Electrical Power was corrected to the Guarantee Ambient Conditions

The measured heat rate was corrected to the Guaranteed Ambient Conditions listed in 1.1 of Section VI of the contract and are reproduced in Table 3-1 using the additive and multiplicative correction factors listed in Table 5.1 and 5.2 of PTC 46 and reproduced in Table 5-1 and 5-2.

$$NPHR_{corr} = \left[\frac{[W_f * (h_t - h_f)] + W_{BD} * (h_{bd} - h_{fw}) * \prod_{i=1}^8 \beta_i + [\sum_{i=0}^8 \omega_i]}{\eta_{BLR} * [kW_{net} * \prod_{i=1}^8 \alpha_i + \sum_{i=1}^8 \Delta_i]} \right]$$

Where

<i>Δ_i</i>	= Power Additive corrections factors from table 5.1
<i>ω_i</i>	= Heat Rate Additive correction factors from table 5.1
<i>α_i</i>	= Power multiplicative factors from table 5.2
<i>β_i</i>	= Heat Rate multiplicative factors from table 5.2

4.3 Boiler Calculation Methodology

4.3.1 Main Steam Mass Flow

The mass flow of the main steam at the HP boiler outlet was calculated as the sum of the final feedwater flow minus blowdown minus drum sample flow. The drum sample flow was assumed isolated for the duration of the tests.

$$W_t = W_f - W_{bd} - W_{ds}$$

Where:

<i>Wt</i>	=	<i>Mass flow of main steam at HP boiler outlet, lbm/hr</i>
<i>Wf</i>	=	<i>Final feedwater mass flow</i>
<i>Wds</i>	=	<i>Mass flow of boiler drum sample line, lbm/hr closed for test</i>
<i>Wbd</i>	=	<i>Mass flow of boiler blow down line, lbm/hr- set at 1% of boiler output</i>

4.3.2 Fuel Heat Input

Fuel Heat Input was determined as the boiler steam output divided by boiler efficiency.

$$QrI = Qo/EF'$$

Where:

<i>QrI</i>	=	<i>Boiler fuel heat input, mmBtu/hr</i>
<i>Qo</i>	=	<i>Boiler steam output, mmBtu/hr</i>
<i>EF'</i>	=	<i>Calculated boiler efficiency, %</i>

4.3.2.1 Corrected boiler efficiency (η_{Corr4}) and fuel heat input was corrected for the following. The contract Section 1.3.1 Appendix VIII calls out that the boiler manufacturer will supply correction curves, however, as described in Section 2.2.4.2, PTC4 correction methodology was used in the determination of the corrected boiler efficiency and heat input.

- Ambient Wet Bulb Temperature
- Ambient Dry Bulb Temperature
- Barometric Pressure
- Fuel HHV
- Fuel Ash Content
- Fuel Moisture Content
- Feedwater Temperature
- Blowdown

4.3.3 Auxiliary Power Consumption

Auxiliary Power Consumption is the sum of the consumptions listed in Table 3-1, and is corrected for the following.

- Fuel HHV
- Boiler Load

4.3.4 Steam Temperature at Superheater Outlet

Superheater outlet temperature was measured as close to the boiler terminal point as practical by a calibrated thermal sensing device.

- 4.3.5 In order to correct the isolation of the boiler blowdown, the boiler feedwater flow and the boiler efficiency were assumed to be constant. In this way, when the blowdown is increased to 1%, the boiler will produce less steam output, and will consume slightly less fuel input. This allows for the correction of the boiler performance for the 1% blowdown and corrects the results to an operating condition at which the test validates the unit can operate.

BOILER EFFICIENCY CALCULATIONS							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
LOSSES, %							
Dry Gas - PA AH 2 Outlet	%	$QpLDfg$	7.780	7.292	7.394	7.536	7.407
Wet Air to Ammonia Vaporizer and Hydrous Ammonia	%	$QpLDfg$	0.046	0.026	0.026	0.025	0.025
Dry Gas - PA AH 1 Outlet	%	$QpLDfg$	5.159	5.066	5.083	5.242	5.130
Water from H2 Fuel	%	$QpLH2F$	7.305	7.033	6.989	7.241	7.088
Water from H2O Fuel	%	$QpLWF$	10.928	8.386	8.257	8.467	8.370
Moisture in Air	%	$QpLWA$	0.179	0.124	0.133	0.118	0.125
Additional Moisture from Flue Gas Recirculation	%		3.603	3.021	2.986	2.962	2.989
Bottom Ash Cooling Water	%		0.000	0.132	0.120	0.124	0.125
Unburned Carbon in Residue	%	$QpLUbC$	0.350	0.628	0.513	0.380	0.507
Sensible Heat of Refuse	%	$QpLRs$	0.016	0.055	0.051	0.046	0.050
Surface Radiation and Convection	%	$QpLSrc$	0.200	0.200	0.200	0.200	0.200
Other Losses	%	-	1.000	0.000	0.000	0.000	0.000
Summation of Losses	%	ΣQpL	36.566	31.960	31.752	32.340	32.017
LOSSES, mmBTU/hr							
Surface Radiation and Convection	mmBTU/h	$QrLSrc$	0.000	0.000	0.000	0.000	0.000
Sorbent Calcination / Dehydration	mmBTU/h	$QrLCIh$	0.000	0.000	0.000	0.000	0.000
Dry Flue gas Recirculation Loss (Uncombusted)	mmBTU/h		9.507	8.717	8.665	8.759	8.713
Water from Sorbent	mmBTU/h	$QrLWSb$	0.000	0.000	0.000	0.000	0.000
Other Losses	mmBTU/h		0.000	0.000	0.000	0.000	0.000
Summation of Losses	mmBTU/h	ΣQrL	9.507	8.717	8.665	8.759	8.713
CREDITS, %							
Entering Dry Gas - PA AH 1 Inlet	%		7.682	7.195	7.297	7.439	7.310
Steam Coil Air Heater	%		0.000	0.000	0.000	0.000	0.000
Hydrous Ammonia	%		0.041	0.019	0.019	0.019	0.019
Entering Dry Air	%	$QpBDA$	1.229	1.213	1.203	1.234	1.217
Moisture in Air	%	$QpBWA$	0.047	0.033	0.035	0.031	0.033
Sensible Heat in Fuel	%	$QpBF$	0.226	0.209	0.207	0.209	0.208
Auxiliary Equipment Power	%	$QpBX$	0.000	0.000	0.000	0.000	0.000
Flue Gas Recirculation Entering Wet Gas	%		4.718	4.172	4.127	4.111	4.137
Summation of Credits	%	ΣQpB	13.944	12.841	12.889	13.043	12.924
CREDITS, mmBTU/hr							
Auxiliary Equipment Power	mmBTU/h	$QrBX$	0.000	0.000	0.000	0.000	0.000
Sensible Heat from Sorbent	mmBTU/h	$QrBSb$	0.000	0.000	0.000	0.000	0.000
NaHCO3 Credit	mmBTU/h	-	0.003	0.003	0.003	0.003	0.003
Summation of Credits	mmBTU/h	ΣQrB	0.003	0.003	0.003	0.003	0.003
MEASURED RESULTS							
Boiler Efficiency	%	EF'	76.624	80.136	80.395	79.953	80.161
Input from Fuel	mmBTU/h	QrI	1,260.464	1,169.563	1,166.363	1,167.299	1,167.741
Fuel Rate	Klbm/hr	MrF	264.337	225.867	223.764	226.181	225.271

BOILER EFFICIENCY CALCULATIONS						
DESCRIPTION	UNITS	SYMBOL	Corrected	Corrected	Corrected	Corrected TEST RUN AVERAGE
			Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00	
LOSSES, %						
Dry Gas - PA AH 2 Outlet	%	<i>QpLDfg</i>	7.256	7.351	7.289	7.299
Wet Air to Ammonia Vaporizer and Hydrous Ammonia	%	<i>QpLDfg</i>	0.018	0.018	0.018	0.018
Dry Gas - PA AH 1 Outlet	%	<i>QpLDfg</i>	5.028	5.049	5.078	5.052
Water from H2 Fuel	%	<i>QpLH2F</i>	7.279	7.282	7.285	7.282
Water from H2O Fuel	%	<i>QpLWF</i>	10.888	10.894	10.898	10.893
Moisture in Air	%	<i>QpLWA</i>	0.189	0.190	0.190	0.190
Additional Moisture from Flue Gas Recirculation	%		3.369	3.332	3.364	3.355
Bottom Ash Cooling Water	%		0.128	0.116	0.121	0.121
Unburned Carbon in Residue	%	<i>QpLUbC</i>	0.159	0.140	0.113	0.137
Sensible Heat of Refuse	%	<i>QpLRS</i>	0.014	0.014	0.014	0.014
Surface Radiation and Convection	%	<i>QpLSrc</i>	0.200	0.200	0.200	0.200
Other Losses	%	-	0.000	0.000	0.000	0.000
Summation of Losses	%	ΣQpL	34.527	34.585	34.569	34.561
LOSSES, mmBTU/hr						
Surface Radiation and Convection	mmBTU/h	<i>QrLSrc</i>	0.000	0.000	0.000	0.000
Sorbent Calcination / Dehydration	mmBTU/h	<i>QrLCih</i>	0.000	0.000	0.000	0.000
Dry Flue gas Recirculation Loss (Uncombusted)	mmBTU/h		8.446	8.405	8.498	8.450
Water from Sorbent	mmBTU/h	<i>QrLWSb</i>	0.000	0.000	0.000	0.000
Other Losses	mmBTU/h		0.000	0.000	0.000	0.000
Summation of Losses	mmBTU/h	ΣQrL	8.446	8.405	8.498	8.450
CREDITS, %						
Entering Dry Gas - PA AH 1 Inlet	%		7.162	7.256	7.198	7.205
Steam Coil Air Heater	%		0.000	0.000	0.000	0.000
Hydrous Ammonia	%		0.017	0.016	0.017	0.017
Entering Dry Air	%	<i>QpBDA</i>	1.162	1.160	1.159	1.160
Moisture in Air	%	<i>QpBWA</i>	0.049	0.048	0.048	0.049
Sensible Heat in Fuel	%	<i>QpBF</i>	0.039	0.039	0.039	0.039
Auxiliary Equipment Power	%	<i>QpBX</i>	0.000	0.000	0.000	0.000
Flue Gas Recirculation Entering Wet Gas	%		4.483	4.433	4.476	4.464
Summation of Credits	%	ΣQpB	12.911	12.953	12.936	12.933
CREDITS, mmBTU/hr						
Auxiliary Equipment Power	mmBTU/h	<i>QrBX</i>	0.000	0.000	0.000	0.000
Sensible Heat from Sorbent	mmBTU/h	<i>QrBSb</i>	0.000	0.000	0.000	0.000
NaHCO3 Credit	mmBTU/h	-	0.003	0.003	0.003	0.003
Summation of Credits	mmBTU/h	ΣQrB	0.003	0.003	0.003	0.003
MEASURED RESULTS						
Boiler Efficiency	%	<i>EF'</i>	77.684	77.671	77.660	77.672
Input from Fuel	mmBTU/h	<i>QrI</i>	1,206.472	1,207.257	1,201.758	1,205.162
Fuel Rate	Klbm/hr	<i>MrF</i>	253.014	253.179	252.025	252.739

Manufacturer's Correction Methodology

DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
Manufacturer Boiler Corrections							
Correction Curve Inputs							
Correction Input C1: HHV (dry)	BTU/lbm		8,670	8,301	8,309	8,301	8,304
Correction Input : HHV (as fired)	BTU/lbm		4,768	5,178	5,212	5,161	5,184
Correction Input : LHV (as fired)	BTU/lbm		4,658	5,086	5,121	5,069	5,092
Correction Input C2: Fuel Ash Content	wt % Dry		1.29	4.87	4.54	4.17	4.53
Correction Input C3&C8: Fuel Moisture Content	wt %		45.00	37.62	37.27	37.83	37.57
Correction Input C4: Avg Air Temp at Flue Gas Air Preheater Inlet	Deg F		140.32	139.29	138.83	138.43	138.85
Correction Input C5: Feed Water Temperature at Economizer Inlet	Deg F		439.00	439.24	439.31	438.97	439.17
Correction Input C6: Fuel Temperature	Deg F		80.06	95.00	95.00	95.00	95.00
Correction Input C7: Air humidity	lbm H2O/lbm Dry air		0.021	0.015	0.016	0.013	0.015
Correction input C9: Boiler load % MCR	%		99.36	96.42	96.47	96.02	96.30
Correction Input C3&C8: Fuel Moisture Content	wt %		45.00	37.62	37.27	37.83	37.57
Total Boiler Auxiliary Load	kW		5,300	5,493	5,501	5,303	5,432
Correction factor C8: Fuel HHV (as fired)			1.00000	0.92025	0.91588	0.92288	0.91967
Correction factor C9: Boiler Load % MCR			0.99164	1.00665	1.00645	1.00836	1.00715
Corrected Total Boiler Auxiliary Load	kW		5,256	5,089	5,071	4,935	5,031

PTC46 Plant Calculations							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00	TEST RUN AVERAGE
Gross Power	kW		114,820	114,617	114,599	114,359	114,525
Plant Auxiliary Power	kW		13,300	11,740	11,697	11,415	11,617
Plant Net Power Output	kW		101,520	102,884	102,916	102,943	102,915
Plant Net Power Factor	-		0.85	0.99	0.99	0.99	0.99
Material Handling System Auxiliary Load	kW		770	686	692	455	611
Boiler Output Energy (Steam Energy + Bottom Ash Cooling)	mmBTU/hr		965.81	937.24	937.69	933.29	936.07
Fuel Input Energy (HHV)	mmBTU/hr		1,260.46	1,169.56	1,166.36	1,167.30	1,167.74
Corrected Boiler Fuel Input - PTC46 Boundary (HHV)	mmBTU/hr		1,260.46	1,173.70	1,173.46	1,172.76	1,173.31
Boiler Efficiency	%		76.62	80.14	80.39	79.95	80.16
PTC4 Corrected Boiler Efficiency	%		80.16	77.68	77.67	77.66	77.67
Continuous Blowdown Flow Rate (to Blowdown Flash Tank)	lb/hr		9,091	0	0	0	0
Cooling Tower Wet Bulb	Deg F	Tctwb	78.00	68.39	69.89	65.17	67.81
Inlet Air Wet Bulb Temperature	Deg F	Twb	78.00	69.93	71.49	66.88	69.43
Cooling Tower Wet Bulb Depression	Deg F	Tctwb - Twb	0.00	-1.55	-1.60	-1.71	-1.62
Inlet Air Temperature	Deg F	Tamb	80.00	74.66	75.32	70.07	73.35
Ambient Pressure	Psia	Pamb	14.58	14.74	14.73	14.74	14.74
Ambient Relative Humidity	%	RHamb	91.60	79.40	83.28	85.03	82.57
Fuel Higher Heating Value (HHV dry_	BTU/lbm	HHV	8,669.82	8,302.14	8,306.44	8,302.14	8,303.57
Fuel Ash Content	wt% Dry	MpAsD	1.29	4.87	4.54	4.17	4.53
Fuel Moisture	wt%	MpWF	45.00	37.62	37.27	37.83	37.57
Fuel Temperature	Deg F	TF	80.06	95.00	95.00	95.00	95.00
Measured Net Power Output	kW	Pmeas	101,520	102,884	102,916	102,943	102,915
Additive Corrections to Power Output							
Material Handling System Auxiliary Load Correction	kW	Δ_1	0.0	-84.2	-78.4	-314.8	-159.1
Blowdown Correction	kW	Δ_3	-0.1	-874.9	-874.9	-874.9	-874.9
Cooling Tower Wet Bulb Change	kW	Δ_{5A}	0.0	-124.2	-128.3	-137.0	-129.8
Multiplicative Corrections to Power Output							
Inlet Air Temperature Correction	-	α_1	1.00000	0.99677	0.99711	0.99482	0.99623
Ambient Pressure Correction	-	α_2	1.00000	1.00000	1.00000	1.00000	1.00000
Ambient Relative Humidity Correction, T = 60	-	$\alpha_{3,60}$	1.00000	0.99998	0.99996	0.99996	0.99997
Ambient Relative Humidity Correction, T = 70	-	$\alpha_{3,70}$	1.00000	0.99919	0.99941	0.99953	0.99938
Ambient Relative Humidity Correction, T = 80	-	$\alpha_{3,80}$	1.00000	0.99785	0.99851	0.99881	0.99839
Ambient Relative Humidity Correction, T = 90	-	$\alpha_{3,90}$	1.00000	0.99618	0.99735	0.99790	0.99715
Ambient Relative Humidity Correction, T = 100	-	$\alpha_{3,100}$	1.00000	0.99432	0.99609	0.99690	0.99577
Ambient Relative Humidity Correction, T = Tamb	-	α_3	1.00000	0.99857	0.99893	0.99952	0.99901
Fuel Temperature Correction	-	α_4	1.00000	1.00000	1.00000	1.00000	1.00000
Fuel Higher Heating Value (Dry) Correction	-	α_5	1.00000	0.99997	0.99997	0.99997	0.99997
Fuel Moisture Correction	-	α_6	1.00000	1.00006	1.00006	1.00006	1.00006
Sum of Additive Corrections to Power Output	kW	Δ	-0.1	-1083.3	-1081.6	-1326.7	-1163.9
Product of Multiplicative Corrections to Power Output	-	α	1.00000	0.99537	0.99608	0.99437	0.99527
Corrected Net Power Output	kW	Pcor	101,520	101,325	101,431	101,037	101,264
Guarantee Net Power Output	kW		101,520	101,520	101,520	101,520	101,520
Margin	%			-0.19%	-0.09%	-0.48%	-0.25%
Measured Fuel Heat Input (HHV)	mmBTU/h	Hlmeas	1,260.46	1,169.56	1,166.36	1,167.30	1,167.74
Measured Net Heat Rate (HHV)	BTU/kWh	HRmeas	12,415.92	11,367.73	11,333.16	11,339.25	11,346.71
Multiplicative Corrections to Heat Input							
Inlet Air Temperature Correction	-	β_1	1.00000	1.00030	1.00026	1.00051	1.00036
Ambient Pressure Correction	-	β_2	1.00000	1.00002	1.00002	1.00002	1.00002
Ambient Relative Humidity Correction, T = 60	-	$\beta_{3,60}$	1.00000	1.00012	1.00008	1.00006	1.00009
Ambient Relative Humidity Correction, T = 70	-	$\beta_{3,70}$	1.00000	1.00017	1.00012	1.00009	1.00013
Ambient Relative Humidity Correction, T = 80	-	$\beta_{3,80}$	1.00000	1.00025	1.00017	1.00013	1.00018
Ambient Relative Humidity Correction, T = 90	-	$\beta_{3,90}$	1.00000	1.00036	1.00025	1.00020	1.00027
Ambient Relative Humidity Correction, T = 100	-	$\beta_{3,100}$	1.00000	1.00051	1.00035	1.00028	1.00038
Ambient Relative Humidity Correction, T = Tamb	-	β_3	1.00000	1.00021	1.00015	1.00009	1.00015
Boiler Output Energy (Steam Energy + Bottom Ash Cooling)	mmBTU/hr		965.81	937.24	937.69	933.29	936.07
PTC4 Corrected Boiler Efficiency	%		76.62	77.68	77.67	77.66	77.67
Product of Cycle Corrections	-		1.0000	1.0005	1.0004	1.0006	1.0005
Measured Net Power + Delta Corrections	kW		101,520	101,801	101,834	101,617	101,751
Corrected Heat Rate by PTC4 Methodology	BTU/kWh		12,415.93	11,857.51	11,860.19	11,833.84	11,850.51
Guarantee Heat Rate	BTU/kWh		12,559.00	12,559.00	12,559.00	12,559.00	12,559.00
Margin	%			-5.59%	-5.56%	-5.77%	-5.64%

5.0 Results and Conclusions

5.1 Plant Performance Test Results

Results of the Plant Performance Tests completed per the testing schedule in Table 2-1, are provided in Table 5-1 below.

Table 5-1: Plant Performance Test Results

Description	Units	Test Run 1	Test Run 2	Test Run 3	Average
Plant Electrical Output					
Guaranteed Plant Electrical Output	kW	101,520	101,520	101,520	101,520
Measured Plant Electrical Output	kW	102,884	102,916	102,943	102,915
Corrected Plant Electrical Output	kW	101,325	101,431	101,037	101,264
Margin from Guarantee	kW	-195	-89	-483	-256
	%	-0.19	-0.09	-0.48	-0.25
Plant Cycle Heat Rate					
Guaranteed Plant Cycle Heat Rate	Btu/kWh	12,559	12,559	12,559	12,559
Measured Plant Cycle Heat Rate	Btu/kWh	11,368	11,333	11,339	11,347
Corrected Plant Cycle Heat Rate	Btu/kWh	11,857	11,860	11,834	11,850
Margin from Guarantee	Btu/kWh	-702	-699	-725	-709
	%	-5.59	-5.56	-5.77	-5.64

5.2 Boiler Performance Test Results

Results of the Boiler Performance Tests completed per the testing schedule in Table 2-1, are provided in Table 5-2 below.

Table 5-2: Boiler Performance Test Results

Description	Units	Test Run 1	Test Run 2	Test Run 3	Average
Boiler Steam Output					
Guaranteed Boiler Steam Output	lb/hr	907,640	907,640	907,640	907,640
Measured Plant Steam Flow	lb/hr	878,834	879,189	874,726	877,583
Corrected Plant Steam Flow	lb/hr	870,045	870,397	865,979	868,807
Margin from Guarantee	lb/hr	-37,594	-37,243	-41,661	-38,833
	%	-4.14	-4.10	-4.59	-4.28
Fuel Heat Input					
Guaranteed Fuel Heat Input	mmBtu/hr	1,275	1,275	1,275	1,275
Measured Fuel Heat Input	mmBtu/hr	1,170	1,166	1,167	1,167
Corrected Fuel Heat Input	mmBtu/hr	1,206	1,207	1,202	1,205
Margin from Guarantee	mmBtu/hr	-69	-68	-73	-70
	%	-5.37	-5.31	-5.74	-5.48
Auxiliary Power Consumption					
Guaranteed Aux. Power Load	kW	6,100	6,100	6,100	6,100
Measured Aux. Power Load	kW	5,493	5,501	5,303	5,432
Corrected Aux. Power Load	kW	5,089	5,071	4,935	5,031
Margin from Guarantee	kW	-1,011	-1,029	-1,165	-1,069
	%	-16.58	-16.87	-19.10	-17.52
Steam Temperature at Outlet					
Guaranteed Outlet Temperature	°F	1,005	1,005	1,005	1,005
Measured Outlet Temperature	°F	998.4	998.7	998.8	998.7
Margin from Guarantee	°F	-6.6	-6.3	-6.2	-6.3
	%	-0.65	-0.63	-0.62	-0.63

5.3 Results Uncertainty

Uncertainty calculated using the methods described in PTC 19.1. It was assumed that flue gas constituent spatial uncertainty was proportional to the flue gas temperature spatial uncertainty.

Table 5-3: Performance Test Uncertainty

Description	Units	Test 1	Test 2	Test 3	Test Average
Corrected Plant Net Output	%	0.44	0.45	0.45	0.50
Corrected Plant Net Heat Rate	%	2.64	3.62	3.11	2.71
Corrected Boiler Flow	%	1.07	1.07	1.07	1.12
Corrected Fuel Heat Input	%	2.61	3.62	3.10	2.62
Corrected Auxiliary Load	%	1.08	1.09	1.14	2.10

5.4 Plant Conclusions

The results show that the Plant Performance is passing both the Electrical Output and Cycle Heat Rate guarantees. As shown in the test results, the Plant Net Electrical Output is passing by a small amount while the Plant Net Heat Rate is passing by a large amount. The following sections attempt to explain some of the phenomena causing these passing margins.

5.4.1 Plant Performance Specified Disposition

In the setup of the performance test, the procedure was design to be flexible in relation to the performance test load. This was selected as the performance guarantee basis conditions did not explicitly state the plant load for the basis of the guarantee. During the performance test, the plant was operated at a steam flow less than the design 98% MCR steam flow and load. This reduced load had the impact to lower the power output of the plant during the test, while also reducing the heat input for the test. The test results were not corrected for the test disposition being at a lower load than the design case. If it can be shown that the plant can operate at an increased load following the correction of the turbine throttle valve, the plant net power output would increase with the increase in boiler load.

5.4.2 Design Heat Balance Heat Rate vs. Contract Guaranteed Heat Rate

It is observed in the design case heat balance (drawing B014200-CHB00002 Sheet 1 Rev 0), the heat rate is shown to be 12,475 Btu/kWh HHV while in the Contract guarantee, the heat rate is shown to be 12,559 Btu/kWh HHV.

5.4.3 Plant and Boiler Design Basis

In the analysis of the plant and boiler design basis, it is observed that the design information is not at the same basis conditions for all performance parameters. For example, in the design heat balance for the plant, the feedwater flow is shown to be 909,209 lb/hr, while in the predicted performance data for the boiler, the feedwater is shown to be 907,640 lb/hr.

5.4.4 Steam Turbine Performance

During the plant performance test, the steam turbine generator performed consistent with the PTC6 steam turbine performance test conducted on 11/20/2013.

5.4.5 Auxiliary Load Power Consumption

As shown in the above data tables, the auxiliary power consumption was substantially less than the design power consumption.

5.5 Boiler Conclusions

Due to the valve chatter experienced at the time of the test, the load was not increased further, as described in Section 2.2.1. As a result, the Boiler Steam Output could not be demonstrated during this performance test.

Appendices

<u>Appendix</u>	<u>Title</u>
A.	Test Data
A.1	All Instrument Measurements
A.2	Checklists
B.	Instrument Calibration Reports
C.	Supporting Calculations
D.	Uncertainty Calculations
E.	Fuel and Ash Analysis

APPENDIX A

Test Data

Raw Test Data was collected for a variety of instruments and sources. This data has been sorted into two main groupings as defined by the list below.

- A.1 All Instrument Measurements
- A.2 Checklists

APPENDIX A.1

All Instrument Measurements

Temporary measurements include temperatures and pressures throughout the steam cycle. These measurements were collected using calibrated temporary instruments and recorded using the McHale Data Acquisition System (MDAS). Other data was collected electronically using permanent plant instruments and recorded using the Distributed Controls System (DCS). Electronic data was distributed to all Parties at the conclusion of testing.

See attached electronic file: Plant Test Gainesville DAS Tabs Rev P

APPENDIX A.2

Checklists

Manual datasheets and checklists used in the course of testing have been scanned and included here for reference. Pertinent manual data was distributed to all Parties at the conclusion of testing.

Appendix D.1

Pre Test Checklist

Date 11/21/13 Time 10:00 a

**FAGAN GAINESVILLE PROJECT
PERFORMANCE TEST
PRE-TEST CHECKLIST / SYSTEM LINE-UP**

A. PRE-TEST LINEUP ACTIVITIES

- Operate boiler to obtain chemical stability, typically 24 hours
- Operate a Complete Soot blowing Schedule Prior to the Performance Test
- Soot blowing shall be isolated for at least one hour prior to the Performance Test
- Supplemental Fuel Burners Shall be secured and verified off throughout the
- Performance Test
- Operate plant for an adequate period to meet the Operating Parameter Deviations called out in Table 3-2-1 in PTC 4 -2008

B. OPERATING MODE

- ~~Turbine Follow, Sliding Pressure~~ **THRUST PRESSURE**
- Cycle Isolated **STEAM TO BRAIN SYSTEM**
- Equipment Lineup according to Equipment Operation List
- Boiler Continuous Blowdown closed. Correction for 1% blowdown will be completed post test
- Make-up Isolated **I/S PER UNIT DEMAND**
- Operation is in steady-state, stable operation, as defined in the Test Procedure
- Emissions are within the limits defined in the plant Permits **ALL BUT MW-CV CHATTER**

C. SYSTEMS IN AUTOMATIC OPERATION

- Boiler Feedwater
 - Demineralized Water
 - Drum Level in the most stable control mode
 - Superheater Attemperation
 - SJAE
 - Turbine Steam Seals
 - CEMS, SCR, and any other Emissions Control Systems
 - Water Sampling and Analysis
- Date 11-21-13 Time 10:00

TEST Run 1
11/21/13

- Chemical Feeds
- Service Water
- Waste Water
- Cooling Systems
- Boiler Fuel Supply Systems
- Non-Operating Equipment in Normal Standby Mode
- Compressed Air
- HVAC / Lighting
- DC Power Supply
- Safety Systems (i.e. Fire Protection, Relief Valves, etc.)

D. SYSTEMS IN MANUAL OPERATION

- Fuel Input Set point to maintain Main Steam conditions

E. SYSTEMS NOT IN OPERATION (during Performance Test runs)

- Auxiliary Steam (unless supplying steam to essential systems such as Steam Seals, SJAP, Air pre-heat coils if required, Etc.)
- Intermittent Boiler Blowdown
- Soot Blowing
- Condensate Storage
- HP/LP Steam Dumps
- Steam bypass operations (HP/LP Letdown)
- Auxiliary Fuel Burners

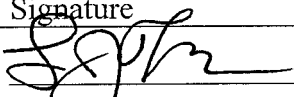


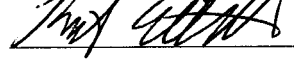
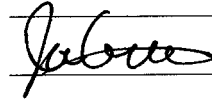
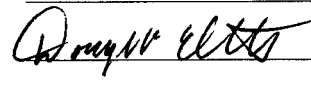
F. DATA COLLECTION

- DCS and MDAS Data acquisition systems active (≤ 1 minute intervals)
- CEM data acquisition system active
- Primary measurements are calibrated
- Primary measurements are verified against station and local transmitters
- Manual Data forms are available
- Manual Data takers are available and trained in their duties
- Fuel sample collection buckets, mixing barrels and adequate number of sample containers are available and at testing location
- Measuring Container (dumpster) empty and manpower and equipment in place to move into place at ash dump location
- Personnel are available, trained and ready for all sampling
- Access authorization & keys are available for data takers (if required)
- Local test instruments inspected (power, isolation, ladders, etc.)
- Test personnel and data acquisition systems synchronize time to the DCS clock

G. TEST PERSONNEL

Date 11/21/13 Time 10:00

The following list of people are present on site to witness and

Position / Responsibility	Signature	Company
Owner Witness		GREC
Contractor Witness		Fagen Inc
Test Director		McHALE
Manufacturer Witness(es)		METSU
Operator(s)		GREC
DCS Support		
Data Collector(s)		
Other:		Black & Veatch

H. TEST PROTOCOL

Performance Test Procedure Revision _____

Appendix D.1

Pre Test Checklist

Date 11/21/13 Time 14:00

FAGAN GAINESVILLE PROJECT PERFORMANCE TEST PRE-TEST CHECKLIST / SYSTEM LINE-UP

A. PRE-TEST LINEUP ACTIVITIES

- Operate boiler to obtain chemical stability, typically 24 hours
- Operate a Complete Soot blowing Schedule Prior to the Performance Test
- Soot blowing shall be isolated for at least one hour prior to the Performance Test
- Supplemental Fuel Burners Shall be secured and verified off throughout the Performance Test
- Operate plant for an adequate period to meet the Operating Parameter Deviations called out in Table 3-2-1 in PTC 4 -2008

B. OPERATING MODE

- ~~Turbine Follow Sliding Pressure~~ **THROTTLE PRESSURE**
- Cycle Isolated **STEAM TO BRENE SYSTEM**
- Equipment Lineup according to Equipment Operation List
- Boiler Continuous Blowdown closed. Correction for 1% blowdown will be completed post test
- Make-up Isolated **I/S PER DEMAND**
- Operation is in steady-state, stable operation, as defined in the Test Procedure
- Emissions are within the limits defined in the plant Permits **TURBINE CV CHATTER**

C. SYSTEMS IN AUTOMATIC OPERATION

- Boiler Feedwater
- Demineralized Water
- Drum Level in the most stable control mode
- Superheater Attemperation
- SJAE
- Turbine Steam Seals
- CEMS, SCR, and any other Emissions Control Systems
- Water Sampling and Analysis

Date 11-21-2013 Time 1400

TEST RUN 2
11/21/13 14:00

- Chemical Feeds
- Service Water
- Waste Water
- Cooling Systems
- Boiler Fuel Supply Systems
- Non-Operating Equipment in Normal Standby Mode
- Compressed Air
- HVAC / Lighting
- DC Power Supply
- Safety Systems (i.e. Fire Protection, Relief Valves, etc.)

D. SYSTEMS IN MANUAL OPERATION

- Fuel Input Set point to maintain Main Steam conditions

E. SYSTEMS NOT IN OPERATION (during Performance Test runs)

- Auxiliary Steam (unless supplying steam to essential systems such as Steam Seals, SJAP, Air pre-heat coils if required, Etc.)
- Intermittent Boiler Blowdown
- Soot Blowing
- Condensate Storage
- HP/LP Steam Dumps
- Steam bypass operations (HP/LP Letdown)
- Auxiliary Fuel Burners

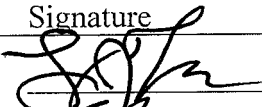
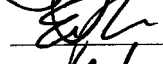
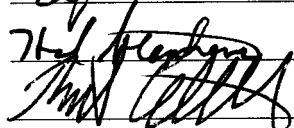
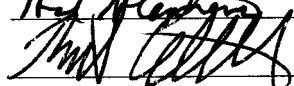
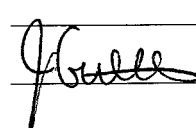
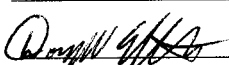
F. DATA COLLECTION

- DCS and MDAS Data acquisition systems active (≤ 1 minute intervals)
- CEM data acquisition system active
- Primary measurements are calibrated
- Primary measurements are verified against station and local transmitters
- Manual Data forms are available
- Manual Data takers are available and trained in their duties
- Fuel sample collection buckets, mixing barrels and adequate number of sample containers are available and at testing location
- Measuring Container (dumpster) empty and manpower and equipment in place to move into place at ash dump location
- Personnel are available, trained and ready for all sampling
- Access authorization & keys are available for data takers (if required)
- Local test instruments inspected (power, isolation, ladders, etc.)
- Test personnel and data acquisition systems synchronize time to the DCS clock

G. TEST PERSONNEL

Date 11/21/23 Time 1400

The following list of people are present on site to witness and

Position / Responsibility	Signature	Company
Owner Witness		GREC
Contractor Witness		Fagen Inc
Test Director		McHALE
Manufacturer Witness(es)		MFSO
Operator(s)		GREC
DCS Support		
Data Collector(s)		
Other: _____		Black & Veatch

H. TEST PROTOCOL

Performance Test Procedure Revision _____

Appendix D.1

Pre Test Checklist

Date 11/21/2013 Time 1800
FAGAN GAINESVILLE PROJECT
PERFORMANCE TEST
PRE-TEST CHECKLIST / SYSTEM LINE-UP

A. PRE-TEST LINEUP ACTIVITIES

- Operate boiler to obtain chemical stability, typically 24 hours
- ~~Operate a Complete Soot blowing Schedule Prior to the Performance Test~~
- ~~Soot blowing shall be isolated for at least one hour prior to the Performance Test~~
- Supplemental Fuel Burners Shall be secured and verified off throughout the Performance Test
- Operate plant for an adequate period to meet the Operating Parameter Deviations called out in Table 3-2-1 in PTC 4 -2008

B. OPERATING MODE

- ~~Turbine Follow, Sliding Pressure~~ **THRUSTLE PRESSURE**
- Cycle Isolated **STEAM TO BRINE SYSTEM**
- Equipment Lineup according to Equipment Operation List
- Boiler Continuous Blowdown closed. Correction for 1% blowdown will be completed post test
- Make-up Isolated **I/S PER DEMAND**
- Operation is in steady-state, stable operation, as defined in the Test Procedure **TURBINE CV CHATTER**
- Emissions are within the limits defined in the plant Permits

C. SYSTEMS IN AUTOMATIC OPERATION

- Boiler Feedwater
- Demineralized Water
- Drum Level in the most stable control mode
- Superheater Attenuation
- SJAE
- Turbine Steam Seals
- CEMS, SCR, and any other Emissions Control Systems
- Water Sampling and Analysis

Date 11/21/2013 Time 1800

TEST RUN #3
11/21/2013 1800

- Chemical Feeds
- Service Water
- Waste Water
- Cooling Systems
- Boiler Fuel Supply Systems
- Non-Operating Equipment in Normal Standby Mode
- Compressed Air
- HVAC / Lighting
- DC Power Supply
- Safety Systems (i.e. Fire Protection, Relief Valves, etc.)

D. SYSTEMS IN MANUAL OPERATION

- Fuel Input Set point to maintain Main Steam conditions

E. SYSTEMS NOT IN OPERATION (during Performance Test runs)

- Auxiliary Steam (unless supplying steam to essential systems such as Steam Seals, SJAP, Air pre-heat coils if required, Etc.)
- Intermittent Boiler Blowdown
- Soot Blowing
- Condensate Storage
- HP/LP Steam Dumps
- Steam bypass operations (HP/LP Letdown)
- Auxiliary Fuel Burners

F. DATA COLLECTION

- DCS and MDAS Data acquisition systems active (≤ 1 minute intervals)
- CEM data acquisition system active
- Primary measurements are calibrated
- Primary measurements are verified against station and local transmitters
- Manual Data forms are available
- Manual Data takers are available and trained in their duties
- Fuel sample collection buckets, mixing barrels and adequate number of sample containers are available and at testing location
- Measuring Container (dumpster) empty and manpower and equipment in place to move into place at ash dump location
- Personnel are available, trained and ready for all sampling
- Access authorization & keys are available for data takers (if required)
- Local test instruments inspected (power, isolation, ladders, etc.)
- Test personnel and data acquisition systems synchronize time to the DCS clock

G. TEST PERSONNEL

Date 11/21/2013 Time 1800

The following list of people are present on site to witness and

Position / Responsibility	Signature	Company
Owner Witness	<i>Steve J. Maden (For L. FAGAN)</i>	NAES
Contractor Witness	<i>E. J. [Signature]</i>	Fasen Inc
Test Director	<i>John [Signature]</i>	McHACE
Manufacturer Witness(es)	<i>Paul [Signature]</i>	METSU
Operator(s)	<i>Joe [Signature]</i>	GREC
DCS Support		
Data Collector(s)		
Other: _____	<i>Christopher [Signature]</i>	Black + Veatch

H. TEST PROTOCOL

Performance Test Procedure Revision _____

Nov 22, 2013

Appendix D.3 Post Test Checklist

FAGAN GAINESVILLE BIOMASS PROJECT PERFORMANCE TEST POST-TEST CHECKLIST

A. DATA RECORDING

- Collect all Manual Data
- Collect all DCS Data
- Collect all MDAS Data
- Verify that all measurements recorded a sufficient quantity of good data points
- Verify the stability throughout the Performance Test
- Verify that all samples are collected
- Verify water legs have been measured for all steam pressure measurements

The following Parties recognize that they have received a copy of the Test Data **§ SAMPLES**

Position / Responsibility	MDAS	DCS	Manual
Owner Witness	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
Contractor Witness	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
Test Director	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
Lender or Designee	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
Manufacturer Witness(es)	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

- Collect and review the Performance Test Data.
- Verify the primary measurements against the secondary measurements and station indications.
- Review Test Interruptions and Upsets, including writing and obtaining signatures for all deviations to the Test Procedure.
- Return the Cycle Isolation, System Line-up, and Equipment Operation to the "Normal" unit operating conditions.
- Release the operation of back to Operations.

APPENDIX B

Instrument Calibration Reports

Calculations of the Corrected Turbine Performance are based on a combination of measurement locations which include both temporary and station instruments. The calibration records for the temporary instruments used are provided here. No calibration records are available for the DCS permanent plant instruments.



4700 Coster Road Knoxville, TN 37912 Phone: 865-588-2654

Report of Calibration

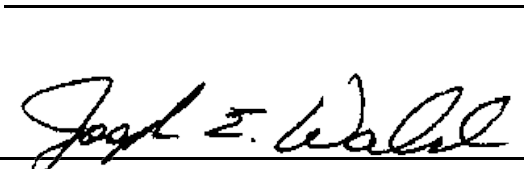
UNIT UNDER TEST:	McHale D-RTD RTD, Digital, 4-Wire	TEST RESULT:	PASS
SERIAL NUMBER:	7237	CAL DATE:	27 September 2013
ASSET NUMBER:	21608	CAL DUE:	27 September 2014
PROCEDURE NAME:	Digital RTD	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 01/05/06	TEMPERATURE:	24.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	59 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	125-1100 Deg F

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left with new coefficients.


Calibrated By:


Reviewed/Approved By:

Standards Used				
Asset #	Description	Serial #	Cal Date	Due Date
10261	Hart Scientific 1529 Thermometer Chub-E4	23202	12/6/2012	12/6/2013
14016	Rosemount Aerospace 162CE SPRT	4211	5/16/2013	5/16/2014

Test Results

Standard Reading **UUT Reading** **Test Tol** **% Tol Error** **PASS/FAIL** **Expanded Unc.** **TUR**
Probe ID Number = TT021608
Probe Calibration Range = 125 to 1100 Deg F
= 51.7 to 593.3 Deg C

AS FOUND/AS LEFT RESULTS

Degrees F

Standard Reading	UUT Reading	Test Tol	% Tol Error	PASS/FAIL	Expanded Unc.
Resistance Value at Temp = 119.74917 Ohms 123.2930 F	123.282F	0.5000F	2.2	Pass	1.2e-001F
Resistance Value at Temp = 153.89317 Ohms 285.1160 F	285.114F	0.5000F	0.4	Pass	1.2e-001F
Resistance Value at Temp = 187.13767 Ohms 447.0160 F	447.047F	0.5000F	6.2	Pass	1.2e-001F
Resistance Value at Temp = 219.44267 Ohms 608.8730 F	608.887F	0.5000F	2.8	Pass	1.2e-001F
Resistance Value at Temp = 250.8165 Ohms 770.6930 F	770.669F	0.5000F	4.8	Pass	1.2e-001F
Resistance Value at Temp = 281.2715 Ohms 932.4920 F	932.453F	0.5000F	7.8	Pass	1.2e-001F
Resistance Value at Temp = 310.83533 Ohms 1094.3640 F	1094.395F	0.5000F	6.2	Pass	1.2e-001F

*****Degrees C*****

Resistance Value at Temp = 119.74917 Ohms 50.7180 c	50.712c	0.2780c	2.16	Pass	6.4e-002c
Resistance Value at Temp = 153.89317 Ohms 140.6200 c	140.619c	0.2780c	0.36	Pass	6.4e-002c
Resistance Value at Temp = 187.13767 Ohms 230.5640 c	230.582c	0.2780c	6.47	Pass	6.4e-002c
Resistance Value at Temp = 219.44267 Ohms 320.4850 c	320.493c	0.2780c	2.88	Pass	6.4e-002c
Resistance Value at Temp = 250.8165 Ohms 410.3850 c	410.371c	0.2780c	5.04	Pass	6.4e-002c
Resistance Value at Temp = 281.2715 Ohms 500.2740 c	500.252c	0.2780c	7.91	Pass	6.4e-002c
Resistance Value at Temp = 310.83533 Ohms 590.2020 c	590.220c	0.2780c	6.47	Pass	6.4e-002c

As Left Coefficients:

Equation Used= Callendar-Van Dusen
where T = Deg C and Rt = Resistance at Temp
 $T = [-RoA + \text{Sqrt}(Ro^2 * A^2 - 4Ro * B * (Ro - Rt))] / (2 * Ro * B)$
Ro= 100.08435
Alpha= 0.003846444
Delta= 1.4782135908
A= 0.00390330265797
B= -5.68586579705e-007

***** End of Certificate *****



4700 Coster Road Knoxville, TN 37912 Phone: 865-588-2654

Report of Calibration

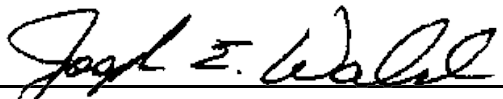
UNIT UNDER TEST:	Rosemount 3051CD2 Press. Transmitter, Diff.	TEST RESULT:	PASS
SERIAL NUMBER:	1118309	CAL DATE:	16 October 2013
ASSET NUMBER:	1170	CAL DUE:	16 October 2014
PROCEDURE NAME:	Digital Pressure Transmitter (inH2O@20c)	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 06/21/12	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	66 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	0-100 In-H2O

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left


Calibrated By:


Reviewed/Approved By:

Standards Used				
<u>Asset #</u>	<u>Description</u>	<u>Serial #</u>	<u>Cal Date</u>	<u>Due Date</u>
14025	DH Instruments PPC4 Pressure Controller/Calibrator	217	5/28/2013	5/28/2014
14052	DH Instruments RPM4 Pressure Controller/Calibrator	1067	5/29/2013	5/29/2014

Test Results

Standard Reading **UUT Reading** **Test Tol** **% Tol Error** **PASS/FAIL** **Expanded Unc.** **TUR**

Transmitter Tag = PTD01170

Calibrated Span = 100 inH2O

Calibration Tolerance = 0.065 inH2O

Upscale Tests

0.0000 inH2O	0.000inH2O	0.0650inH2O	0	Pass	5.8e-003inH2O
25.0000 inH2O	25.001inH2O	0.0650inH2O	1.54	Pass	5.8e-003inH2O
50.0000 inH2O	50.007inH2O	0.0650inH2O	10.8	Pass	5.8e-003inH2O
75.0000 inH2O	75.003inH2O	0.0650inH2O	4.62	Pass	6.0e-003inH2O
100.0000 inH2O	100.013inH2O	0.0650inH2O	20	Pass	8.0e-003inH2O

Downscale Tests

100.0000 inH2O	100.020inH2O	0.0650inH2O	30.8	Pass	8.0e-003inH2O
75.0000 inH2O	75.021inH2O	0.0650inH2O	32.3	Pass	6.0e-003inH2O
50.0000 inH2O	50.001inH2O	0.0650inH2O	1.54	Pass	5.8e-003inH2O
25.0000 inH2O	25.005inH2O	0.0650inH2O	7.69	Pass	5.8e-003inH2O
0.0000 inH2O	-0.003inH2O	0.0650inH2O	4.62	Pass	5.8e-003inH2O

***** End of Certificate *****



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Report of Calibration

UNIT UNDER TEST:	Rosemount 3051CA4 Press. Transmitter, Abs.	TEST RESULT:	PASS
SERIAL NUMBER:	1330719	CAL DATE:	19 September 2013
ASSET NUMBER:	20751	CAL DUE:	19 September 2014
PROCEDURE NAME:	Pressure Transmitter - PSIA/DW M2000	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	3 - 10/11/12	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	66 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	0-3000 psia

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

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REMARKS: Operating within tolerance as left.

Calibrated By:

Reviewed/Approved By:

Standards Used

<u>Asset #</u>	<u>Description</u>	<u>Serial #</u>	<u>Cal Date</u>	<u>Due Date</u>
7214	Pressurements M2000/3 Hydraulic Dead Weight Tester	13715-1	11/9/2011	11/9/2013

Test Results

Standard Reading **UUT Reading** **Test Tol** **% Tol Error** **PASS/FAIL** **Expanded Unc.** **TUR**

Environmental Conditions

Temperature: 23.2C, Humidity: 65.4%Rh, Barometric Pressure: 14.2322PSIA

Transmitter Calibration Range= 3000 psia

Transmitter Accuracy= 1.95 psia

***** AS FOUND/AS LEFT *****

--- Upscale Pressure Tests (DIGITAL) ---

14.2320 psi	14.278psi	1.9500psi	2.36	Pass	2.2e-003psi
752.9320 psi	752.175psi	1.9500psi	38.8	Pass	1.1e-001psi
1502.1390 psi	1501.625psi	1.9500psi	26.4	Pass	2.3e-001psi
2251.3460 psi	2251.466psi	1.9500psi	6.15	Pass	3.4e-001psi
3000.5540 psi	3000.633psi	1.9500psi	4.05	Pass	4.5e-001psi

--- Downscale Pressure Tests (DIGITAL) ---

3000.5540 psi	3001.228psi	1.9500psi	34.6	Pass	4.5e-001psi
2251.3460 psi	2251.280psi	1.9500psi	3.38	Pass	3.4e-001psi
1502.1390 psi	1501.444psi	1.9500psi	35.6	Pass	2.3e-001psi
752.9320 psi	752.023psi	1.9500psi	46.6	Pass	1.1e-001psi
14.2320 psi	13.701psi	1.9500psi	27.2	Pass	2.2e-003psi

***** End of Certificate *****



4700 Coster Road Knoxville, TN 37912 Phone: 865-588-2654

Report of Calibration

UNIT UNDER TEST:	McHale D-RTD RTD, Digital, 4-Wire	TEST RESULT:	PASS
SERIAL NUMBER:	10818	CAL DATE:	27 September 2013
ASSET NUMBER:	10509	CAL DUE:	27 September 2014
PROCEDURE NAME:	Digital RTD	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 01/05/06	TEMPERATURE:	24.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	59 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	125-1100 Deg F

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left with new coefficients.

Calibrated By:

Reviewed/Approved By:

Standards Used

<u>Asset #</u>	<u>Description</u>	<u>Serial #</u>	<u>Cal Date</u>	<u>Due Date</u>
10261	Hart Scientific 1529 Thermometer Chub-E4	23202	12/6/2012	12/6/2013
22147	Rosemount Aerospace 162CE SPRT	3984	7/25/2013	7/25/2014

Test Results

<u>Standard Reading</u>	<u>UUT Reading</u>	<u>Test Tol</u>	<u>% Tol Error</u>	<u>PASS/FAIL</u>	<u>Expanded Unc.</u>	<u>TUR</u>
Probe ID Number = TT010509						
Probe Calibration Range = 125 to 1100 Deg F						
= 51.7 to 593.3 Deg C						

AS FOUND/AS LEFT RESULTS

Degrees F

Resistance Value at Temp = 119.98117 Ohms						
123.8350 F	123.796F	0.5000F	7.8	Pass	1.2e-001F	
Resistance Value at Temp = 154.2535 Ohms						
285.6000 F	285.597F	0.5000F	0.6	Pass	1.2e-001F	
Resistance Value at Temp = 187.62867 Ohms						
447.5170 F	447.614F	0.5000F	19.4	Pass	1.2e-001F	
Resistance Value at Temp = 220.01883 Ohms						
609.3650 F	609.420F	0.5000F	11	Pass	1.2e-001F	
Resistance Value at Temp = 251.436 Ohms						
771.1370 F	771.060F	0.5000F	15.4	Pass	1.2e-001F	
Resistance Value at Temp = 281.91333 Ohms						
932.8380 F	932.696F	0.5000F	28.4	Pass	1.2e-001F	
Resistance Value at Temp = 311.51067 Ohms						
1094.5490 F	1094.661F	0.5000F	22.4	Pass	1.2e-001F	

*****Degrees C*****

Resistance Value at Temp = 119.98117 Ohms						
51.0200 c	50.998c	0.2780c	7.91	Pass	6.4e-002c	
Resistance Value at Temp = 154.2535 Ohms						
140.8890 c	140.887c	0.2780c	0.719	Pass	6.4e-002c	
Resistance Value at Temp = 187.62867 Ohms						
230.8430 c	230.896c	0.2780c	19.1	Pass	6.4e-002c	
Resistance Value at Temp = 220.01883 Ohms						
320.7580 c	320.789c	0.2780c	11.2	Pass	6.4e-002c	
Resistance Value at Temp = 251.436 Ohms						
410.6320 c	410.589c	0.2780c	15.5	Pass	6.4e-002c	
Resistance Value at Temp = 281.91333 Ohms						
500.4660 c	500.387c	0.2780c	28.4	Pass	6.4e-002c	
Resistance Value at Temp = 311.51067 Ohms						
590.3050 c	590.367c	0.2780c	22.3	Pass	6.4e-002c	

As Left Coefficients:
Equation Used= Callendar-Van Dusen
where T = Deg C and Rt = Resistance at Temp
 $T = \frac{[-RoA + \text{Sqrt}(Ro^2 * A^2 - 4Ro * B * (Ro - Rt))]}{2 * Ro * A}$
Ro= 100.11886
Alpha= 0.003861634
Delta= 1.50611392872
A= 0.00391979460755
B= -5.81606075502e-007

***** End of Certificate *****



4700 Coster Road Knoxville, TN 37912 Phone: 865-588-2654

Report of Calibration

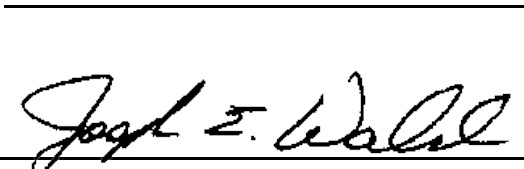
UNIT UNDER TEST:	Rosemount 3051CA4 Press. Transmitter, Abs.	TEST RESULT:	PASS
SERIAL NUMBER:	1097947	CAL DATE:	19 September 2013
ASSET NUMBER:	24568	CAL DUE:	19 September 2014
PROCEDURE NAME:	Pressure Transmitter - PSIA/DW M2000	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	3 - 10/11/12	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	66 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	0-2000 psia

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

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REMARKS: Operating within tolerance as left.



Calibrated By:



Reviewed/Approved By:

Standards Used				
Asset #	Description	Serial #	Cal Date	Due Date
7214	Pressurements M2000/3 Hydraulic Dead Weight Tester	13715-1	11/9/2011	11/9/2013

Test Results

Standard Reading **UUT Reading** **Test Tol** **% Tol Error** **PASS/FAIL** **Expanded Unc.** **TUR**

Environmental Conditions

Temperature: 23.2C, Humidity: 65.4%Rh, Barometric Pressure: 14.2502PSIA

Transmitter Calibration Range= 2000 psia

Transmitter Accuracy= 1.3 psia

***** AS FOUND/AS LEFT *****

--- Upscale Pressure Tests (DIGITAL) ---

14.2500 psi	14.279psi	1.3000psi	2.23	Pass	2.2e-003psi
503.2140 psi	503.250psi	1.3000psi	2.77	Pass	7.5e-002psi
1002.6850 psi	1002.656psi	1.3000psi	2.23	Pass	1.5e-001psi
1502.1570 psi	1502.406psi	1.3000psi	19.2	Pass	2.3e-001psi
2001.6280 psi	2002.188psi	1.3000psi	43.1	Pass	3.0e-001psi

--- Downscale Pressure Tests (DIGITAL) ---

2001.6280 psi	2002.125psi	1.3000psi	38.2	Pass	3.0e-001psi
1502.1570 psi	1502.594psi	1.3000psi	33.6	Pass	2.3e-001psi
1002.6850 psi	1002.703psi	1.3000psi	1.38	Pass	1.5e-001psi
503.2140 psi	503.344psi	1.3000psi	10	Pass	7.5e-002psi
14.2500 psi	14.279psi	1.3000psi	2.23	Pass	2.2e-003psi

***** End of Certificate *****



Report of Calibration


UNIT UNDER TEST:	Rosemount 3051CA1 Abs. Press. Transmitter	TEST RESULT:	PASS
SERIAL NUMBER:	1396611	CAL DATE:	21 June 2013
ASSET NUMBER:	11403	CAL DUE:	21 June 2014
PROCEDURE NAME:	Digital Pressure Transmitter (PSI)	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	0 - 08/25/09	TEMPERATURE:	24.00 °C
CALIBRATED BY:	Grant Shropshire	HUMIDITY:	60 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	10-15 psia

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

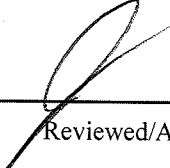
Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left.



Calibrated By:



Reviewed/Approved By:

Standards Used				
<u>Asset #</u>	<u>Description</u>	<u>Serial #</u>	<u>Cal Date</u>	<u>Due Date</u>
14025	DH Instruments PPC4 Pressure Controller/Calibrator	217	5/28/2013	5/28/2014
14052	DH Instruments RPM4 Pressure Controller/Calibrator	1067	5/29/2013	5/29/2014

Test Results

<u>Standard Reading</u>	<u>UUT Reading</u>	<u>Test Tol</u>	<u>% Tol Error</u>	<u>PASS/FAIL</u>	<u>Expanded Unc.</u>	<u>TUR</u>
Transmitter Tag = PTA11403						
Calibrated Span = 5 PSI						
Calibration Tolerance = 0.00325 PSI						
Upscale Tests						
10.0000 psi	10.001psi	0.00325psi	30.8	Pass	9.9e-004psi	
11.2500 psi	11.250psi	0.00325psi	0	Pass	1.1e-003psi	3.61
12.5000 psi	12.501psi	0.00325psi	30.8	Pass	1.2e-003psi	3.25
13.7500 psi	13.751psi	0.00325psi	30.8	Pass	1.2e-003psi	2.95
15.0000 psi	15.001psi	0.00325psi	30.8	Pass	1.3e-003psi	2.71
Downscale Tests						
15.0000 psi	15.001psi	0.00325psi	30.8	Pass	1.3e-003psi	2.71
13.7500 psi	13.751psi	0.00325psi	30.8	Pass	1.2e-003psi	2.95
12.5000 psi	12.501psi	0.00325psi	30.8	Pass	1.2e-003psi	3.25
11.2500 psi	11.250psi	0.00325psi	0	Pass	1.1e-003psi	3.61
10.0000 psi	10.000psi	0.00325psi	0	Pass	9.9e-004psi	

***** End of Certificate *****



4700 Coster Road Knoxville, TN 37912 Phone: 865-588-2654

Report of Calibration

UNIT UNDER TEST:	McHale D-RTD RTD, Digital, 4-Wire	TEST RESULT:	PASS
SERIAL NUMBER:	07328	CAL DATE:	19 August 2013
ASSET NUMBER:	21680	CAL DUE:	19 August 2014
PROCEDURE NAME:	Digital RTD	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 01/05/06	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	65 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	20-200 Deg F

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left with new coefficients

Calibrated By:

Reviewed/Approved By:

Standards Used

<u>Asset #</u>	<u>Description</u>	<u>Serial #</u>	<u>Cal Date</u>	<u>Due Date</u>
10256	Hart Scientific 5628 Platinum Resistance Thermometer	266	11/8/2012	11/8/2013
14021	Fluke 8508A Reference Multimeter	45963	2/11/2013	2/11/2014

Test Results

<u>Standard Reading</u>	<u>UUT Reading</u>	<u>Test Tol</u>	<u>% Tol Error</u>	<u>PASS/FAIL</u>	<u>Expanded Unc.</u>	<u>TUR</u>
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Probe ID Number = TT021680
 Probe Calibration Range = 20 to 200 Deg F
 = -6.7 to 93.3 Deg C

AS FOUND/AS LEFT RESULTS

Degrees F

Resistance Value at Temp = 97.63133 Ohms						
20.4520 F	20.445F	0.2590F	2.7	Pass	3.4e-002F	
Resistance Value at Temp = 104.0945 Ohms						
50.4110 F	50.414F	0.2590F	1.16	Pass	3.4e-002F	
Resistance Value at Temp = 110.526 Ohms						
80.3680 F	80.382F	0.2590F	5.41	Pass	3.4e-002F	
Resistance Value at Temp = 116.938 Ohms						
110.4030 F	110.404F	0.2590F	0.386	Pass	3.4e-002F	
Resistance Value at Temp = 123.319 Ohms						
140.4400 F	140.427F	0.2590F	5.02	Pass	3.4e-002F	
Resistance Value at Temp = 129.68283 Ohms						
170.5230 F	170.517F	0.2590F	2.32	Pass	3.4e-002F	
Resistance Value at Temp = 136.02067 Ohms						
200.6250 F	200.633F	0.2590F	3.09	Pass	3.4e-002F	

*****Degrees C*****

Resistance Value at Temp = 97.63133 Ohms						
-6.4160 c	-6.420c	0.1440c	2.78	Pass	1.9e-002c	
Resistance Value at Temp = 104.0945 Ohms						
10.2280 c	10.230c	0.1440c	1.39	Pass	1.9e-002c	
Resistance Value at Temp = 110.526 Ohms						
26.8710 c	26.879c	0.1440c	5.56	Pass	1.9e-002c	
Resistance Value at Temp = 116.938 Ohms						
43.5570 c	43.558c	0.1440c	0.694	Pass	1.9e-002c	
Resistance Value at Temp = 123.319 Ohms						
60.2450 c	60.237c	0.1440c	5.56	Pass	1.9e-002c	
Resistance Value at Temp = 129.68283 Ohms						
76.9570 c	76.954c	0.1440c	2.08	Pass	1.9e-002c	
Resistance Value at Temp = 136.02067 Ohms						
93.6810 c	93.685c	0.1440c	2.78	Pass	1.9e-002c	

As Left Coefficients:

Equation Used= Callendar-Van Dusen
 where T = Deg C and Rt = Resistance at Temp
 $T = [-RoA + \text{Sqrt}(Ro^2 * A^2 - 4Ro * B * (Ro - Rt))] / (2 * Ro * B)$
 Ro= 100.12702
 Alpha= 0.003822908
 Delta= 1.4674544991
 A= 0.00387900743544
 B= -5.60994354424e-007

***** End of Certificate *****



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Report of Calibration

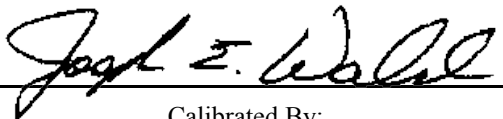
UNIT UNDER TEST:	McHale D-RTD RTD, Digital, 4-Wire	TEST RESULT:	PASS
SERIAL NUMBER:	2672	CAL DATE:	19 August 2013
ASSET NUMBER:	20183	CAL DUE:	19 August 2014
PROCEDURE NAME:	Digital RTD	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 01/05/06	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	65 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	20-200 Deg F

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left with new coefficients


Calibrated By:


Reviewed/Approved By:

Standards Used				
Asset #	Description	Serial #	Cal Date	Due Date
10256	Hart Scientific 5628 Platinum Resistance Thermometer	266	11/8/2012	11/8/2013
14021	Fluke 8508A Reference Multimeter	45963	2/11/2013	2/11/2014

Test Results

Standard Reading **UUT Reading** **Test Tol** **% Tol Error** **PASS/FAIL** **Expanded Unc.** **TUR**
Probe ID Number = TT020183
Probe Calibration Range = 20 to 200 Deg F
 = -6.7 to 93.3 Deg C

AS FOUND/AS LEFT RESULTS

Degrees F
Resistance Value at Temp = 97.6065 Ohms
20.4520 F **20.449F** **0.2590F** 1.16 Pass 3.4e-002F
Resistance Value at Temp = 104.09883 Ohms
50.4110 F **50.409F** **0.2590F** 0.772 Pass 3.4e-002F
Resistance Value at Temp = 110.5625 Ohms
80.3680 F **80.379F** **0.2590F** 4.25 Pass 3.4e-002F
Resistance Value at Temp = 117.00583 Ohms
110.4030 F **110.400F** **0.2590F** 1.16 Pass 3.4e-002F
Resistance Value at Temp = 123.4215 Ohms
140.4400 F **140.437F** **0.2590F** 1.16 Pass 3.4e-002F
Resistance Value at Temp = 129.81533 Ohms
170.5230 F **170.518F** **0.2590F** 1.93 Pass 3.4e-002F
Resistance Value at Temp = 136.18417 Ohms
200.6250 F **200.629F** **0.2590F** 1.54 Pass 3.4e-002F

*****Degrees C*****
Resistance Value at Temp = 97.6065 Ohms
-6.4160 c **-6.417c** **0.1440c** 0.694 Pass 1.9e-002c
Resistance Value at Temp = 104.09883 Ohms
10.2280 c **10.227c** **0.1440c** 0.694 Pass 1.9e-002c
Resistance Value at Temp = 110.5625 Ohms
26.8710 c **26.877c** **0.1440c** 4.17 Pass 1.9e-002c
Resistance Value at Temp = 117.00583 Ohms
43.5570 c **43.556c** **0.1440c** 0.694 Pass 1.9e-002c
Resistance Value at Temp = 123.4215 Ohms
60.2450 c **60.243c** **0.1440c** 1.39 Pass 1.9e-002c
Resistance Value at Temp = 129.81533 Ohms
76.9570 c **76.955c** **0.1440c** 1.39 Pass 1.9e-002c
Resistance Value at Temp = 136.18417 Ohms
93.6810 c **93.683c** **0.1440c** 1.39 Pass 1.9e-002c

As Left Coefficients:
Equation Used= Callendar-Van Dusen
where T = Deg C and Rt = Resistance at Temp
 $T = [-RoA + \text{Sqrt}(Ro^2 * A^2 - 4Ro * B (Ro - Rt))] / (2 * Ro * B)$
Ro= 100.11325
Alpha= 0.003842428
Delta= 1.45625681594
A= 0.00389838361965
B= -5.59556196476e-007

***** End of Certificate *****



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Report of Calibration

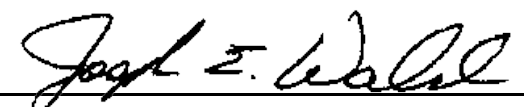
UNIT UNDER TEST:	McHale D-RTD RTD, Digital, 4-Wire	TEST RESULT:	PASS
SERIAL NUMBER:	07216	CAL DATE:	19 August 2013
ASSET NUMBER:	21627	CAL DUE:	19 August 2014
PROCEDURE NAME:	Digital RTD	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 01/05/06	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	65 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	20-200 Deg F

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left with new coefficients.


Calibrated By:


Reviewed/Approved By:

Standards Used				
Asset #	Description	Serial #	Cal Date	Due Date
10256	Hart Scientific 5628 Platinum Resistance Thermometer	266	11/8/2012	11/8/2013
14021	Fluke 8508A Reference Multimeter	45963	2/11/2013	2/11/2014

Test Results

Standard Reading UUT Reading Test Tol % Tol Error PASS/FAIL Expanded Unc. TUR

Probe ID Number = TT021627
Probe Calibration Range = 20 to 200 Deg F
 = -6.7 to 93.3 Deg C

AS FOUND/AS LEFT RESULTS

Degrees F
Resistance Value at Temp = 95.26767 Ohms
20.4520 F 20.332F 0.2590F 46.3 Pass 3.4e-002F
Resistance Value at Temp = 101.73867 Ohms
50.4110 F 50.594F 0.2590F 70.7 Pass 3.4e-002F
Resistance Value at Temp = 108.06383 Ohms
80.3680 F 80.396F 0.2590F 10.8 Pass 3.4e-002F
Resistance Value at Temp = 114.37717 Ohms
110.4030 F 110.363F 0.2590F 15.4 Pass 3.4e-002F
Resistance Value at Temp = 120.6515 Ohms
140.4400 F 140.370F 0.2590F 27 Pass 3.4e-002F
Resistance Value at Temp = 126.89883 Ohms
170.5230 F 170.476F 0.2590F 18.1 Pass 3.4e-002F
Resistance Value at Temp = 133.121 Ohms
200.6250 F 200.691F 0.2590F 25.5 Pass 3.4e-002F

*****Degrees C*****
Resistance Value at Temp = 95.26767 Ohms
-6.4160 c -6.482c 0.1440c 45.8 Pass 1.9e-002c
Resistance Value at Temp = 101.73867 Ohms
10.2280 c 10.330c 0.1440c 70.8 Pass 1.9e-002c
Resistance Value at Temp = 108.06383 Ohms
26.8710 c 26.886c 0.1440c 10.4 Pass 1.9e-002c
Resistance Value at Temp = 114.37717 Ohms
43.5570 c 43.535c 0.1440c 15.3 Pass 1.9e-002c
Resistance Value at Temp = 120.6515 Ohms
60.2450 c 60.206c 0.1440c 27.1 Pass 1.9e-002c
Resistance Value at Temp = 126.89883 Ohms
76.9570 c 76.931c 0.1440c 18.1 Pass 1.9e-002c
Resistance Value at Temp = 133.121 Ohms
93.6810 c 93.717c 0.1440c 25 Pass 1.9e-002c

As Left Coefficients:
Equation Used= Callendar-Van Dusen
where T = Deg C and Rt = Resistance at Temp
T = $[-RoA + \sqrt{Ro^2 * A^2 - 4Ro * B * (Ro - Rt)}] / (2 * Ro * B)$
Ro= 97.7684
Alpha= 0.003852883
Delta= 2.26279190879
A= 0.00394006572478
B= -8.71827247793e-007

***** End of Certificate *****



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Report of Calibration

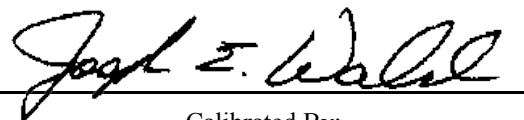
UNIT UNDER TEST:	McHale D-RTD RTD, Digital, 4-Wire	TEST RESULT:	PASS
SERIAL NUMBER:	07293	CAL DATE:	19 August 2013
ASSET NUMBER:	21691	CAL DUE:	19 August 2014
PROCEDURE NAME:	Digital RTD	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 01/05/06	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	65 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	20-200 Deg F

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

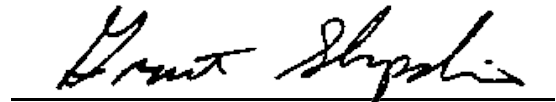
Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left with new coefficients



Calibrated By:



Reviewed/Approved By:

Standards Used

<u>Asset #</u>	<u>Description</u>	<u>Serial #</u>	<u>Cal Date</u>	<u>Due Date</u>
10256	Hart Scientific 5628 Platinum Resistance Thermometer	266	11/8/2012	11/8/2013
14021	Fluke 8508A Reference Multimeter	45963	2/11/2013	2/11/2014

Test Results

<u>Standard Reading</u>	<u>UUT Reading</u>	<u>Test Tol</u>	<u>% Tol Error</u>	<u>PASS/FAIL</u>	<u>Expanded Unc.</u>	<u>TUR</u>
-------------------------	--------------------	-----------------	--------------------	------------------	----------------------	------------

Probe ID Number = TT021691
 Probe Calibration Range = 20 to 200 Deg F
 = -6.7 to 93.3 Deg C

AS FOUND/AS LEFT RESULTS

Degrees F

Resistance Value at Temp = 97.56933 Ohms						
20.4520 F	20.444F	0.2590F	3.09	Pass	3.4e-002F	
Resistance Value at Temp = 104.09 Ohms						
50.4110 F	50.453F	0.2590F	16.2	Pass	3.4e-002F	
Resistance Value at Temp = 110.54517 Ohms						
80.3680 F	80.309F	0.2590F	22.8	Pass	3.4e-002F	
Resistance Value at Temp = 117.021 Ohms						
110.4030 F	110.413F	0.2590F	3.86	Pass	3.4e-002F	
Resistance Value at Temp = 123.45283 Ohms						
140.4400 F	140.464F	0.2590F	9.27	Pass	3.4e-002F	
Resistance Value at Temp = 129.85317 Ohms						
170.5230 F	170.521F	0.2590F	0.772	Pass	3.4e-002F	
Resistance Value at Temp = 136.22917 Ohms						
200.6250 F	200.619F	0.2590F	2.32	Pass	3.4e-002F	

*****Degrees C*****

Resistance Value at Temp = 97.56933 Ohms						
-6.4160 c	-6.420c	0.1440c	2.78	Pass	1.9e-002c	
Resistance Value at Temp = 104.09 Ohms						
10.2280 c	10.251c	0.1440c	16	Pass	1.9e-002c	
Resistance Value at Temp = 110.54517 Ohms						
26.8710 c	26.838c	0.1440c	22.9	Pass	1.9e-002c	
Resistance Value at Temp = 117.021 Ohms						
43.5570 c	43.563c	0.1440c	4.17	Pass	1.9e-002c	
Resistance Value at Temp = 123.45283 Ohms						
60.2450 c	60.258c	0.1440c	9.03	Pass	1.9e-002c	
Resistance Value at Temp = 129.85317 Ohms						
76.9570 c	76.956c	0.1440c	0.694	Pass	1.9e-002c	
Resistance Value at Temp = 136.22917 Ohms						
93.6810 c	93.677c	0.1440c	2.78	Pass	1.9e-002c	

As Left Coefficients:

Equation Used= Callendar-Van Dusen
 where T = Deg C and Rt = Resistance at Temp

$$T = \frac{[-RoA + \sqrt{Ro^2 * A^2 - 4Ro * B * (Ro - Rt)}}{2 * Ro * B}$$
 Ro= 100.08425
 Alpha= 0.003851501
 Delta= 1.52452329829
 A= 0.00391021803008
 B= -5.87170300789e-007

***** End of Certificate *****



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Report of Calibration

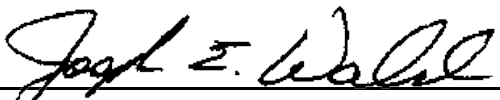
UNIT UNDER TEST:	McHale D-RTD RTD, Digital, 4-Wire	TEST RESULT:	PASS
SERIAL NUMBER:	2494	CAL DATE:	29 August 2013
ASSET NUMBER:	20147	CAL DUE:	29 August 2014
PROCEDURE NAME:	Digital RTD	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 01/05/06	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	65 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	20-200 Deg F

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left with new coefficients.


Calibrated By:


Reviewed/Approved By:

Standards Used				
<u>Asset #</u>	<u>Description</u>	<u>Serial #</u>	<u>Cal Date</u>	<u>Due Date</u>
10256	Hart Scientific 5628 Platinum Resistance Thermometer	266	11/8/2012	11/8/2013
14021	Fluke 8508A Reference Multimeter	45963	2/11/2013	2/11/2014



4700 Coster Road Knoxville, TN 37912 Phone: 865-588-2654

Report of Calibration

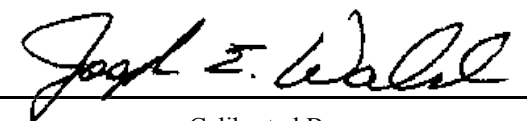
UNIT UNDER TEST:	McHale D-RTD RTD, Digital, 4-Wire	TEST RESULT:	PASS
SERIAL NUMBER:	4033	CAL DATE:	29 August 2013
ASSET NUMBER:	21311	CAL DUE:	29 August 2014
PROCEDURE NAME:	Digital RTD	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 01/05/06	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	65 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	20-200 Deg F

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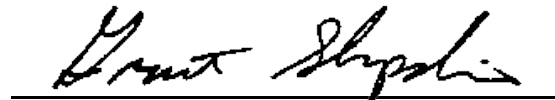
Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left with new coefficients.



Calibrated By:



Reviewed/Approved By:

Standards Used

<u>Asset #</u>	<u>Description</u>	<u>Serial #</u>	<u>Cal Date</u>	<u>Due Date</u>
10256	Hart Scientific 5628 Platinum Resistance Thermometer	266	11/8/2012	11/8/2013
14021	Fluke 8508A Reference Multimeter	45963	2/11/2013	2/11/2014

Test Results

<u>Standard Reading</u>	<u>UUT Reading</u>	<u>Test Tol</u>	<u>% Tol Error</u>	<u>PASS/FAIL</u>	<u>Expanded Unc.</u>	<u>TUR</u>
Probe ID Number = TT021311						
Probe Calibration Range = 20 to 200 Deg F						
= -6.7 to 93.3 Deg C						

AS FOUND/AS LEFT RESULTS

Degrees F

Resistance Value at Temp = 97.64667 Ohms						
20.4560 F	20.440F	0.2590F	6.18	Pass	3.4e-002F	
Resistance Value at Temp = 104.12133 Ohms						
50.4130 F	50.423F	0.2590F	3.86	Pass	3.4e-002F	
Resistance Value at Temp = 110.57283 Ohms						
80.4040 F	80.426F	0.2590F	8.49	Pass	3.4e-002F	
Resistance Value at Temp = 117.00033 Ohms						
110.4370 F	110.443F	0.2590F	2.32	Pass	3.4e-002F	
Resistance Value at Temp = 123.40017 Ohms						
140.4800 F	140.459F	0.2590F	8.11	Pass	3.4e-002F	
Resistance Value at Temp = 129.78967 Ohms						
170.5790 F	170.556F	0.2590F	8.88	Pass	3.4e-002F	
Resistance Value at Temp = 136.17283 Ohms						
200.7310 F	200.752F	0.2590F	8.11	Pass	3.4e-002F	

*****Degrees C*****

Resistance Value at Temp = 97.64667 Ohms						
-6.4130 c	-6.422c	0.1440c	6.25	Pass	1.9e-002c	
Resistance Value at Temp = 104.12133 Ohms						
10.2290 c	10.235c	0.1440c	4.17	Pass	1.9e-002c	
Resistance Value at Temp = 110.57283 Ohms						
26.8910 c	26.903c	0.1440c	8.33	Pass	1.9e-002c	
Resistance Value at Temp = 117.00033 Ohms						
43.5760 c	43.580c	0.1440c	2.78	Pass	1.9e-002c	
Resistance Value at Temp = 123.40017 Ohms						
60.2670 c	60.255c	0.1440c	8.33	Pass	1.9e-002c	
Resistance Value at Temp = 129.78967 Ohms						
76.9880 c	76.975c	0.1440c	9.03	Pass	1.9e-002c	
Resistance Value at Temp = 136.17283 Ohms						
93.7390 c	93.751c	0.1440c	8.33	Pass	1.9e-002c	

As Left Coefficients:

Equation Used= Callendar-Van Dusen
 where T = Deg C and Rt = Resistance at Temp
 $T = \frac{[-RoA + \sqrt{Ro^2 * A^2 - 4Ro * B * (Ro - Rt)}}{2 * Ro * B}$
 Ro= 100.14613
 Alpha= 0.003834128
 Delta= 1.27967657235
 A= 0.00388319243777
 B= -4.90644377698e-007

***** End of Certificate *****



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Report of Calibration

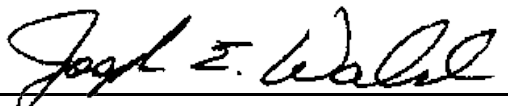
UNIT UNDER TEST:	McHale D-RTD RTD, Digital, 4-Wire	TEST RESULT:	PASS
SERIAL NUMBER:	5812	CAL DATE:	29 August 2013
ASSET NUMBER:	10180	CAL DUE:	29 August 2014
PROCEDURE NAME:	Digital RTD	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 01/05/06	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	65 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	20-200 Deg F

McHale & Associates certifies that the above listed instrument meets or exceeds all specifications as stated in the referenced procedure unless otherwise noted. It has been calibrated using measurement standards traceable to the National Institute of Standards and Technology (NIST), or to NIST accepted intrinsic standards of measurement, or derived by the ratio type of self-calibration techniques. This calibration complies with ANSI/NCSL Z540.1-1999 (R2002) and ISO/IEC 17025:2005.

Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left with new coefficients.



 Calibrated By:



 Reviewed/Approved By:

Standards Used				
<u>Asset #</u>	<u>Description</u>	<u>Serial #</u>	<u>Cal Date</u>	<u>Due Date</u>
10256	Hart Scientific 5628 Platinum Resistance Thermometer	266	11/8/2012	11/8/2013
14021	Fluke 8508A Reference Multimeter	45963	2/11/2013	2/11/2014

Test Results

<u>Standard Reading</u>	<u>UUT Reading</u>	<u>Test Tol</u>	<u>% Tol Error</u>	<u>PASS/FAIL</u>	<u>Expanded Unc.</u>	<u>TUR</u>
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Probe ID Number = TT010180
 Probe Calibration Range = 20 to 200 Deg F
 = -6.7 to 93.3 Deg C

AS FOUND/AS LEFT RESULTS

Degrees F

Resistance Value at Temp = 97.374 Ohms

20.4560 F	20.458F	0.2590F	0.772	Pass	3.4e-002F
-----------	---------	---------	-------	------	-----------

Resistance Value at Temp = 103.9035 Ohms

50.4130 F	50.434F	0.2590F	8.11	Pass	3.4e-002F
-----------	---------	---------	------	------	-----------

Resistance Value at Temp = 110.37983 Ohms

80.4040 F	80.377F	0.2590F	10.4	Pass	3.4e-002F
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Resistance Value at Temp = 116.82883 Ohms

110.4370 F	110.405F	0.2590F	12.4	Pass	3.4e-002F
------------	----------	---------	------	------	-----------

Resistance Value at Temp = 123.24433 Ohms

140.4800 F	140.492F	0.2590F	4.63	Pass	3.4e-002F
------------	----------	---------	------	------	-----------

Resistance Value at Temp = 129.62667 Ohms

170.5790 F	170.641F	0.2590F	23.9	Pass	3.4e-002F
------------	----------	---------	------	------	-----------

Resistance Value at Temp = 135.94233 Ohms

200.7310 F	200.693F	0.2590F	14.7	Pass	3.4e-002F
------------	----------	---------	------	------	-----------

*****Degrees C*****

Resistance Value at Temp = 97.374 Ohms

-6.4130 c	-6.412c	0.1440c	0.694	Pass	1.9e-002c
-----------	---------	---------	-------	------	-----------

Resistance Value at Temp = 103.9035 Ohms

10.2290 c	10.241c	0.1440c	8.33	Pass	1.9e-002c
-----------	---------	---------	------	------	-----------

Resistance Value at Temp = 110.37983 Ohms

26.8910 c	26.876c	0.1440c	10.4	Pass	1.9e-002c
-----------	---------	---------	------	------	-----------

Resistance Value at Temp = 116.82883 Ohms

43.5760 c	43.558c	0.1440c	12.5	Pass	1.9e-002c
-----------	---------	---------	------	------	-----------

Resistance Value at Temp = 123.24433 Ohms

60.2670 c	60.273c	0.1440c	4.17	Pass	1.9e-002c
-----------	---------	---------	------	------	-----------

Resistance Value at Temp = 129.62667 Ohms

76.9880 c	77.023c	0.1440c	24.3	Pass	1.9e-002c
-----------	---------	---------	------	------	-----------

Resistance Value at Temp = 135.94233 Ohms

93.7390 c	93.718c	0.1440c	14.6	Pass	1.9e-002c
-----------	---------	---------	------	------	-----------

As Left Coefficients:

Equation Used= Callendar-Van Dusen

where T = Deg C and Rt = Resistance at Temp

$$T = [-RoA + \text{Sqrt}(Ro^2 * A^2 - 4Ro * B * (Ro - Rt))] / (2 * Ro * B)$$

Ro= 99.89353

Alpha= 0.003845412

Delta= 2.15141146245

A= 0.00392814263455

B= -8.27306345465e-007

***** End of Certificate *****



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Report of Calibration

UNIT UNDER TEST:	McHale D-RTD RTD, Digital, 4-Wire	TEST RESULT:	PASS
SERIAL NUMBER:	2627	CAL DATE:	29 August 2013
ASSET NUMBER:	21167	CAL DUE:	29 August 2014
PROCEDURE NAME:	Digital RTD	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	1 - 01/05/06	TEMPERATURE:	23.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	65 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	20-200 Deg F

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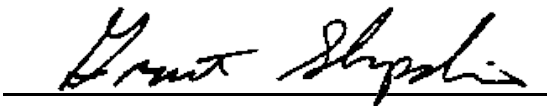
Measurement uncertainties are calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement." Reported uncertainties represent expanded uncertainties expressed at approximately the 95% confidence level using a coverage factor of k = 2. Any Test Uncertainty Ratio (TUR) that is less than four to one will appear under the "TUR" heading on the data record. If the TUR meets or exceeds four to one, the field is left blank.

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REMARKS: Operating within tolerance as left with new coefficients.



 Calibrated By:



 Reviewed/Approved By:

Standards Used				
<u>Asset #</u>	<u>Description</u>	<u>Serial #</u>	<u>Cal Date</u>	<u>Due Date</u>
10256	Hart Scientific 5628 Platinum Resistance Thermometer	266	11/8/2012	11/8/2013
14021	Fluke 8508A Reference Multimeter	45963	2/11/2013	2/11/2014

Test Results

<u>Standard Reading</u>	<u>UUT Reading</u>	<u>Test Tol</u>	<u>% Tol Error</u>	<u>PASS/FAIL</u>	<u>Expanded Unc.</u>	<u>TUR</u>
Probe ID Number	= TT021167					
Probe Calibration Range = 20 to 200 Deg F						
	= -6.7 to 93.3 Deg C					

AS FOUND/AS LEFT RESULTS

Degrees F

Resistance Value at Temp = 97.85283 Ohms

20.4560 F	20.451F	0.2590F	1.93	Pass	3.4e-002F	
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Resistance Value at Temp = 104.38817 Ohms

50.4130 F	50.415F	0.2590F	0.772	Pass	3.4e-002F	
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Resistance Value at Temp = 110.899 Ohms

80.4040 F	80.416F	0.2590F	4.63	Pass	3.4e-002F	
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Resistance Value at Temp = 117.38033 Ohms

110.4370 F	110.430F	0.2590F	2.7	Pass	3.4e-002F	
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Resistance Value at Temp = 123.8365 Ohms

140.4800 F	140.479F	0.2590F	0.386	Pass	3.4e-002F	
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Resistance Value at Temp = 130.26967 Ohms

170.5790 F	170.572F	0.2590F	2.7	Pass	3.4e-002F	
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Resistance Value at Temp = 136.685 Ohms

200.7310 F	200.736F	0.2590F	1.93	Pass	3.4e-002F	
-------------------	-----------------	----------------	-------------	-------------	------------------	--

*****Degrees C*****

Resistance Value at Temp = 97.85283 Ohms

-6.4130 c	-6.416c	0.1440c	2.08	Pass	1.9e-002c	
------------------	----------------	----------------	-------------	-------------	------------------	--

Resistance Value at Temp = 104.38817 Ohms

10.2290 c	10.231c	0.1440c	1.39	Pass	1.9e-002c	
------------------	----------------	----------------	-------------	-------------	------------------	--

Resistance Value at Temp = 110.899 Ohms

26.8910 c	26.898c	0.1440c	4.86	Pass	1.9e-002c	
------------------	----------------	----------------	-------------	-------------	------------------	--

Resistance Value at Temp = 117.38033 Ohms

43.5760 c	43.572c	0.1440c	2.78	Pass	1.9e-002c	
------------------	----------------	----------------	-------------	-------------	------------------	--

Resistance Value at Temp = 123.8365 Ohms

60.2670 c	60.266c	0.1440c	0.694	Pass	1.9e-002c	
------------------	----------------	----------------	--------------	-------------	------------------	--

Resistance Value at Temp = 130.26967 Ohms

76.9880 c	76.985c	0.1440c	2.08	Pass	1.9e-002c	
------------------	----------------	----------------	-------------	-------------	------------------	--

Resistance Value at Temp = 136.685 Ohms

93.7390 c	93.742c	0.1440c	2.08	Pass	1.9e-002c	
------------------	----------------	----------------	-------------	-------------	------------------	--

As Left Coefficients:

Equation Used= Callendar-Van Dusen

where T = Deg C and Rt = Resistance at Temp

$T = [-RoA + \text{Sqrt}(Ro^2 * A^2 - 4Ro * B * (Ro - Rt))] / (2 * Ro * B)$

Ro= 100.37555

Alpha= 0.003855187

Delta= 1.51115481837

A= 0.00391344484411

B= -5.82578441078e-007

***** End of Certificate *****



McHale
Performance

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Report of Calibration

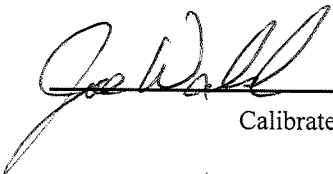
UNIT UNDER TEST:	Rosemount 3051S1CA0 Abs. Press. Transmitter	TEST RESULT:	PASS
SERIAL NUMBER:	69830	CAL DATE:	05 June 2013
ASSET NUMBER:	1019	CAL DUE:	05 June 2014
PROCEDURE NAME:	Digital Pressure Transmitter (PSI)	DATA TYPE:	AS-LEFT
PROCEDURE REV.:	0 - 08/25/09	TEMPERATURE:	24.00 °C
CALIBRATED BY:	Joe Walsh	HUMIDITY:	60 %
CUSTOMER:	McHale & Associates 4700 Coster Rd. Knoxville, TN 37912	CAL RANGE:	0-5 psia

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REMARKS: Operating within tolerance as left.



Calibrated By:



Reviewed/Approved By:

Standards Used				
Asset #	Description	Serial #	Cal Date	Due Date
14025	DH Instruments PPC4 Pressure Controller/Calibrator	217	5/28/2013	5/28/2014
14052	DH Instruments RPM4 Pressure Controller/Calibrator	1067	5/29/2013	5/29/2014

Test Results

Standard Reading UUT Reading Test Tol % Tol Error PASS/FAIL Expanded Unc. TUR

Transmitter Tag = PTA01019

Calibrated Span = 5 PSI

Calibration Tolerance = 0.00325 PSI

Upscale Tests

0.5000 psi	0.500psi	0.00325psi	0	Pass	6.1e-004psi
1.2500 psi	1.250psi	0.00325psi	0	Pass	6.1e-004psi
2.5000 psi	2.500psi	0.00325psi	0	Pass	6.1e-004psi
3.7500 psi	3.750psi	0.00325psi	0	Pass	6.5e-004psi
5.0000 psi	5.000psi	0.00325psi	0	Pass	7.0e-004psi

Downscale Tests

5.0000 psi	5.000psi	0.00325psi	0	Pass	7.0e-004psi
3.7500 psi	3.750psi	0.00325psi	0	Pass	6.5e-004psi
2.5000 psi	2.500psi	0.00325psi	0	Pass	6.1e-004psi
1.2500 psi	1.250psi	0.00325psi	0	Pass	6.1e-004psi
0.5000 psi	0.500psi	0.00325psi	0	Pass	6.1e-004psi

***** End of Certificate *****

APPENDIX C

Supporting Calculations

FAGEN GAINESVILLE BOILER EFFICIENCY TEST STABILITY								
DESCRIPTION	UNITS	SHORT-TERM FLUCTUATION	TEST RUN 1	PASS/ FAIL	TEST RUN 2	PASS/ FAIL	TEST RUN 3	PASS/ FAIL
Main Steam Pressure	%	4.00	1.66	FAIL	1.61	FAIL	2.10	FAIL
	psi max	25.00	26.84	FAIL	26.13	FAIL	34.03	FAIL
Main Steam Temperature	Deg F	20.00	6.82	PASS	8.09	PASS	10.72	PASS
Main Steam Flow	%	4.00	0.39	PASS	0.35	PASS	0.41	PASS
Feedwater Flow	%	10.00	0.66	PASS	0.72	PASS	0.75	PASS
Feedwater Temperature	Deg F	20.00	0.46	PASS	0.47	PASS	0.44	PASS
O2 Leaving Econ	%	1.00	12.15	FAIL	11.51	FAIL	10.61	FAIL
Bed Temperature	Deg F	50.00		PASS		PASS		PASS
Bed Pressure	"H2O	4.00		PASS		PASS		PASS
Sorbent/Biomass Ratio	%	4.00		PASS		PASS		PASS
Fuel Flow	%	10.00		PASS		PASS		PASS
SO2 (CEMS)	ppm	150.00	0.00	PASS	0.00	PASS	0.00	PASS
CO Leaving Econ (MDAS)	ppm	150.00	16.07	PASS	16.08	PASS	18.68	PASS
Power Factor	%	1.00	0.01	PASS	0.02	PASS	0.02	PASS
DESCRIPTION	UNITS	LONG-TERM DEVIATION	TEST RUN 1	PASS/ FAIL	TEST RUN 2	PASS/ FAIL	TEST RUN 3	PASS/ FAIL
Main Steam Pressure	%	3.00	1.07	PASS	1.44	FAIL	1.27	FAIL
	psi max	20.00	17.26	PASS	23.35	FAIL	20.57	FAIL
Main Steam Temperature	Deg F	10.00	4.16	PASS	5.00	PASS	6.06	PASS
Main Steam Flow	%	3.00	0.34	PASS	0.27	PASS	0.44	PASS
Feedwater Flow	%	3.00	0.53	PASS	0.50	PASS	0.89	PASS
Feedwater Temperature	Deg F	10.00	0.32	PASS	0.38	PASS	0.62	PASS
O2 Leaving Econ	%	0.50	7.51	FAIL	6.35	FAIL	7.18	FAIL
Bed Temperature	Deg F	50.00		PASS		PASS		PASS
Bed Pressure	"H2O	3.00		PASS		PASS		PASS
Sorbent/Biomass Ratio	%	2.00		PASS		PASS		PASS
SO2 (CEMS)	ppm	75.00	0.00	PASS	0.00	PASS	0.00	PASS
CO Leaving Econ (MDAS)	ppm	50.00	10.95	PASS	9.78	PASS	15.29	PASS

Auxiliary Power Manual Measurements					
DESCRIPTION	UNITS	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
		11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
Calculation Inputs					
Power Factor		0.71	0.71	0.71	0.71
Fuel Feed Left Drag Conveyor 1	Amps	18.5	19.0	18.5	18.7
Fuel Feed Right Drag Conveyor 1	Amps	18.5	18.2	18.5	18.4
Fuel Feed Left Metering Screw 1	Amps	11.5	11.5	11.8	11.6
Fuel Feed Right Metering Screw 1	Amps	11.2	11.0	11.2	11.1
Fuel Feed Left Metering Screw 2	Amps	12.5	12.8	11.6	12.3
Fuel Feed Right Metering Screw 2	Amps	14.0	12.6	13.6	13.4
Fuel Feed Left Metering Screw 3	Amps	13.0	12.8	13.6	13.1
Fuel Feed Right Metering Screw 3	Amps	13.0	12.3	13.5	12.9
Fuel Silo 1 Reclaimer	Amps	80.0	82.0	79.0	80.3
Fuel Silo 2 Reclaimer	Amps	80.0	85.0	80.0	81.7
Fuel Feed Left Rotary Feeder 1	Amps	9.0	9.0	9.0	9.0
Fuel Feed Left Rotary Feeder 2	Amps	9.0	9.0	9.0	9.0
Fuel Feed Left Rotary Feeder 3	Amps	9.4	9.4	9.4	9.4
Fuel Feed Right Rotary Feeder 1	Amps	9.0	9.0	9.0	9.0
Fuel Feed Right Rotary Feeder 2	Amps	9.2	9.2	9.2	9.2
Fuel Feed Right Rotary Feeder 3	Amps	9.0	9.0	9.0	9.0
Fuel Silo 1 Lube Unit	Amps	1.0	1.0	1.0	1.0
Fuel Silo 2 Lube Unit	Amps	1.0	1.0	1.0	1.0
Fuel Silo 1 Rotating Spreader	Amps	1.6	1.6	1.6	1.6
Fuel Silo 2 Rotating Spreader	Amps	1.7	1.7	1.7	1.7
Fuel Silo 1 Turn Device	Amps	1.8	1.8	2.0	1.8
Fuel Silo 1 Turn Device	Amps	1.7	2.0	1.8	1.8
Fuel Silo 2 Turn Device	Amps	1.8	2.0	1.5	1.8
Fuel Silo 2 Turn Device	Amps	1.9	1.5	1.7	1.7
Baghouse Air Dryer 1	Amps	1.0	1.0	1.0	1.0
Baghouse Air Dryer 2	Amps	1.1	1.1	1.1	1.1
Baghouse Air Compressor 1	Amps	36.5	36.5	36.5	36.5
Baghouse Air Compressor 2	Amps	36.5	36.5	36.5	36.5
Sodium Bicarbonate Air Blower 1	Amps	16.0	16.0	16.0	16.0
Sodium Bicarbonate Rotary Airlock 1	Amps	0.9	0.9	0.9	0.9
Secondary Air Fan	kW	270.0	270.0	270.0	270.0
Fuel Feed Left Drag Conveyor 1	Volts	241.0	244.0	228.0	237.7
Fuel Feed Right Drag Conveyor 1	Volts	250.0	244.0	253.0	249.0
Fuel Feed Left Metering Screw 1	Volts	245.0	248.0	250.0	247.7
Fuel Feed Right Metering Screw 1	Volts	240.0	243.0	241.0	241.3
Fuel Feed Left Metering Screw 2	Volts	227.0	234.0	232.0	231.0
Fuel Feed Right Metering Screw 2	Volts	242.0	243.0	242.0	242.3
Fuel Feed Left Metering Screw 3	Volts	250.0	250.0	247.0	249.0
Fuel Feed Right Metering Screw 3	Volts	242.0	243.0	242.0	242.3
Fuel Silo 1 Reclaimer	Volts	245.0	240.0	246.0	243.7
Fuel Silo 2 Reclaimer	Volts	264.0	244.0	279.0	262.3
Fuel Feed Left Rotary Feeder 1	Volts	480.0	480.0	480.0	480.0
Fuel Feed Left Rotary Feeder 2	Volts	480.0	480.0	480.0	480.0
Fuel Feed Left Rotary Feeder 3	Volts	480.0	480.0	480.0	480.0
Fuel Feed Right Rotary Feeder 1	Volts	480.0	480.0	480.0	480.0
Fuel Feed Right Rotary Feeder 2	Volts	480.0	480.0	480.0	480.0
Fuel Feed Right Rotary Feeder 3	Volts	480.0	480.0	480.0	480.0
Fuel Silo 1 Lube Unit	Volts	120.0	120.0	120.0	120.0
Fuel Silo 2 Lube Unit	Volts	120.0	120.0	120.0	120.0
Fuel Silo 1 Rotating Spreader	Volts	480.0	480.0	480.0	480.0
Fuel Silo 2 Rotating Spreader	Volts	480.0	480.0	480.0	480.0
Fuel Silo 1 Turn Device	Volts	480.0	480.0	480.0	480.0
Fuel Silo 1 Turn Device	Volts	480.0	480.0	480.0	480.0
Fuel Silo 2 Turn Device	Volts	480.0	480.0	480.0	480.0
Fuel Silo 2 Turn Device	Volts	480.0	480.0	480.0	480.0
Baghouse Air Dryer 1	Volts	120.0	120.0	120.0	120.0
Baghouse Air Dryer 2	Volts	120.0	120.0	120.0	120.0
Baghouse Air Compressor 1	Volts	480.0	480.0	480.0	480.0
Baghouse Air Compressor 2	Volts	480.0	480.0	480.0	480.0
Sodium Bicarbonate Air Blower 1	Volts	331.0	331.0	331.0	331.0
Sodium Bicarbonate Rotary Airlock 1	Volts	85.0	85.0	85.0	85.0
Dust Collector #2 Fan	Amps	13.6	13.6	13.6	13.6
Dust Collector #2	Amps	1.1	1.1	1.1	1.1
Dust Collector #3 Fan	Amps	5.5	5.5	5.5	5.5
Conveyor #10 Drive #1	Amps	11.5	11.5	11.5	11.5
Conveyor #9 Drive #1	Amps	54.2	54.2	54.2	54.2
Dust Collector #2 Fan	Volts	480.0	480.0	480.0	480.0
Dust Collector #2	Volts	480.0	480.0	480.0	480.0
Dust Collector #3 Fan	Volts	480.0	480.0	480.0	480.0
Dust Collector #3	Volts	480.0	480.0	480.0	480.0
Conveyor #10 Drive #1	Volts	480.0	480.0	480.0	480.0
Conveyor #9 Drive #1	Volts	480.0	480.0	480.0	480.0

Auxiliary Power Manual Measurements					
DESCRIPTION	UNITS	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
		11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
Calculations					
Fuel Feed Left Drag Conveyor 1	kW	5.5	5.7	5.2	5.4
Fuel Feed Righ Drag Conveyor 1	kW	5.7	5.4	5.7	5.6
Fuel Feed Left Metering Screw 1	kW	3.5	3.5	3.6	3.5
Fuel Feed Right Metering Screw 1	kW	3.3	3.3	3.3	3.3
Fuel Feed Left Metering Screw 2	kW	3.5	3.7	3.3	3.5
Fuel Feed Right Metering Screw 2	kW	4.1	3.7	4.0	4.0
Fuel Feed Left Metering Screw 3	kW	4.0	3.9	4.1	4.0
Fuel Feed Right Metering Screw 3	kW	3.9	3.7	4.0	3.8
Fuel Silo 1 Reclaimer	kW	24.0	24.1	23.8	24.0
Fuel Silo 2 Reclaimer	kW	25.9	25.4	27.3	26.2
Fuel Feed Left Rotary Feeder 1	kW	5.3	5.3	5.3	5.3
Fuel Feed Left Rotary Feeder 2	kW	5.3	5.3	5.3	5.3
Fuel Feed Left Rotary Feeder 3	kW	5.5	5.5	5.5	5.5
Fuel Feed Right Rotary Feeder 1	kW	5.3	5.3	5.3	5.3
Fuel Feed Right Rotary Feeder 2	kW	5.4	5.4	5.4	5.4
Fuel Feed Right Rotary Feeder 3	kW	5.3	5.3	5.3	5.3
Fuel Silo 1 Lube Unit	kW	0.1	0.1	0.1	0.1
Fuel Silo 2 Lube Unit	kW	0.1	0.1	0.1	0.1
Fuel Silo 1 Rotating Spreader	kW	0.9	0.9	0.9	0.9
Fuel Silo 2 Rotating Spreader	kW	1.0	1.0	1.0	1.0
Fuel Silo 1 Turn Device	kW	1.0	1.0	1.2	1.1
Fuel Silo 1 Turn Device	kW	1.0	1.1	1.1	1.1
Fuel Silo 2 Turn Device	kW	1.1	1.1	0.9	1.0
Fuel Silo 2 Turn Device	kW	1.1	0.9	1.0	1.0
Baghouse Air Dryer 1	kW	0.1	0.1	0.1	0.1
Baghouse Air Dryer 2	kW	0.2	0.2	0.2	0.2
Baghouse Air Compressor 1	kW	21.5	21.5	21.5	21.5
Baghouse Air Compressor 2	kW	21.5	21.5	21.5	21.5
Sodium Bicarbonate Air Blower 1	kW	6.5	6.5	6.5	6.5
Sodium Bicarbonate Rotary Airlock 1	kW	0.1	0.1	0.1	0.1
Dust Collector #2 Fan	kW	8.0	8.0	8.0	8.0
Dust Collector #2	kW	0.6	0.6	0.6	0.6
Dust Collector #3 Fan	kW	3.2	3.2	3.2	3.2
Conveyor #10 Drive #1	kW	6.8	6.8	6.8	6.8
Conveyor #9 Drive #1	kW	31.9	31.9	31.9	31.9
Total Yard Load	kW	200.4	199.6	201.5	200.5

CALCULATIONS AND CONVERSIONS						
DESCRIPTION	Units	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
			11/21/2013	11/21/2013	11/21/2013	
			10:00	14:00	18:00	
			14:00	18:00	22:00	
Steam Flow Inputs						
Enthalpy Reference Temperature	Deg F	77.0	77.0	77.0	77.0	77.0
Air Properties						
Primary Air Flow	lb/hr	281,100	284,643	287,139	285,389	285,724
Primary Air Inlet Temperature	Deg F	80.0	97.7	98.9	91.8	96.1
Primary Air Outlet Temperature	Deg F	107.0	108.4	107.5	106.4	107.4
Secondary Air Flow	lb/hr	801,600	557,136	558,141	552,401	555,893
Secondary Air Inlet Temperature	Deg F	80.0	66.3	68.5	60.9	65.2
Secondary Air Outlet Temperature	Deg F	152.0	155.1	154.9	155.0	155.0
Barometric Pressure	psia	14.58	14.74	14.73	14.74	14.74
Absolute Humidity at Fan Inlet	lbH2O/lb Dry Air	0.021	0.015	0.016	0.013	0.015
Primary Air Pressure	psia	15.0	15.0	15.0	15.0	15.0
Secondary Air Pressure	psia	15.0	15.0	15.0	15.0	15.0
Steam Properties						
SCAH Steam Pressure	psia	44.7	44.4	44.5	44.1	44.3
SCAH Steam Inlet Quality	%	0.992	0.992	0.992	0.992	0.992
Cooling Water Properties						
Bottom Ash Specific Heat	BTU/lb -F	0.25	0.25	0.25	0.25	0.25
Bottom Ash Flow	lb/hr	1,529	1,789	1,760	1,729	1,759
Bottom Ash Cooling Water Pressure	psia	50.0	62.9	62.8	62.9	62.9
Bottom Ash Cooling Water Inlet Temperature	Deg F	86.0	88.6	92.1	89.9	90.2
Bottom Ash Cooling Water Outlet Temperature	Deg F	101.0	111.6	112.3	110.9	111.6
Bottom Ash Cooling Water Flow	gpm	0.0	135.4	139.7	139.5	138.2
Calculations						
Primary Air Inlet Enthalpy	BTU/lb	41.76	39.66	41.17	36.82	39.21
Primary Air Exit Enthalpy	BTU/lb	48.49	42.29	43.28	40.43	42.00
Secondary Air Inlet Enthalpy	BTU/lb	19.74	16.16	16.73	14.81	15.90
Secondary Air Exit Enthalpy	BTU/lb	40.37	40.22	40.40	39.94	40.19
SCAH Steam Inlet Enthalpy	BTU/lb	1,164.64	1,164.49	1,164.54	1,164.38	1,164.47
SCAH Condensate Exit Enthalpy	BTU/lb	243.09	242.64	242.77	242.26	242.56
SCAH Steam Flow	lb/hr	19,997	15,358	14,996	16,171	15,508
Bottom Ash Cooling Water Density	lb/cu.ft.	61.99	61.85	61.84	61.86	61.85
Bottom Ash Cooling Water Mass Flow	lb/hr	0	67,175	69,305	69,227	68,569
Bottom Ash Cooling Water Inlet Enthalpy	BTU/lb	54.19	56.87	60.31	58.12	58.43
Bottom Ash Cooling Water Outlet Enthalpy	BTU/lb	69.16	79.79	80.51	79.08	79.79

STORAGE CONTAINER LEVEL CALCULATIONS							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00	TEST RUN AVERAGE
Hotwell Level Mass Change							
Inputs							
Length	ft	L	22.08	22.08	22.08	22.08	22.08
Width	ft	W	11.00	11.00	11.00	11.00	11.00
Pressure	psia	P	1.18	1.04	1.07	1.01	1.04
Temperature	Deg F	T	107.29	103.15	104.12	102.06	103.11
Start Level	in	h_i	48.00	-4.42	-4.45	-3.81	-4.23
Stop Level	in	h_f	48.00	-4.43	-3.77	-3.32	-3.84
Start Time	hr:min:sec	Time _i	14:00:00	10:00:00	14:00:00	18:00:00	14:00:00
Stop Time	hr:min:sec	Time _f	15:00:00	14:00:00	18:00:00	22:00:00	18:00:00
Adjustment	ft ³		0.00	0.00	0.00	0.00	0.00
Calculations							
Level Change	in	Dh	0.00	-0.01	0.68	0.49	0.39
Elapsed Time	hrs	DTime	1.00	4.00	4.00	4.00	4.00
Level Rate	in/hr	Dh/DTime	0.00	0.00	0.17	0.12	0.10
Sensitivity	ft ³ /in	V/Dh	20.24	20.24	20.24	20.24	20.24
Volume Change	ft ³ /hr	DV	0.00	-0.07	3.44	2.49	1.95
Density	lbm/ft ³	ρ	61.90	61.95	61.94	61.97	61.95
Mass Change (Neg Value is Mass Loss)	lbm/hr	m	0.00	-4.41	213.16	154.24	121.00
Drum Level Mass Change							
Inputs							
Length (L) [Note: Total Length of Tank, Cap to Cap Centerline]	ft	L	39.91	39.91	39.91	39.91	39.91
Radius (R) [Note: Radius of Cylindrical Tank Section]	ft	R	2.62	2.62	2.62	2.62	2.62
Radius of Sphere (b) [Note: Depth of End Cap Spherical Section]	ft	b	0.93	0.93	0.93	0.93	0.93
Pressure	Psia	P	1799.15	1749.68	1750.63	1749.30	1749.87
Temperature	Deg F	T	620.01	616.15	616.22	616.12	616.16
Start Level (H) [Note: From Tank Bottom]	in	h_i	10.00	31.26	31.37	31.48	31.37
Stop Level (H) [Note: From Tank Bottom]	in	h_f	10.00	31.32	31.58	31.34	31.41
Start Time	hr:min:sec	Time _i	14:00:00	10:00:00	14:00:00	18:00:00	14:00:00
Stop Time	hr:min:sec	Time _f	15:00:00	14:00:00	18:00:00	22:00:00	18:00:00
Adjustment	ft ³		0.00	0.00	0.00	0.00	0.00
Calculations							
Start Level (Neg Value is Above Center)	ft	R- h_i	1.791	0.019	0.011	0.001	0.01
Stop Level (Neg Value is Above Center)	ft	R- h_f	1.791	0.015	-0.007	0.013	0.01
Level Change	in	Dh	0.00	-0.06	-0.21	0.14	-0.04
Elapsed Time	hrs	DTime	1.00	4.00	4.00	4.00	4.00
Start Volume	ft ³	V _i	85.92	421.20	423.03	425.00	423.08
Stop Volume	ft ³	V _f	85.92	422.20	426.62	422.50	423.77
Volume Change (Neg Value is Decrease in Volume)	ft ³	DV	0.00	1.00	3.59	-2.50	0.70
Volume Change Rate	ft ³ /hr	DV/DTime	0.00	0.25	0.90	-0.63	0.17
Density	lbm/ft ³	ρ	40.59	40.95	40.94	40.95	40.94
Mass Change (Neg Value is Mass Loss)	lbm/hr	m	0.00	10.23	36.75	-25.59	7.13

STORAGE CONTAINER LEVEL CALCULATIONS							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
DA Level Mass Change							
Inputs							
Length (L) [Note: Total Length of Tank, Cap to Cap Centerline]	ft	L	63.00	63.00	63.00	63.00	63.00
Radius (R) [Note: Radius of Cylindrical Tank Section]	ft	R	6.25	6.25	6.25	6.25	6.25
Radius of Sphere (b) [Note: Depth of End Cap Spherical Section]	ft	b	3.13	3.13	3.13	3.13	3.13
Temperature	Deg F	T	272.00	274.44	274.58	274.02	274.35
Start Level (H) [Note: From Tank Bottom]	%	h_i	50.00	55.14	54.96	54.92	55.01
Stop Level (H) [Note: From Tank Bottom]	%	h_f	50.00	54.94	54.93	54.95	54.94
Start Time	hr:min:sec	Time _i	14:00:00	10:00:00	14:00:00	18:00:00	14:00:00
Stop Time	hr:min:sec	Time _f	15:00:00	14:00:00	18:00:00	22:00:00	18:00:00
Adjustment	ft ³		0.00	0.00	0.00	0.00	0.00
Calculations							
Pressure	Psia	P	43.27	45.02	45.12	44.71	44.95
Start Level (H) [Note: From Tank Bottom]	ft	h_i	6.25	6.89	6.87	6.87	6.88
Stop Level (H) [Note: From Tank Bottom]	ft	h_f	6.25	6.87	6.87	6.87	6.87
Start Level (Neg Value is Above Center)	ft	R- h_i	0.000	-0.642	-0.619	-0.616	-0.63
Stop Level (Neg Value is Above Center)	ft	R- h_f	0.000	-0.617	-0.616	-0.619	-0.62
Level Change	in	Dh	0.00	0.30	0.04	-0.04	0.10
Elapsed Time	hrs	DTime	1.00	4.00	4.00	4.00	4.00
Start Volume	ft ³	V _i	2,164.68	2,478.28	2,467.06	2,465.16	2,470.17
Stop Volume	ft ³	V _f	2,164.68	2,466.09	2,465.26	2,466.67	2,466.01
Volume Change (Neg Value is Decrease in Volume)	ft ³	DV	0.00	-12.19	-1.80	1.51	-4.16
Volume Change Rate	ft ³ /hr	DV/DTime	0.00	-3.05	-0.45	0.38	-1.04
Density	lbm/ft ³	ρ	58.18	58.11	58.10	58.12	58.11
Mass Change (Neg Value is Mass Loss)	lbm/hr	m	0.00	-177.12	-26.08	21.88	-60.44
DI Tank Level Mass Change							
Inputs							
Diameter	ft	D	24.00	24.00	24.00	24.00	24.00
Pressure	psia	P	14.58	14.74	14.73	14.74	14.74
Temperature	Deg F	T	60.00	75.52	75.59	75.44	75.51
Start Level	ft	h_i	60.00	27.02	26.13	25.13	26.09
Stop Level	ft	h_f	60.00	26.13	25.13	24.11	25.13
Start Time	hr:min:sec	Time _i	14:00:00	10:00:00	14:00:00	18:00:00	14:00:00
Stop Time	hr:min:sec	Time _f	15:00:00	14:00:00	18:00:00	22:00:00	18:00:00
Adjustment	ft ³		0.00	0.00	0.00	0.00	0.00
Calculations							
Level Change	in	Dh	0.00	-10.64	-11.91	-12.21	-11.59
Elapsed Time	hrs	DTime	1.00	4.00	4.00	4.00	4.00
Level Rate	in/hr	Dh/DTime	0.00	-2.66	-2.98	-3.05	-2.90
Sensitivity	ft ³ /in	V/Dh	37.70	37.70	37.70	37.70	37.70
Volume Change	ft ³ /hr	DV/DTime	0.00	-100.27	-112.27	-115.05	-109.20
Density	lbm/ft ³	ρ	62.37	62.26	62.26	62.26	62.26
Mass Change (Neg Value is Mass Loss)	lbm/hr	m	0	-6,243	-6,990	-7,163	-6,798

NOZZLE FLOW RATE						
DESCRIPTION	Units	Symbol	DESIGN	Test Run 1	Test Run 2	Test Run 3
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00
Calculation Inputs						
Flow Element						
Meter Type			NOZZLE	NOZZLE	NOZZLE	NOZZLE
Pipe Material			CS	CS	CS	CS
Throat Material			SS3	SS3	SS3	SS3
Pipe Diameter	Inches		10.1260	10.1260	10.1260	10.1260
Throat Diameter	Inches		6.2400	6.2400	6.2400	6.2400
Flowing Temperature	Deg F		439.0000	439.2366	439.3112	438.9714
Flowing Pressure	Psia		1,875.1500	2,352.4866	2,351.1361	2,358.5986
Differential Pressure Tap 1	In. H2O		68.9273	64.2246	64.2769	63.6157
Average Cx from Nozzle Calibration Tap 1			1.0000	1.0000	1.0000	1.0000
Frequency	Pulse		0.00	0.00	0.00	0.00
Fluid Type			WATER	WATER	WATER	WATER
Discharge Coefficient - PTC 19.5	-	Tap 1	0.9925	0.9925	0.9925	0.9925
Viscosity	lbm / ft-sec		8.079E-05	8.129E-05	8.127E-05	8.135E-05
Fluid Density - 1997 Steam Tables	lb / ft ^3		52.5359	52.6997	52.6960	52.7135
Reynolds Number, Re _D Tap 1	-		4,704,300	4,519,690	4,522,307	4,495,382
Gas Expansion Factor, Y1	-		1.00000	1.00000	1.00000	1.00000
Beta @ Flowing Conditions	-		0.61686	0.61686	0.61686	0.61686
Intermediate Calculations - Calculated Discharge Coefficients						
Discharge Coefficient - PTC 19.5 Tap 1	-		0.9925	0.9925	0.9925	0.9925
Outputs						
Flow Rate - H2O Flow Function	lb/hr	Tap 1	909,209	878,987	879,316	874,914
Average Flow Rate for Used Taps - H2O Flow			909,209	878,987	879,316	874,914
Flow Rate - Manual Flow Function	lb/hr	Tap 1	909,053	878,824	879,152	874,752
Average Flow Rate for Used Taps - H2O Flow			909,053	878,824	879,152	874,752

STEAM CALCULATIONS							
DESCRIPTION	Units	Symbol	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
BOILER CALCULATION INPUTS							
Feedwater Flow Rate	lbm/hr	m _F	909,209.00	878,823.87	879,152.48	874,751.90	877,576.08
Boiler Drum Continuous Blowdown Flash Tank to Blowdown Tank	lbm/hr	m _{BD}	5,127.00	0.00	0.00	0.00	0.00
Bottom Ash Cooling Water Flow Rate	gpm	m _{BACW}	0.00	67,174.94	69,304.72	69,226.54	68,568.73
SCAH Steam Flow Rate	lbm/hr	m _{SCAH}	14,020.00	14,996.17	16,170.74	15,508.29	15,558.40
Drum Flow as a Result of Level Change	lbm/hr	m _{DRUM}	0.00	10.23	36.75	-25.59	7.13
Main Steam Flow	lbm/hr	m _S	904,082.00	878,834.11	879,189.22	874,726.31	877,583.21
Economizer Feedwater Inlet Pressure	psia	P _F	1,875.15	2,352.49	2,351.14	2,358.60	2,354.07
Economizer Feedwater Inlet Temperature	Deg F	T _F	439.00	439.24	439.31	438.97	439.17
Boiler Drum Pressure	psia	P _D	1,799.15	1,749.68	1,750.63	1,749.30	1,749.87
Boiler Continuous Blowdown Flash Tank Pressure	psia	P _{CBD}	44.71	44.39	44.48	44.13	44.33
Boiler HP Steam Outlet Pressure	psia	P _{HP}	1,634.00	1,619.20	1,619.54	1,618.73	1,619.16
Boiler HP Steam Outlet Temperature	Deg F	T _{HP}	1,005.00	998.45	998.72	998.80	998.65
Bottom Ash Cooling Water Inlet Pressure	psia	P _{BACWI}	50.00	62.93	62.81	62.94	62.89
Bottom Ash Cooling Water Inlet Temperature	Deg F	T _{BACWI}	86.00	88.65	92.09	89.90	90.21
Bottom Ash Cooling Water Outlet Pressure	psia	P _{BACWO}	50.00	62.93	62.81	62.94	62.89
Bottom Ash Cooling Water Outlet Temperature	Deg F	T _{BACWO}	101.00	111.62	112.33	110.90	111.62
SCAH Steam Pressure	psia	P _{SCAHI}	44.71	44.39	44.48	44.13	44.33
SCAH Steam Temperature	Deg F	T _{SCAHI}	272.00	274.44	274.58	274.02	274.35
SCAH Steam Quality	%	Q _{SCAHI}	0.99	0.99	0.99	0.99	0.99
SCAH Drain Pressure (Forwarding Pump Inlet)	psia	P _{SCAHO}	44.71	44.39	44.48	44.13	44.33
BOILER INTERMEDIATE CALCULATIONS							
Feedwater Economizer Enthalpy	BTU/hr	h _F	419.01	419.68	419.76	419.40	419.61
Boiler Drum Sat. Lq. Enthalpy	BTU/hr	h _D	648.17	642.26	642.38	642.22	642.28
Boiler CBD Flash Tank Sat. Stm. Enthalpy	BTU/hr	h _{CBDS}	1,172.03	1,171.89	1,171.93	1,171.77	1,171.86
Boiler CBD Flash Tank Sat. Lq. Enthalpy	BTU/hr	h _{CBDL}	243.09	242.64	242.77	242.26	242.56
Boiler HP Steam Outlet Enthalpy	BTU/hr	h _{HP}	1,489.68	1,486.13	1,486.29	1,486.36	1,486.26
Boiler CBD Flow Rate	lbm/hr	m _{CBD}	9,091.48	0.00	0.00	0.00	0.00
Boiler Steam Energy Absorbed	mmBTU/hr	q _{BLR}	965.81	937.24	937.69	933.29	936.07
Bottom Ash Cooling Water Inlet Enthalpy	BTU/lbm	h _{BACWI}	54.19	56.87	60.31	58.12	58.43
Bottom Ash Cooling Water Outlet Enthalpy	BTU/lbm	h _{BACWO}	69.16	79.79	80.51	79.08	79.79
Bottom Ash Cooling Water Energy Absorbed	mmBTU/hr	q _{BACW}	0.00	-1.54	-1.40	-1.45	-1.46
SCAH Steam Enthalpy	BTU/hr	h _{SCAHI}	1,164.64	1,164.49	1,164.54	1,164.38	1,164.47
SCAH Drain Enthalpy	BTU/hr	h _{SCAHO}	220.68	242.64	242.77	242.26	242.56
SCAH Energy Absorbed	mmBTU/hr	q _{SCAH}	-13.23	-13.82	-14.91	-14.30	-14.34
BOILER CALCULATED RESULTS							
Boiler Output Energy (Steam Energy + Bottom Ash Cooling)	mmBTU/hr	QrO11	965.81	937.24	937.69	933.29	936.07
Corrected Main Steam Flow	lb/hr	m _{Fcorr}	900,117.52	870,045.76	870,397.33	865,979.04	868,807.38
Corrected Boiler Output Energy	mmBTU/hr	Qr1 _{corr}	952.27	929.82	930.27	925.90	928.67

COMBUSTION CALCULATIONS						
DESCRIPTION	UNITS	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
			11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
CALCULATION INPUTS						
Fuel Data						
Higher Heating Value of Fuel	BTU/lbm	4,768.40	5,178.09	5,212.47	5,160.90	5,183.82
Unburned Carbon	lbm/100 lbm fuel	0.12	0.22	0.18	0.14	0.18
Fuel Flow	Klbm/hr	264.33	225.87	223.76	226.18	225.27
Measured Fuel Flow	Klbm/hr	0.00	0.00	0.00	0.00	0.00
Calculated Fuel Flow	Klbm/hr	264.34	225.87	223.76	226.18	225.27
Output	mmBTU/hr	965.81	937.24	937.69	933.29	936.07
Fuel Efficiency	%	76.62	80.14	80.39	79.95	80.16
Ambient Data						
Moisture in Air	lbm/lbm Dry Air	0.0205	0.0146	0.0157	0.0134	0.0146
Barometric Pressure	psia	14.58	14.74	14.73	14.74	14.74
Ambient Dry Bulb Temperature	Deg F	80.00	74.66	75.32	70.07	73.35
Ambient Wet Bulb Temperature	Deg F	78.00	69.93	71.49	66.88	69.43
Relative Humidity	%	91.60	79.40	83.28	85.03	82.57
Additional Moisture (Measured)						
Atomizing Steam	Klbm/hr	0.00	0.00	0.00	0.00	0.00
Sootblowing Steam	Klbm/hr	0.00	0.00	0.00	0.00	0.00
Moisture in Flue Gas Recirculation	Klbm/hr	37.83	29.53	29.10	28.87	29.17
NH3 Moisture	Klbm/hr	0.40	0.16	0.16	0.16	0.16
Summation Additional Moisture	Klbm/hr	38.23	29.69	29.26	29.03	29.33
Additional Moisture	lbm/100 lbm fuel	14.46	13.15	13.08	12.84	13.02
Additional Moisture	lbm/10KBTU	0.30	0.25	0.25	0.25	0.25
Air Heater Data						
Gas Temperature Leaving Primary Air Heater	Deg F	316.00	307.92	308.96	309.71	308.86
Gas Temperature Leaving Secondary Air Heater	Deg F	316.00	307.92	308.96	309.71	308.86
Air Temperature Entering Primary Air Heater	Deg F	107.00	108.40	107.50	106.41	107.44
Air Temperature Entering Secondary Air Heater	Deg F	152.00	155.07	154.95	154.96	154.99
O2 Entering Primary Air Heater	%	2.88	2.88	2.86	2.86	2.87
O2 Entering Secondary Air Heater	%	2.88	2.88	2.86	2.86	2.87
O2 Leaving Primary Air Heater	%	3.76	3.95	3.91	3.91	3.92
O2 Leaving Secondary Air Heater	%	3.76	3.95	3.91	3.91	3.92
Primary Air to Gas / Secondary Air to Gas Leakage Split	PA% / SA%	0 / 100	0 / 100	0 / 100	0 / 100	
Primary AH Leakage for Trisector Type AH	%	0.00%	0.00%	0.00%	0.00%	0.00%
Sorbent Data (Enter 0 if Sorbent not Used)						
Sorbent Rate	Klbm/hr	28.41	28.41	28.41	28.41	28.41
CO2 from Sorbent	lbm/100 lbm Sorbent	0.00	0.00	0.00	0.00	0.00
H2O from Sorbent	lbm/100 lbm Sorbent	0.00	0.00	0.00	0.00	0.00
Sulfur Capture	lbm/lbm Sulfur	0.00	0.00	0.00	0.00	0.00
Spent Sorbent	lbm/lbm Fuel	10.75	12.58	12.70	12.56	12.61
Sorbent/Fuel Ratio	lbm Sor/ lbm fuel	0.11	0.13	0.13	0.13	0.13
Ultimate Analysis (% Mass)						
Carbon, C	% Mass	27.50	30.39	30.67	30.84	30.63
Unburned Carbon, UBC	% Mass	0.12	0.22	0.18	0.14	0.18
Burned Carbon, Cb	% Mass	27.38	30.17	30.49	30.70	30.45
Sulfur, S	% Mass	0.01	0.01	0.01	0.01	0.01
Hydrogen, H2	% Mass	3.37	3.53	3.53	3.62	3.56
Moisture, H2O	% Mass	45.00	37.62	37.27	37.83	37.57
Moisture, H2O vapor	% Mass	0.00	0.00	0.00	0.00	0.00
Nitrogen, N2	% Mass	0.06	0.24	0.23	0.23	0.23
Oxygen, O2	% Mass	23.39	25.17	25.44	24.88	25.16
Ash	% Mass	0.71	3.04	2.85	2.59	2.83
Volatile Material, VM	% Mass	0.00	0.00	0.00	0.00	0.00
Fixed Carbon, FC	% Mass	0.00	0.00	0.00	0.00	0.00
Total	% Mass	100.04	100.00	100.00	100.00	100.00
COMBUSTION CALCULATIONS						
Mass of Ash	lbm/10KBTU	0.01	0.06	0.05	0.05	0.05
Theoretical Air Fired (lbm/100lbm Fuel)						
Burned Carbon, Cb	lbm/100lbm Fuel	315.20	347.21	350.89	353.41	350.50
Sulfur, S	lbm/100lbm Fuel	0.04	0.04	0.04	0.04	0.04
Hydrogen, H2	lbm/100lbm Fuel	115.42	121.04	121.04	124.13	122.07
Oxygen, O2	lbm/100lbm Fuel	-101.05	-108.73	-109.90	-107.48	-108.71
Total	lbm/100lbm Fuel	329.61	359.56	362.07	370.10	363.91
Dry Products Fired (mol/100lbm Fuel)						
Burned Carbon, Cb	mol/100lbm Fuel	2.28	2.51	2.54	2.56	2.54
Sulfur, S	mol/100lbm Fuel	0.00	0.00	0.00	0.00	0.00
Nitrogen, N2	mol/100lbm Fuel	0.00	0.01	0.01	0.01	0.01
Total	mol/100lbm Fuel	2.28	2.52	2.55	2.56	2.54
Wet Products Fired (mol/100lbm Fuel)						
Hydrogen, H2	mol/100lbm Fuel	1.67	1.75	1.75	1.80	1.77
Moisture, H2O	mol/100lbm Fuel	2.50	2.09	2.07	2.10	2.09
Moisture, H2O vapor	mol/100lbm Fuel	0.00	0.00	0.00	0.00	0.00
Total	mol/100lbm Fuel	4.17	3.84	3.82	3.90	3.85
H2O Fuel (lbm/10KBTU)						
Hydrogen, H2	lbm/10KBTU	0.63	0.61	0.61	0.63	0.61
Moisture, H2O	lbm/10KBTU	0.94	0.73	0.72	0.73	0.72

COMBUSTION CALCULATIONS						
DESCRIPTION	UNITS	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
			11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
Moisture, H2O vapor	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Total	lbm/10KBTU	1.57	1.34	1.32	1.36	1.34
Total Theoretical Air Fuel Check	lbm/10KBTU	6.94	6.99	6.99	7.20	7.06
Products Combusted						
CO2 from Sorbent	lbm/100lbm Fuel	0.00	0.00	0.00	0.00	0.00
H2O from Sorbent	lbm/100lbm Fuel	0.00	0.00	0.00	0.00	0.00
SO2 Reduction	mol/100lbm Fuel	0.00	0.00	0.00	0.00	0.00
Dry Products Combusted	mol/100lbm Fuel	2.28	2.52	2.55	2.56	2.54
Wet Products Combusted	mol/100lbm Fuel	6.45	6.36	6.37	6.46	6.40
Theoretical Air Correction	lbm/100lbm Fuel	329.61	359.56	362.07	370.10	363.91
Theoretical Air Correction	mol/100lbm Fuel	11.38	12.41	12.50	12.78	12.56
Theoretical Air Correction	lbm/10KBTU	6.91	6.94	6.95	7.17	7.02
Wet Gas from Fuel	lbm/10KBTU	2.08	1.87	1.86	1.88	1.87
CALCULATION INPUTS						
<i>Economizer</i>						
Flue Gas Temperature Leaving Economizer	Deg F	498.00	491.91	493.37	493.76	493.02
Flue Gas Oxygen Content Leaving Economizer	%	2.88	2.88	2.86	2.86	2.87
Air Heater Data						
<i>Primary Air Inlet</i>						
Flue Gas Temperature Entering Air Heater	Deg F	498.00	491.91	493.37	493.76	493.02
Air Temperature Entering Air Heater	Deg F	107.00	108.40	107.50	106.41	107.44
Flue Gas Oxygen Content Primary Air Inlet	%	2.88	2.88	2.86	2.86	2.87
<i>Primary Air Outlet</i>						
Flue Gas Temperature Entering Air Heater	Deg F	316.00	307.92	308.96	309.71	308.86
Air Temperature Leaving Air Heater	Deg F	472.00	441.55	442.58	442.31	442.15
Flue Gas Oxygen Content Primary Air Inlet	%	3.76	3.95	3.91	3.91	3.92
<i>Secondary Air Inlet</i>						
Flue Gas Temperature Entering Air Heater	Deg F	498.00	491.91	493.37	493.76	493.02
Air Temperature Entering Air Heater	Deg F	152.00	155.07	154.95	154.96	154.99
Flue Gas Oxygen Content Primary Air Inlet	%	2.88	2.88	2.86	2.86	2.87
<i>Secondary Air Outlet</i>						
Flue Gas Temperature Entering Air Heater	Deg F	316.00	307.92	308.96	309.71	308.86
Air Temperature Leaving Air Heater	Deg F	447.00	424.46	426.39	426.71	425.85
Flue Gas Oxygen Content Primary Air Inlet	%	3.76	3.95	3.91	3.91	3.92
ENERGY AND AIR CALCULATIONS						
Flue Gas Analysis						
<i>Economizer</i>						
Moisture in Air	mol/100 lbm Fuel	0.00	0.00	0.00	0.00	0.00
Dry / Wet Products of Combustion	mol/100 lbm Fuel	2.28	2.52	2.55	2.56	2.54
Additional Moisture	mol/100 lbm Fuel	0.80	0.73	0.73	0.71	0.72
	mol/100 lbm Fuel	9.00	9.81	9.88	10.10	9.93
Summation	mol/100 lbm Fuel	12.08	13.06	13.15	13.38	13.20
	mol/100 lbm Fuel	18.07	18.07	18.09	18.09	18.08
Excess Air	%	16.92	16.77	16.62	16.58	16.66
<i>Primary Air Inlet</i>						
Moisture in Air	mol/100 lbm Fuel	0.00	0.00	0.00	0.00	0.00
Dry / Wet Products of Combustion	mol/100 lbm Fuel	2.28	2.52	2.55	2.56	2.54
Additional Moisture	mol/100 lbm Fuel	0.80	0.73	0.73	0.71	0.72
	mol/100 lbm Fuel	9.00	9.81	9.88	10.10	9.93
Summation	mol/100 lbm Fuel	12.08	13.06	13.15	13.38	13.20
	mol/100 lbm Fuel	18.07	18.07	18.09	18.09	18.08
Excess Air	%	16.92	16.77	16.62	16.58	16.66
<i>Primary Air Outlet</i>						
Moisture in Air	mol/100 lbm Fuel	0.00	0.00	0.00	0.00	0.00
Dry / Wet Products of Combustion	mol/100 lbm Fuel	2.28	2.52	2.55	2.56	2.54
Additional Moisture	mol/100 lbm Fuel	0.80	0.73	0.73	0.71	0.72
	mol/100 lbm Fuel	9.00	9.81	9.88	10.10	9.93
Summation	mol/100 lbm Fuel	12.08	13.06	13.15	13.38	13.20
	mol/100 lbm Fuel	17.19	17.00	17.04	17.04	17.03
Excess Air	%	23.22	24.46	24.15	24.02	24.21
<i>Secondary Air Inlet</i>						
Moisture in Air	mol/100 lbm Fuel	0.00	0.00	0.00	0.00	0.00
Dry / Wet Products of Combustion	mol/100 lbm Fuel	2.28	2.52	2.55	2.56	2.54
Additional Moisture	mol/100 lbm Fuel	0.80	0.73	0.73	0.71	0.72
	mol/100 lbm Fuel	9.00	9.81	9.88	10.10	9.93
Summation	mol/100 lbm Fuel	12.08	13.06	13.15	13.38	13.20
	mol/100 lbm Fuel	18.07	18.07	18.09	18.09	18.08
Excess Air	%	16.92	16.77	16.62	16.58	16.66
<i>Secondary Air Outlet</i>						
Moisture in Air	mol/100 lbm Fuel	0.00	0.00	0.00	0.00	0.00
Dry / Wet Products of Combustion	mol/100 lbm Fuel	2.28	2.52	2.55	2.56	2.54

COMBUSTION CALCULATIONS						
DESCRIPTION	UNITS	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
			11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
Additional Moisture	mol/100 lbm Fuel	0.80	0.73	0.73	0.71	0.72
	mol/100 lbm Fuel	9.00	9.81	9.88	10.10	9.93
Summation	mol/100 lbm Fuel	12.08	13.06	13.15	13.38	13.20
	mol/100 lbm Fuel	17.19	17.00	17.04	17.04	17.03
Excess Air	%	23.22	24.46	24.15	24.02	24.21
O2, CO2, SO2 when Excess Air is Known						
<i>Primary Air Inlet</i>						
Dry Air	mol/100 lbm Fuel	10.92	11.89	11.96	12.22	12.02
Wet Air	mol/100 lbm Fuel	10.92	11.89	11.96	12.22	12.02
Dry Gas	mol/100 lbm Fuel	13.20	14.41	14.51	14.78	14.57
Wet Gas	mol/100 lbm Fuel	17.37	18.25	18.33	18.68	18.42
O2	%	3.06	3.03	3.00	3.00	3.01
CO2	%	17.27	17.42	17.50	17.29	17.41
SO2	%	0.00	0.00	0.00	0.00	0.00
<i>Primary Air Outlet</i>						
Dry Air	mol/100 lbm Fuel	11.64	12.85	12.90	13.17	12.97
Wet Air	mol/100 lbm Fuel	11.64	12.85	12.90	13.17	12.97
Dry Gas	mol/100 lbm Fuel	13.92	15.37	15.45	15.74	15.52
Wet Gas	mol/100 lbm Fuel	18.09	19.21	19.27	19.63	19.37
O2	%	3.98	4.14	4.09	4.09	4.11
CO2	%	16.38	16.34	16.43	16.25	16.34
SO2	%	0.00	0.00	0.00	0.00	0.00
<i>Secondary Air Inlet</i>						
Dry Air	mol/100 lbm Fuel	10.92	11.89	11.96	12.22	12.02
Wet Air	mol/100 lbm Fuel	10.92	11.89	11.96	12.22	12.02
Dry Gas	mol/100 lbm Fuel	13.20	14.41	14.51	14.78	14.57
Wet Gas	mol/100 lbm Fuel	17.37	18.25	18.33	18.68	18.42
O2	%	3.06	3.03	3.00	3.00	3.01
CO2	%	17.27	17.42	17.50	17.29	17.41
SO2	%	0.00	0.00	0.00	0.00	0.00
<i>Secondary Air Outlet</i>						
Dry Air	mol/100 lbm Fuel	11.64	12.85	12.90	13.17	12.97
Wet Air	mol/100 lbm Fuel	11.64	12.85	12.90	13.17	12.97
Dry Gas	mol/100 lbm Fuel	13.92	15.37	15.45	15.74	15.52
Wet Gas	mol/100 lbm Fuel	18.09	19.21	19.27	19.63	19.37
O2	%	3.98	4.14	4.09	4.09	4.11
CO2	%	16.38	16.34	16.43	16.25	16.34
SO2	%	0.00	0.00	0.00	0.00	0.00
Flue Gas Products						
<i>Economizer</i>						
Dry Air	lbm/10KBTU	8.08	8.11	8.10	8.36	8.19
Wet Gas from Fuel	lbm/10KBTU	2.08	1.87	1.86	1.88	1.87
CO2 from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Moisture in Air	lbm/10KBTU	0.17	0.12	0.13	0.11	0.12
Water from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Additional Moisture	lbm/10KBTU	0.30	0.25	0.25	0.25	0.25
Total Wet Gas	lbm/10KBTU	10.63	10.35	10.34	10.61	10.43
H2O in Wet Gas	lbm/10KBTU	2.04	1.71	1.70	1.72	1.71
Dry Gas	lbm/10KBTU	8.59	8.64	8.64	8.89	8.72
H2O in Wet Gas, % Mass	lbm H2O/lbm Wet Gas	19.23	16.51	16.43	16.22	16.39
Residue, lbm / lbm Total Refuse at each location	lbm/lbm total Residue	0.88	0.88	0.88	0.88	0.88
Residue	lbm/10KBTU	0.24	0.31	0.30	0.30	0.30
Residue in Wet Gas	lbm/lbm Wet Gas	0.02	0.03	0.03	0.02	0.03
<i>Primary Air Inlet</i>						
Dry Air	lbm/10KBTU	8.08	8.11	8.10	8.36	8.19
Wet Gas from Fuel	lbm/10KBTU	2.08	1.87	1.86	1.88	1.87
CO2 from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Moisture in Air	lbm/10KBTU	0.17	0.12	0.13	0.11	0.12
Water from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Additional Moisture	lbm/10KBTU	0.30	0.25	0.25	0.25	0.25
Total Wet Gas	lbm/10KBTU	10.63	10.35	10.34	10.61	10.43
H2O in Wet Gas	lbm/10KBTU	2.04	1.71	1.70	1.72	1.71
Dry Gas	lbm/10KBTU	8.59	8.64	8.64	8.89	8.72
H2O in Wet Gas, % Mass	lbm H2O/lbm Wet Gas	19.23	16.51	16.43	16.22	16.39
Residue, lbm / lbm Total Refuse at each location	lbm/lbm total Residue	0.88	0.88	0.88	0.88	0.88
Residue	lbm/10KBTU	0.24	0.31	0.30	0.30	0.30
Residue in Wet Gas	lbm/lbm Wet Gas	0.02	0.03	0.03	0.02	0.03
<i>Primary Air Outlet</i>						
Dry Air	lbm/10KBTU	8.52	8.64	8.62	8.89	8.72
Wet Gas from Fuel	lbm/10KBTU	2.08	1.87	1.86	1.88	1.87
CO2 from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Moisture in Air	lbm/10KBTU	0.18	0.13	0.14	0.12	0.13
Water from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Additional Moisture	lbm/10KBTU	0.30	0.25	0.25	0.25	0.25
Total Wet Gas	lbm/10KBTU	11.08	10.89	10.87	11.15	10.97
H2O in Wet Gas	lbm/10KBTU	2.05	1.72	1.71	1.73	1.72

COMBUSTION CALCULATIONS						
DESCRIPTION	UNITS	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
			11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
Dry Gas	lbm/10KBTU	9.02	9.18	9.16	9.42	9.25
H2O in Wet Gas, % Mass	lbm H2O/lbm Wet Gas	18.54	15.76	15.70	15.50	15.65
Residue, lbm / lbm Total Refuse at each location	lbm/lbm total Residue	0.88	0.88	0.88	0.88	0.88
Residue	lbm/10KBTU	0.24	0.31	0.30	0.30	0.30
Residue in Wet Gas	lbm/lbm Wet Gas	0.02	0.02	0.02	0.02	0.02
Leakage (Primary AH)	% Gas Entering	4.18	5.24	5.14	5.10	5.16
<i>Secondary Air Inlet</i>						
Dry Air	lbm/10KBTU	8.08	8.11	8.10	8.36	8.19
Wet Gas from Fuel	lbm/10KBTU	2.08	1.87	1.86	1.88	1.87
CO2 from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Moisture in Air	lbm/10KBTU	0.17	0.12	0.13	0.11	0.12
Water from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Additional Moisture	lbm/10KBTU	0.30	0.25	0.25	0.25	0.25
Total Wet Gas	lbm/10KBTU	10.63	10.35	10.34	10.61	10.43
H2O in Wet Gas	lbm/10KBTU	2.04	1.71	1.70	1.72	1.71
Dry Gas	lbm/10KBTU	8.59	8.64	8.64	8.89	8.72
H2O in Wet Gas, % Mass	lbm H2O/lbm Wet Gas	19.23	16.51	16.43	16.22	16.39
Residue, lbm / lbm Total Refuse at each location	lbm/lbm total Residue	0.88	0.88	0.88	0.88	0.88
Residue	lbm/10KBTU	0.24	0.31	0.30	0.30	0.30
Residue in Wet Gas	lbm/lbm Wet Gas	0.02	0.03	0.03	0.02	0.03
<i>Secondary Air Outlet</i>						
Dry Air	lbm/10KBTU	8.52	8.64	8.62	8.89	8.72
Wet Gas from Fuel	lbm/10KBTU	2.08	1.87	1.86	1.88	1.87
CO2 from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Moisture in Air	lbm/10KBTU	0.18	0.13	0.14	0.12	0.13
Water from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00	0.00
Additional Moisture	lbm/10KBTU	0.30	0.25	0.25	0.25	0.25
Total Wet Gas	lbm/10KBTU	11.08	10.89	10.87	11.15	10.97
H2O in Wet Gas	lbm/10KBTU	2.05	1.72	1.71	1.73	1.72
Dry Gas	lbm/10KBTU	9.02	9.18	9.16	9.42	9.25
H2O in Wet Gas, % Mass	lbm H2O/lbm Wet Gas	18.54	15.76	15.70	15.50	15.65
Residue, lbm / lbm Total Refuse at each location	lbm/lbm total Residue	0.88	0.88	0.88	0.88	0.88
Residue	lbm/10KBTU	0.24	0.31	0.30	0.30	0.30
Residue in Wet Gas	lbm/lbm Wet Gas	0.02	0.02	0.02	0.02	0.02
Leakage (Primary AH)	% Gas Entering	4.18	5.24	5.14	5.10	5.16
Gas Temperature Correction for Air Heater Leakage						
<i>Primary Air</i>						
Gas Temperature Leaving (Including Leakage)	Deg F	316.00	307.92	308.96	309.71	308.86
Corrected Air Heater Gas Outlet Temperature	Deg F	316.00	307.92	308.96	309.71	308.86
<i>Secondary Air</i>						
Gas Temperature Leaving (Including Leakage)	Deg F	316.00	307.92	308.96	309.71	308.86
Corrected Air Heater Gas Outlet Temperature	Deg F	316.00	307.92	308.96	309.71	308.86
Air , Gas, Fuel, & Residue Mass Flow Rates						
Energy Input	mmBTU/hr	1,260.46	1,169.56	1,166.36	1,167.30	1,167.74
Fuel Rate	Klbm/hr	264.34	225.87	223.76	226.18	225.27
Residue Rate	Klbm/hr	30.59	35.78	35.20	34.57	35.18
Wet Flue Gas	Klbm/hr	1,340.02	1,210.39	1,205.94	1,238.06	1,218.13
Excess Air Leaving Boiler	%	16.92	16.77	16.62	16.58	16.66
Total Air to Boiler	Klbm/hr	1,039.63	962.20	959.71	989.01	970.31

COMBUSTION CALCULATIONS						
DESCRIPTION	UNITS	Corrected	Corrected	Corrected	Corrected	
		Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00	TEST RUN AVERAGE	
CALCULATION INPUTS						
Fuel Data						
Higher Heating Value of Fuel	BTU/lbm	4,768.40	4,768.40	4,768.40	4,768.40	
Unburned Carbon	lbm/100 lbm fuel	0.05	0.05	0.04	0.05	
Fuel Flow	Klbm/hr	253.01	253.18	252.02	252.74	
Measured Fuel Flow	Klbm/hr	0.00	0.00	0.00	0.00	
Calculated Fuel Flow	Klbm/hr	253.01	253.18	252.03	252.74	
Output	mmBTU/hr	937.24	937.69	933.29	936.07	
Fuel Efficiency	%	77.68	77.67	77.66	77.67	
Ambient Data						
Moisture in Air	lbm/lbm Dry Air	0.0225	0.0225	0.0225	0.02	
Barometric Pressure	psia	14.58	14.58	14.58	14.58	
Ambient Dry Bulb Temperature	Deg F	80.00	80.00	80.00	80.00	
Ambient Wet Bulb Temperature	Deg F	78.00	78.00	78.00	78.00	
Relative Humidity	%	91.60	91.60	91.60	91.60	
Additional Moisture (Measured)						
Atomizing Steam	Klbm/hr	0.00	0.00	0.00	0.00	
Sootblowing Steam	Klbm/hr	0.00	0.00	0.00	0.00	
Moisture in Flue Gas Recirculation	Klbm/hr	33.98	33.61	33.75	33.78	
NH3 Moisture	Klbm/hr	0.16	0.16	0.16	0.16	
Summation Additional Moisture	Klbm/hr	29.69	29.26	29.03	29.33	
Additional Moisture	lbm/100 lbm fuel	13.15	13.08	12.84	13.02	
Additional Moisture	lbm/10KBTU	0.25	0.25	0.25	0.25	
Air Heater Data						
Gas Temperature Leaving Primary Air Heater	Deg F	307.24	308.72	309.98	308.65	
Gas Temperature Leaving Secondary Air Heater	Deg F	306.24	307.36	308.10	307.23	
Air Temperature Entering Primary Air Heater	Deg F	107.00	107.00	107.00	107.00	
Air Temperature Entering Secondary Air Heater	Deg F	152.00	152.00	152.00	152.00	
O2 Entering Primary Air Heater	%	2.88	2.86	2.86	2.87	
O2 Entering Secondary Air Heater	%	2.88	2.86	2.86	2.87	
O2 Leaving Primary Air Heater	%	3.95	3.91	3.91	3.92	
O2 Leaving Secondary Air Heater	%	3.95	3.91	3.91	3.92	
Primary Air to Gas / Secondary Air to Gas Leakage Split	PA% / SA%	0 / 100	0 / 100	0 / 100		
Primary AH Leakage for Trisector Type AH	%	0.00%	0.00%	0.00%	0.00	
Sorbent Data (Enter 0 if Sorbent not Used)						
Sorbent Rate	Klbm/hr	28.41	28.41	28.41	28.41	
CO2 from Sorbent	lbm/100 lbm Sorbent	0.00	0.00	0.00	0.00	
H2O from Sorbent	lbm/100 lbm Sorbent	0.00	0.00	0.00	0.00	
Sulfur Capture	lbm/lbm Sulfur	0.00	0.00	0.00	0.00	
Spent Sorbent	lbm/lbm Fuel	12.58	12.70	12.56	12.61	
Sorbent/Fuel Ratio	lbm Sor/ lbm fuel	0.13	0.13	0.13	0.13	
Ultimate Analysis (% Mass)						
Carbon, C	% Mass	27.50	27.50	27.50	27.50	
Unburned Carbon, UBC	% Mass	0.05	0.05	0.04	0.05	
Burned Carbon, Cb	% Mass	27.45	27.45	27.46	27.45	
Sulfur, S	% Mass	0.01	0.01	0.01	0.01	
Hydrogen, H2	% Mass	3.37	3.37	3.37	3.37	
Moisture, H2O	% Mass	45.00	45.00	45.00	45.00	
Moisture, H2O vapor	% Mass	0.00	0.00	0.00	0.00	
Nitrogen, N2	% Mass	0.06	0.06	0.06	0.06	
Oxygen, O2	% Mass	23.39	23.39	23.39	23.39	
Ash	% Mass	0.71	0.71	0.71	0.71	
Volatile Material, VM	% Mass	0.00	0.00	0.00	0.00	
Fixed Carbon, FC	% Mass	0.00	0.00	0.00	0.00	
Total	% Mass	100.04	100.04	100.04	100.04	
COMBUSTION CALCULATIONS						
Mass of Ash	lbm/10KBTU	0.06	0.05	0.05	0.05	
Theoretical Air Fired (lbm/100lbm Fuel)						
Burned Carbon, Cb	lbm/100lbm Fuel	315.92	316.00	316.10	316.01	
Sulfur, S	lbm/100lbm Fuel	0.04	0.04	0.04	0.04	
Hydrogen, H2	lbm/100lbm Fuel	115.42	115.42	115.42	115.42	
Oxygen, O2	lbm/100lbm Fuel	-101.05	-101.05	-101.05	-101.05	
Total	lbm/100lbm Fuel	330.33	330.40	330.51	330.41	
Dry Products Fired (mol/100lbm Fuel)						
Burned Carbon, Cb	mol/100lbm Fuel	2.29	2.29	2.29	2.29	
Sulfur, S	mol/100lbm Fuel	0.00	0.00	0.00	0.00	
Nitrogen, N2	mol/100lbm Fuel	0.00	0.00	0.00	0.00	
Total	mol/100lbm Fuel	2.29	2.29	2.29	2.29	
Wet Products Fired (mol/100lbm Fuel)						
Hydrogen, H2	mol/100lbm Fuel	1.67	1.67	1.67	1.67	
Moisture, H2O	mol/100lbm Fuel	2.50	2.50	2.50	2.50	
Moisture, H2O vapor	mol/100lbm Fuel	0.00	0.00	0.00	0.00	
Total	mol/100lbm Fuel	4.17	4.17	4.17	4.17	
H2O Fuel (lbm/10KBTU)						
Hydrogen, H2	lbm/10KBTU	0.63	0.63	0.63	0.63	
Moisture, H2O	lbm/10KBTU	0.94	0.94	0.94	0.94	

COMBUSTION CALCULATIONS					
DESCRIPTION	UNITS	Corrected	Corrected	Corrected	Corrected TEST RUN AVERAGE
		Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00	
Moisture, H2O vapor	lbm/10KBTU	0.00	0.00	0.00	0.00
Total	lbm/10KBTU	1.57	1.57	1.57	1.57
Total Theoretical Air Fuel Check	lbm/10KBTU	6.94	6.94	6.94	6.94
Products Combusted					
CO2 from Sorbent	lbm/100lbm Fuel	0.00	0.00	0.00	0.00
H2O from Sorbent	lbm/100lbm Fuel	0.00	0.00	0.00	0.00
SO2 Reduction	mol/100lbm Fuel	0.00	0.00	0.00	0.00
Dry Products Combusted	mol/100lbm Fuel	2.29	2.29	2.29	2.29
Wet Products Combusted	mol/100lbm Fuel	6.46	6.46	6.46	6.46
Theoretical Air Correction	lbm/100lbm Fuel	330.33	330.40	330.51	330.41
Theoretical Air Correction	mol/100lbm Fuel	11.40	11.41	11.41	11.41
Theoretical Air Correction	lbm/10KBTU	6.93	6.93	6.93	6.93
Wet Gas from Fuel	lbm/10KBTU	2.08	2.08	2.08	2.08
CALCULATION INPUTS					
<i>Economizer</i>					
Flue Gas Temperature Leaving Economizer	Deg F	491.91	493.37	493.76	493.02
Flue Gas Oxygen Content Leaving Economizer	%	2.88	2.86	2.86	2.87
Air Heater Data					
<i>Primary Air Inlet</i>					
Flue Gas Temperature Entering Air Heater	Deg F	491.91	493.37	493.76	493.02
Air Temperature Entering Air Heater	Deg F	107.00	107.00	107.00	107.00
Flue Gas Oxygen Content Primary Air Inlet	%	2.88	2.86	2.86	2.87
<i>Primary Air Outlet</i>					
Flue Gas Temperature Entering Air Heater	Deg F	307.24	308.72	309.98	308.65
Air Temperature Leaving Air Heater	Deg F	441.55	442.58	442.31	442.15
Flue Gas Oxygen Content Primary Air Inlet	%	3.95	3.91	3.91	3.92
<i>Secondary Air Inlet</i>					
Flue Gas Temperature Entering Air Heater	Deg F	491.91	493.37	493.76	493.02
Air Temperature Entering Air Heater	Deg F	152.00	152.00	152.00	152.00
Flue Gas Oxygen Content Primary Air Inlet	%	2.88	2.86	2.86	2.87
<i>Secondary Air Outlet</i>					
Flue Gas Temperature Entering Air Heater	Deg F	306.24	307.36	308.10	307.23
Air Temperature Leaving Air Heater	Deg F	424.46	426.39	426.71	425.85
Flue Gas Oxygen Content Primary Air Inlet	%	3.95	3.91	3.91	3.92
ENERGY AND AIR CALCULATIONS					
Flue Gas Analysis					
<i>Economizer</i>					
Moisture in Air	mol/100 lbm Fuel	0.00	0.00	0.00	0.00
Dry / Wet Products of Combustion	mol/100 lbm Fuel	2.29	2.29	2.29	2.29
Additional Moisture	mol/100 lbm Fuel	0.73	0.73	0.71	0.72
	mol/100 lbm Fuel	9.01	9.02	9.02	9.02
Summation	mol/100 lbm Fuel	12.03	12.03	12.02	12.03
	mol/100 lbm Fuel	18.07	18.09	18.09	18.08
Excess Air	%	16.81	16.66	16.69	16.72
<i>Primary Air Inlet</i>					
Moisture in Air	mol/100 lbm Fuel	0.00	0.00	0.00	0.00
Dry / Wet Products of Combustion	mol/100 lbm Fuel	2.29	2.29	2.29	2.29
Additional Moisture	mol/100 lbm Fuel	0.73	0.73	0.71	0.72
	mol/100 lbm Fuel	9.01	9.02	9.02	9.02
Summation	mol/100 lbm Fuel	12.03	12.03	12.02	12.03
	mol/100 lbm Fuel	18.07	18.09	18.09	18.08
Excess Air	%	16.81	16.66	16.69	16.72
<i>Primary Air Outlet</i>					
Moisture in Air	mol/100 lbm Fuel	0.00	0.00	0.00	0.00
Dry / Wet Products of Combustion	mol/100 lbm Fuel	2.29	2.29	2.29	2.29
Additional Moisture	mol/100 lbm Fuel	0.73	0.73	0.71	0.72
	mol/100 lbm Fuel	9.01	9.02	9.02	9.02
Summation	mol/100 lbm Fuel	12.03	12.03	12.02	12.03
	mol/100 lbm Fuel	17.00	17.04	17.04	17.03
Excess Air	%	24.53	24.20	24.18	24.30
<i>Secondary Air Inlet</i>					
Moisture in Air	mol/100 lbm Fuel	0.00	0.00	0.00	0.00
Dry / Wet Products of Combustion	mol/100 lbm Fuel	2.29	2.29	2.29	2.29
Additional Moisture	mol/100 lbm Fuel	0.73	0.73	0.71	0.72
	mol/100 lbm Fuel	9.01	9.02	9.02	9.02
Summation	mol/100 lbm Fuel	12.03	12.03	12.02	12.03
	mol/100 lbm Fuel	18.07	18.09	18.09	18.08
Excess Air	%	16.81	16.66	16.69	16.72
<i>Secondary Air Outlet</i>					
Moisture in Air	mol/100 lbm Fuel	0.00	0.00	0.00	0.00
Dry / Wet Products of Combustion	mol/100 lbm Fuel	2.29	2.29	2.29	2.29

COMBUSTION CALCULATIONS					
DESCRIPTION	UNITS	Corrected	Corrected	Corrected	Corrected TEST RUN AVERAGE
		Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00	
Additional Moisture	mol/100 lbm Fuel	0.73	0.73	0.71	0.72
	mol/100 lbm Fuel	9.01	9.02	9.02	9.02
Summation	mol/100 lbm Fuel	12.03	12.03	12.02	12.03
	mol/100 lbm Fuel	17.00	17.04	17.04	17.03
Excess Air	%	24.53	24.20	24.18	24.30
O2, CO2, SO2 when Excess Air is Known					
<i>Primary Air Inlet</i>					
Dry Air	mol/100 lbm Fuel	10.93	10.92	10.92	10.92
Wet Air	mol/100 lbm Fuel	10.93	10.92	10.92	10.92
Dry Gas	mol/100 lbm Fuel	13.22	13.21	13.21	13.21
Wet Gas	mol/100 lbm Fuel	17.39	17.37	17.38	17.38
O2	%	3.04	3.01	3.02	3.02
CO2	%	17.29	17.31	17.31	17.30
SO2	%	0.00	0.00	0.00	0.00
<i>Primary Air Outlet</i>					
Dry Air	mol/100 lbm Fuel	11.81	11.78	11.78	11.79
Wet Air	mol/100 lbm Fuel	11.81	11.78	11.78	11.79
Dry Gas	mol/100 lbm Fuel	14.10	14.07	14.07	14.08
Wet Gas	mol/100 lbm Fuel	18.27	18.23	18.23	18.25
O2	%	4.16	4.11	4.11	4.13
CO2	%	16.21	16.25	16.26	16.24
SO2	%	0.00	0.00	0.00	0.00
<i>Secondary Air Inlet</i>					
Dry Air	mol/100 lbm Fuel	10.93	10.92	10.92	10.92
Wet Air	mol/100 lbm Fuel	10.93	10.92	10.92	10.92
Dry Gas	mol/100 lbm Fuel	13.22	13.21	13.21	13.21
Wet Gas	mol/100 lbm Fuel	17.39	17.37	17.38	17.38
O2	%	3.04	3.01	3.02	3.02
CO2	%	17.29	17.31	17.31	17.30
SO2	%	0.00	0.00	0.00	0.00
<i>Secondary Air Outlet</i>					
Dry Air	mol/100 lbm Fuel	11.81	11.78	11.78	11.79
Wet Air	mol/100 lbm Fuel	11.81	11.78	11.78	11.79
Dry Gas	mol/100 lbm Fuel	14.10	14.07	14.07	14.08
Wet Gas	mol/100 lbm Fuel	18.27	18.23	18.23	18.25
O2	%	4.16	4.11	4.11	4.13
CO2	%	16.21	16.25	16.26	16.24
SO2	%	0.00	0.00	0.00	0.00
Flue Gas Products					
<i>Economizer</i>					
Dry Air	lbm/10KBTU	8.09	8.08	8.09	8.09
Wet Gas from Fuel	lbm/10KBTU	2.08	2.08	2.08	2.08
CO2 from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00
Moisture in Air	lbm/10KBTU	0.18	0.18	0.18	0.18
Water from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00
Additional Moisture	lbm/10KBTU	0.25	0.25	0.25	0.25
Total Wet Gas	lbm/10KBTU	10.61	10.60	10.60	10.60
H2O in Wet Gas	lbm/10KBTU	2.01	2.01	2.01	2.01
Dry Gas	lbm/10KBTU	8.60	8.59	8.59	8.59
H2O in Wet Gas, % Mass	lbm H2O/lbm Wet Gas	18.95	18.94	18.92	18.94
Residue, lbm / lbm Total Refuse at each location	lbm/lbm total Residue	0.88	0.88	0.88	0.88
Residue	lbm/10KBTU	0.28	0.28	0.28	0.28
Residue in Wet Gas	lbm/lbm Wet Gas	0.02	0.02	0.02	0.02
<i>Primary Air Inlet</i>					
Dry Air	lbm/10KBTU	8.09	8.08	8.09	8.09
Wet Gas from Fuel	lbm/10KBTU	2.08	2.08	2.08	2.08
CO2 from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00
Moisture in Air	lbm/10KBTU	0.18	0.18	0.18	0.18
Water from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00
Additional Moisture	lbm/10KBTU	0.25	0.25	0.25	0.25
Total Wet Gas	lbm/10KBTU	10.61	10.60	10.60	10.60
H2O in Wet Gas	lbm/10KBTU	2.01	2.01	2.01	2.01
Dry Gas	lbm/10KBTU	8.60	8.59	8.59	8.59
H2O in Wet Gas, % Mass	lbm H2O/lbm Wet Gas	18.95	18.94	18.92	18.94
Residue, lbm / lbm Total Refuse at each location	lbm/lbm total Residue	0.88	0.88	0.88	0.88
Residue	lbm/10KBTU	0.28	0.28	0.28	0.28
Residue in Wet Gas	lbm/lbm Wet Gas	0.02	0.02	0.02	0.02
<i>Primary Air Outlet</i>					
Dry Air	lbm/10KBTU	8.63	8.61	8.61	8.61
Wet Gas from Fuel	lbm/10KBTU	2.08	2.08	2.08	2.08
CO2 from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00
Moisture in Air	lbm/10KBTU	0.19	0.19	0.19	0.19
Water from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00
Additional Moisture	lbm/10KBTU	0.25	0.25	0.25	0.25
Total Wet Gas	lbm/10KBTU	11.16	11.13	11.13	11.13
H2O in Wet Gas	lbm/10KBTU	2.02	2.02	2.02	2.02

COMBUSTION CALCULATIONS					
DESCRIPTION	UNITS	Corrected	Corrected	Corrected	Corrected TEST RUN AVERAGE
		Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00	
Dry Gas	lbm/10KBTU	9.13	9.11	9.11	9.12
H2O in Wet Gas, % Mass	lbm H2O/lbm Wet Gas	18.13	18.14	18.12	18.13
Residue, lbm / lbm Total Refuse at each location	lbm/lbm total Residue	0.88	0.88	0.88	0.88
Residue	lbm/10KBTU	0.28	0.28	0.28	0.28
Residue in Wet Gas	lbm/lbm Wet Gas	0.02	0.02	0.02	0.02
Leakage (Primary AH)	% Gas Entering	5.15	5.04	5.01	5.07
<i>Secondary Air Inlet</i>					
Dry Air	lbm/10KBTU	8.09	8.08	8.09	8.09
Wet Gas from Fuel	lbm/10KBTU	2.08	2.08	2.08	2.08
CO2 from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00
Moisture in Air	lbm/10KBTU	0.18	0.18	0.18	0.18
Water from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00
Additional Moisture	lbm/10KBTU	0.25	0.25	0.25	0.25
Total Wet Gas	lbm/10KBTU	10.61	10.60	10.60	10.60
H2O in Wet Gas	lbm/10KBTU	2.01	2.01	2.01	2.01
Dry Gas	lbm/10KBTU	8.60	8.59	8.59	8.59
H2O in Wet Gas, % Mass	lbm H2O/lbm Wet Gas	18.95	18.94	18.92	18.94
Residue, lbm / lbm Total Refuse at each location	lbm/lbm total Residue	0.88	0.88	0.88	0.88
Residue	lbm/10KBTU	0.28	0.28	0.28	0.28
Residue in Wet Gas	lbm/lbm Wet Gas	0.02	0.02	0.02	0.02
<i>Secondary Air Outlet</i>					
Dry Air	lbm/10KBTU	8.63	8.61	8.61	8.61
Wet Gas from Fuel	lbm/10KBTU	2.08	2.08	2.08	2.08
CO2 from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00
Moisture in Air	lbm/10KBTU	0.19	0.19	0.19	0.19
Water from Sorbent	lbm/10KBTU	0.00	0.00	0.00	0.00
Additional Moisture	lbm/10KBTU	0.25	0.25	0.25	0.25
Total Wet Gas	lbm/10KBTU	11.16	11.13	11.13	11.14
H2O in Wet Gas	lbm/10KBTU	2.02	2.02	2.02	2.02
Dry Gas	lbm/10KBTU	9.13	9.11	9.11	9.12
H2O in Wet Gas, % Mass	lbm H2O/lbm Wet Gas	18.13	18.14	18.12	18.13
Residue, lbm / lbm Total Refuse at each location	lbm/lbm total Residue	0.88	0.88	0.88	0.88
Residue	lbm/10KBTU	0.28	0.28	0.28	0.28
Residue in Wet Gas	lbm/lbm Wet Gas	0.02	0.02	0.02	0.02
Leakage (Primary AH)	% Gas Entering	5.15	5.04	5.01	5.07
Gas Temperature Correction for Air Heater Leakage					
<i>Primary Air</i>					
Gas Temperature Leaving (Including Leakage)	Deg F	307.24	308.72	309.98	308.65
Corrected Air Heater Gas Outlet Temperature	Deg F	307.24	308.72	309.98	308.65
<i>Secondary Air</i>					
Gas Temperature Leaving (Including Leakage)	Deg F	306.24	307.36	308.10	307.23
Corrected Air Heater Gas Outlet Temperature	Deg F	306.24	307.36	308.10	307.23
Air , Gas, Fuel, & Residue Mass Flow Rates					
Energy Input	mmBTU/hr	1,206.47	1,207.26	1,201.76	1,205.16
Fuel Rate	Klbm/hr	253.01	253.18	252.03	252.74
Residue Rate	Klbm/hr	33.75	34.06	33.54	33.78
Wet Flue Gas	Klbm/hr	1,279.99	1,279.37	1,273.87	1,277.74
Excess Air Leaving Boiler	%	16.81	16.66	16.69	16.72
Total Air to Boiler	Klbm/hr	998.28	997.82	993.83	996.64

RESIDUE CALCULATIONS							
DESCRIPTION	UNITS	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE	
			11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00		
CALCULATION INPUTS							
Data Required for Residue Split and Mass Flow							
Ash in Fuel	%	0.71	3.04	2.85	2.59	2.83	
HHV Fuel	BTU/lbm Fuel	4,768.40	5,178.09	5,212.47	5,160.90	5,183.82	
Fuel Mass Flow Rate	Klbm/hr	264.34	225.87	223.76	226.18	225.27	
Residue Rate	Klbm/hr	30.59	35.78	35.20	34.57	35.18	
Carbon in Residue							
Bottom Ash	%	15.00	0.13	0.09	0.04	0.09	
Fly Ash	%	15.00	7.76	6.87	5.61	6.74	
Economizer Hopper Ash	%	0.00	0.49	0.52	0.35	0.45	
Air Heater Hopper Ash	%	0.00	0.49	0.52	0.35	0.45	
Total	%	30.00	8.87	8.00	6.35	7.74	
Carbon Dioxide in Residue							
Bottom Ash	%	0.10	0.10	0.10	0.10	0.10	
Fly Ash	%	0.10	0.10	0.10	0.10	0.10	
Economizer Hopper Ash	%	0.00	0.00	0.00	0.00	0.00	
Air Heater Hopper Ash	%	0.00	0.00	0.00	0.00	0.00	
Total	%	0.20	0.20	0.20	0.20	0.20	
Residue Split							
Bottom Ash	%	5.00	5.00	5.00	5.00	5.00	
Fly Ash	%	88.00	88.00	88.00	88.00	88.00	
Economizer Hopper Ash	%	5.00	5.00	5.00	5.00	5.00	
Air Heater Hopper Ash	%	2.00	2.00	2.00	2.00	2.00	
Total	%	100.00	100.00	100.00	100.00	100.00	
Residue Location Temperature							
Bottom Ash	Deg F	1,500.00	1,500.00	1,500.00	1,500.00	1,500.00	
Fly Ash	Deg F	441.00	414.84	419.70	416.84	417.13	
Economizer Hopper Ash	Deg F	498.00	491.91	493.37	493.76	493.02	
Air Heater Hopper Ash Temperature	Deg F	316.00	307.92	308.96	309.71	308.86	
Assumptions							
Ash Flow Basis - by Split or Measured Bottom Ash		Assume	Assume	Assume	Assume		
Measured Bottom Ash Flow Rate	Klbm/hr	75.00	75.00	75.00	75.00	75.00	
INTERMEDIATE CALCULATIONS							
Residue Mass Flow (Measured or Calculated)							
Bottom Ash	Klbm/hr	1.53	1.79	1.76	1.73	1.76	
Fly Ash	Klbm/hr	26.92	31.49	30.98	30.42	30.96	
Economizer Hopper Ash	Klbm/hr	1.53	1.79	1.76	1.73	1.76	
Air Heater Hopper Ash	Klbm/hr	0.61	0.72	0.70	0.69	0.70	
Total	Klbm/hr	30.59	35.78	35.20	34.57	35.18	
Weighted Average of Carbon in Residue							
Bottom Ash	%	0.75	0.01	0.00	0.00	0.00	
Fly Ash	%	13.20	6.83	6.04	4.93	5.93	
Economizer Hopper Ash	%	0.00	0.02	0.03	0.02	0.02	
Air Heater Hopper Ash	%	0.00	0.01	0.01	0.01	0.01	
Total	%	13.95	6.87	6.08	4.96	5.97	
Weighted Average of Carbon Dioxide in Residue							
Bottom Ash	%	0.01	0.01	0.01	0.01	0.01	
Fly Ash	%	0.09	0.09	0.09	0.09	0.09	
Economizer Hopper Ash	%	0.00	0.00	0.00	0.00	0.00	
Air Heater Hopper Ash	%	0.00	0.00	0.00	0.00	0.00	
Total	%	0.09	0.09	0.09	0.09	0.09	
RESIDUE CALCULATIONS							
Units without Sorbent							
Unburned Carbon	bm/100 lbm fue	0.12	0.22	0.18	0.14	0.18	
Total Residue	bm/100 lbm fue	0.82	3.26	3.03	2.73	3.01	
Units with Sorbent							
Unburned Carbon	bm/100 lbm fue	-	-	-	-	-	
Total Residue	bm/100 lbm fue	-	-	-	-	-	
Total Residue							
Total Residue	Klbm/hr	2.18	7.37	6.79	6.16	6.78	
Total Residue	lbm/10KBTU	0.02	0.06	0.06	0.05	0.06	
Sensible Heat Residue Loss							
Bottom Ash	%	0.00	0.01	0.01	0.01	0.01	
Fly Ash	%	0.01	0.04	0.04	0.03	0.04	
Economizer Hopper Ash	%	0.00	0.00	0.00	0.00	0.00	
Air Heater Hopper Ash Temperature	%	0.00	0.00	0.00	0.00	0.00	
Total	%	0.02	0.05	0.05	0.05	0.05	

RESIDUE CALCULATIONS						
DESCRIPTION	UNITS	Corrected Test Run 1 11/21/2013 10:00 14:00	Corrected Test Run 2 11/21/2013 14:00 18:00	Corrected Test Run 3 11/21/2013 18:00 22:00	Corrected TEST RUN AVERAGE	
CALCULATION INPUTS						
Data Required for Residue Split and Mass Flow						
Ash in Fuel	%	0.71	0.71	0.71	0.71	
HHV Fuel	BTU/lbm Fuel	4,768.40	4,768.40	4,768.40	4,768.40	
Fuel Mass Flow Rate	Klbm/hr	253.01	253.18	252.03	252.74	
Residue Rate	Klbm/hr	33.75	34.06	33.54	33.78	
Carbon in Residue						
Bottom Ash	%	0.13	0.09	0.04	0.09	
Fly Ash	%	7.76	6.87	5.61	6.74	
Economizer Hopper Ash	%	0.49	0.52	0.35	0.45	
Air Heater Hopper Ash	%	0.49	0.52	0.35	0.45	
Total	%	8.87	8.00	6.35	7.74	
Carbon Dioxide in Residue						
Bottom Ash	%	0.10	0.10	0.10	0.10	
Fly Ash	%	0.10	0.10	0.10	0.10	
Economizer Hopper Ash	%	0.00	0.00	0.00	0.00	
Air Heater Hopper Ash	%	0.00	0.00	0.00	0.00	
Total	%	0.20	0.20	0.20	0.20	
Residue Split						
Bottom Ash	%	5.00	5.00	5.00	5.00	
Fly Ash	%	88.00	88.00	88.00	88.00	
Economizer Hopper Ash	%	5.00	5.00	5.00	5.00	
Air Heater Hopper Ash	%	2.00	2.00	2.00	2.00	
Total	%	100.00	100.00	100.00	100.00	
Residue Location Temperature						
Bottom Ash	Deg F	1,500.00	1,500.00	1,500.00	1,500.00	
Fly Ash	Deg F	414.84	419.70	416.84	417.13	
Economizer Hopper Ash	Deg F	491.91	493.37	493.76	493.02	
Air Heater Hopper Ash Temperature	Deg F	307.92	308.96	309.71	308.86	
Assumptions						
Ash Flow Basis - by Split or Measured Bottom Ash		Assume	Assume	Assume		
Measured Bottom Ash Flow Rate	Klbm/hr	75.00	75.00	75.00	75.00	
INTERMEDIATE CALCULATIONS						
Residue Mass Flow (Measured or Calculated)						
Bottom Ash	Klbm/hr	1.69	1.70	1.68	1.69	
Fly Ash	Klbm/hr	29.70	29.97	29.51	29.73	
Economizer Hopper Ash	Klbm/hr	1.69	1.70	1.68	1.69	
Air Heater Hopper Ash	Klbm/hr	0.68	0.68	0.67	0.68	
Total	Klbm/hr	33.75	34.06	33.54	33.78	
Weighted Average of Carbon in Residue						
Bottom Ash	%	0.01	0.00	0.00	0.00	
Fly Ash	%	6.83	6.04	4.93	5.93	
Economizer Hopper Ash	%	0.02	0.03	0.02	0.02	
Air Heater Hopper Ash	%	0.01	0.01	0.01	0.01	
Total	%	6.87	6.08	4.96	5.97	
Weighted Average of Carbon Dioxide in Residue						
Bottom Ash	%	0.01	0.01	0.01	0.01	
Fly Ash	%	0.09	0.09	0.09	0.09	
Economizer Hopper Ash	%	0.00	0.00	0.00	0.00	
Air Heater Hopper Ash	%	0.00	0.00	0.00	0.00	
Total	%	0.09	0.09	0.09	0.09	
RESIDUE CALCULATIONS						
Units without Sorbent						
Unburned Carbon	lbm/100 lbm fue	0.05	0.05	0.04	0.05	
Total Residue	lbm/100 lbm fue	0.76	0.76	0.75	0.75	
Units with Sorbent						
Unburned Carbon	lbm/100 lbm fue	-	-	-	-	
Total Residue	lbm/100 lbm fue	-	-	-	-	
Total Residue						
Total Residue	Klbm/hr	1.93	1.91	1.88	1.91	
Total Residue	lbm/10KBTU	0.02	0.02	0.02	0.02	
Sensible Heat Residue Loss						
Bottom Ash	%	0.00	0.00	0.00	0.00	
Fly Ash	%	0.01	0.01	0.01	0.01	
Economizer Hopper Ash	%	0.00	0.00	0.00	0.00	
Air Heater Hopper Ash Temperature	%	0.00	0.00	0.00	0.00	
Total	%	0.01	0.01	0.01	0.01	

RADIATION LOSS CALCULATION						
DESCRIPTION	UNITS	DESIGN	Test Run 1	Test Run 2	Test Run 3	AVERAGE
			11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	11/21/2013 10:00 18:00
Furnace - Water Walls						
Average Velocity of Air Near Surface	ft/min	100.000	100.000	100.000	100.000	100.000
Temperature Difference	Deg F	50.00	50.00	50.00	50.00	50.00
Total Radiant Surface	ft^2	24,756.99	24,756.99	24,756.99	24,756.99	24,756.99
Total Convective Surface	ft^2	2,798.62	2,798.62	2,798.62	2,798.62	2,798.62
Convection Heat Transfer Coefficient	Btu/hr ft^2 F	13.93	13.93	13.93	13.93	13.93
Radiation Heat Transfer Coefficient	Btu/hr ft^2 F	0.97	0.97	0.97	0.97	0.97
Loss	MKBTU/hr	2.05	2.05	2.05	2.05	2.05
Superheater						
Average Velocity of Air Near Surface	ft/min	100.000	100.000	100.000	100.000	100.000
Temperature Difference	Deg F	50.00	50.00	50.00	50.00	50.00
Flat Projected Surface Area	ft^2	18,600.04	18,600.04	18,600.04	18,600.04	18,600.04
Convection Heat Transfer Coefficient	Btu/hr ft^2 F	13.93	13.93	13.93	13.93	13.93
Radiation Heat Transfer Coefficient	Btu/hr ft^2 F	0.97	0.97	0.97	0.97	0.97
Loss	MKBTU/hr	1.39	1.39	1.39	1.39	1.39
Reheater						
Average Velocity of Air Near Surface	ft/min	100.000	100.000	100.000	100.000	100.000
Temperature Difference	Deg F	50.00	50.00	50.00	50.00	50.00
Flat Projected Surface Area	ft^2	4,357.23	4,357.23	4,357.23	4,357.23	4,357.23
Convection Heat Transfer Coefficient	Btu/hr ft^2 F	13.93	13.93	13.93	13.93	13.93
Radiation Heat Transfer Coefficient	Btu/hr ft^2 F	0.97	0.97	0.97	0.97	0.97
Loss	MKBTU/hr	0.32	0.32	0.32	0.32	0.32
Economizer						
Average Velocity of Air Near Surface	ft/min	100.000	100.000	100.000	100.000	100.000
Temperature Difference	Deg F	50.00	50.00	50.00	50.00	50.00
Flat Projected Surface Area	ft^2	6,454.90	6,454.90	6,454.90	6,454.90	6,454.90
Convection Heat Transfer Coefficient	Btu/hr ft^2 F	13.93	13.93	13.93	13.93	13.93
Radiation Heat Transfer Coefficient	Btu/hr ft^2 F	0.97	0.97	0.97	0.97	0.97
Loss	MKBTU/hr	0.48	0.48	0.48	0.48	0.48
Air Preheater						
Average Velocity of Air Near Surface	ft/min	100.000	100.000	100.000	100.000	100.000
Temperature Difference	Deg F	50.00	50.00	50.00	50.00	50.00
Flat Projected Surface Area	ft^2	24,059.49	24,059.49	24,059.49	24,059.49	24,059.49
Convection Heat Transfer Coefficient	Btu/hr ft^2 F	13.93	13.93	13.93	13.93	13.93
Radiation Heat Transfer Coefficient	Btu/hr ft^2 F	0.97	0.97	0.97	0.97	0.97
Loss	MKBTU/hr	1.79	1.79	1.79	1.79	1.79
Loss Due To Radiation and Convection	MKBTU/hr	6.04	6.04	6.04	6.04	6.04

BOILER EFFICIENCY CALCULATIONS								
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE	
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00		
INPUT DATA								
Results from Combustion Calculations								
Energy Input	mmBTU/hr		1,260.46	1,169.56	1,166.36	1,167.30	1,167.74	
Dry Gas Weight at Primary Air Heater 2 Inlet	lbm/10KBTU	<i>MqDFg</i>	8.59	8.64	8.64	8.89	8.72	
Dry Gas Weight at Primary Air Heater 1 Outlet	lbm/10KBTU		9.02	9.18	9.16	9.42	9.25	
Wet Gas Weight at Primary Air Heater 2 Inlet	lbm/10KBTU		10.63	10.35	10.34	10.61	10.43	
Wet Gas Weight at Primary Air Heater 1 Outlet	lbm/10KBTU		11.08	10.89	10.87	11.15	10.97	
Wet Gas Mass Flow at Primary Air Heater 2 Inlet	lbm/hr		1,340,016	1,210,391	1,205,936	1,238,058	1,218,128	
Wet Gas Mass Flow at Primary Air Heater 1 Outlet	lbm/hr		1,396,043	1,273,790	1,267,865	1,301,176	1,280,944	
Dry Air Weight	lbm/10KBTU	<i>MqDA</i>	8.08	8.11	8.10	8.36	8.19	
Water from H2 Fuel	lbm/10KBTU	<i>MqWH2F</i>	0.63	0.61	0.61	0.63	0.61	
Water from H2O Fuel	lbm/10KBTU	<i>MqWF</i>	0.94	0.73	0.72	0.73	0.72	
Water from H2Ov Fuel	lbm/10KBTU		0.00	0.00	0.00	0.00	0.00	
Moisture in Air	lbm/lbm Dry Air	<i>MFrWA</i>	0.02	0.01	0.02	0.01	0.01	
Moisture in Air	lbm/10KBTU	<i>MFrWA*MqDA</i>	0.17	0.12	0.13	0.11	0.12	
Estimated Fuel Rate	Klbm/hr		264.34	225.87	223.76	226.18	225.27	
Unburned Carbon	lbm/100 lbm fuel	<i>MpUbC</i>	0.12	0.22	0.18	0.14	0.18	
Heating Value	BTU/lbm	<i>HHVF</i>	4,768.40	5,178.09	5,212.47	5,160.90	5,183.82	
Energy Input	mmBTU/h		1,260.46	1,169.56	1,166.36	1,167.30	1,167.74	
Energy Output	mmBTU/h	<i>Qo</i>	965.81	937.24	937.69	933.29	936.07	
Air Temperatures and Flows								
Barometric Pressure			14.58	14.74	14.73	14.74	14.74	
Ambient Dry Bulb Temperature			80.00	74.66	75.32	70.07	73.35	
Average Primary Air Heater 1 Inlet Air Temperature (SCAH Fan Outlet)			107.00	108.40	107.50	106.41	107.44	
Average Primary Air Heater 1 Exit Air Temperature (Between PA AH 1 and 2)			379.75	357.34	357.89	357.42	357.55	
Average Primary Air Heater 2 Inlet Air Temperature (Between PA AH 1 and 2)			379.75	357.34	357.89	357.42	357.55	
Average Primary Air Heater 2 Exit Air Temperature (to Boiler)			472.00	441.55	442.58	442.31	442.15	
Average Secondary Air Heater 1 Inlet Air Temperature (SCAH Outlet)			152.00	155.07	154.95	154.96	154.99	
Average Secondary Air Heater 2 Exit Air Temperature (Between SA AH 2 and 3)			372.44	356.38	357.78	358.02	357.39	
Average Secondary Air Heater 3 Inlet Air Temperature (Between SA AH 2 and 3)			372.44	356.38	357.78	358.02	357.39	
Average Secondary Air Heater 3 Exit Air Temperature (to Boiler)			447.00	424.46	426.39	426.71	425.85	
Primary Air Temperature Entering	Deg F	<i>TMn8C</i>	107.00	108.40	107.50	106.41	107.44	
Primary Air Temperature Leaving	Deg F	<i>TMn9A</i>	472.00	441.55	442.58	442.31	442.15	
Secondary Air Temperature Entering	Deg F	<i>TMn8B</i>	152.00	155.07	154.95	154.96	154.99	
Primary Air Flow	Klbm/hr	<i>Mr11</i>	269.92	325.36	326.01	336.90	329.42	
Total Airflow	Klbm/hr		1,039.63	962.20	959.71	989.01	970.31	
Flue Gas Temperatures and Flows								
Average Primary Air Heater 2 Inlet Gas Temperature (Economizer Outlet)			498.00	491.91	493.37	493.76	493.02	
Average Primary Air Heater 2 Exit Gas Temperature (Baghouse Inlet)			452.00	426.94	431.73	428.66	429.11	
Average Primary Air Heater 1 Inlet Gas Temperature (SCR Outlet)			430.00	402.75	407.68	405.02	405.15	
Average Primary Air Heater 1 Exit Gas Temperature (ID Fan Inlet)			316.00	307.92	308.96	309.71	308.86	
Average Flue Gas Recirculation Temperature			366.00	367.49	368.55	369.32	368.45	
Flue Gas Recirc Flow Rate	lbm/hr		204,100	187,405	185,309	186,277	186,330	
Flue Gas Temperature Leaving Primary AH	Deg F	<i>TMn15</i>	316.00	307.92	308.96	309.71	308.86	
Flue Gas Temperature Leaving Secondary AH	Deg F	<i>TMn15</i>	316.00	307.92	308.96	309.71	308.86	
Total Gas Entering Air Heaters	Klbm/hr		1,340.02	1,210.39	1,205.94	1,238.06	1,218.13	
Other Temperatures								
Reference Temperature	Deg F		77.00	77.00	77.00	77.00	77.00	
Enthalpy of Water (32 F Reference)	BTU/lbm	<i>HWR</i>	45.07	45.07	45.07	45.07	45.07	
Fuel Temperature	Deg F		80.06	95.00	95.00	95.00	95.00	
Mass Fractions								
Mass Fraction of Fixed Carbon		<i>MFrFc</i>	0.00	0.00	0.00	0.00	0.00	
Mass Fraction of Volatile Matter			0.00	0.00	0.00	0.00	0.00	
Mass Fraction of Moisture	-	<i>MFrW</i>	0.00	0.00	0.00	0.00	0.00	
Mass Fraction of Ash	-	<i>MFrRs</i>	0.00	0.00	0.00	0.00	0.00	

BOILER EFFICIENCY CALCULATIONS							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
Ammonia							
Aqueous ammonia to SCR (19% NH3)	lbm/hr		400.00	162.96	161.77	162.39	162.38
Aqueous Ammonia Pressure			30.00	30.00	30.00	30.00	30.00
Temperature of Aqueous Ammonia			80.00	74.66	75.32	70.07	73.35
Aqueous Ammonia Enthalpy			48.15	42.82	43.48	38.23	41.51
Primary Air Flow to NH3 Vaporizer	lbm/hr		2,256.60	2,256.60	2,254.95	2,254.79	2,255.44
Dry Air Flow to NH3	lbm/hr		2,210.23	2,223.57	2,219.47	2,224.59	2,222.54
Temperature of Air to Vaporizer			379.75	357.34	357.89	357.42	357.55
Enthalpy of Dry Air to Vaporizer			73.24	67.76	67.90	67.78	67.81
Enthalpy of Moisture in Air to Vaporizer			137.20	126.85	127.10	126.89	126.95
			137.20	126.85	127.10	126.89	126.95
Temperature of Air/Ammonia after Vaporizer before flue gas			212.55	213.10	213.06	213.12	213.09
Enthalpy of Dry Air After Vaporizer			32.62	32.75	32.74	32.76	32.75
Enthalpy of Moisture in Air After Vaporizer		1105.43934	1,150.62	1,150.82	1,150.81	1,150.83	1,150.82
Total Moisture	lbm/hr		446.37	195.99	197.24	192.59	195.27
Energy of Mixed Ammonia/Air	BTU/hr		585,698.07	298,371.98	299,660.48	294,515.77	297,516.08
MASS FRACTION CALCULATIONS							
Mass Fraction of Volatile Matter on Dry and Ash free		MFrVm	0.00	0.00	0.00	0.00	0.00
Mass Fraction of Volatile Matter 1		MFrVm1	0.00	0.00	0.00	0.00	0.00
Mass Fraction of Volatile Matter 2	-	MFrVm2	0.00	0.00	0.00	0.00	0.00
ENTHALPY CALCULATIONS							
Enthalpy of Dry Air	BTU/lbm	HDAEn	15.21	14.96	14.85	14.76	14.86
Enthalpy of Water Vapor	BTU/lbm	HWvEn	28.28	27.82	27.61	27.43	27.62
Enthalpy of Dry Gas	BTU/lbm	HDFgLvCr	57.18	55.21	55.47	55.65	55.44
Enthalpy of Steam @ 1 PSIA	BTU/lbm	HSILvCr	1,203.08	1,199.37	1,199.85	1,200.20	1,199.81
Enthalpy of Water Vapor	BTU/lbm	HWvLvCr	107.85	104.15	104.62	104.97	104.58
Enthalpy of Fuel	BTU/lbm	HFEEn	10.80	10.80	10.80	10.80	10.80
Enthalpy of Fixed Carbon	BTU/lbm	HFCc	0.56	3.34	3.34	3.34	3.34
Enthalpy of Volatile Matter 1	BTU/lbm	HVv1	1.26	7.53	7.53	7.53	7.53
Enthalpy of Volatile Matter 2	BTU/lbm	HVv2	2.22	13.13	13.13	13.13	13.13
Enthalpy of Moisture	BTU/lbm	HW	3.06	18.00	18.00	18.00	18.00
Enthalpy of Ash	BTU/lbm	HRs	0.56	3.31	3.31	3.31	3.31
Primary Air Entering Air Heater 1							
Enthalpy of Dry Air	BTU/lbm	HDAEn8C	7.20	7.54	7.32	7.06	7.31
Enthalpy of Water Vapor	BTU/lbm	HWv8C	13.37	14.00	13.59	13.11	13.57
Enthalpy of Wet Air	BTU/lbm	HA8C	7.32	7.63	7.42	7.14	7.40
Primary Air Entering Air Heater 2							
Enthalpy of Dry Air			73.24	67.76	67.90	67.78	67.81
Enthalpy of Water Vapor			1,230.44	1,219.84	1,220.10	1,219.88	1,219.94
Enthalpy of Wet Air			96.54	84.38	85.74	83.01	84.38
Primary Air Leaving Air Heater 2							
Enthalpy of Dry Air	BTU/lbm	HDAEn9A	95.91	88.40	88.66	88.59	88.55
Enthalpy of Water Vapor	BTU/lbm	HWv9A	1,274.06	1,259.61	1,260.10	1,259.98	1,259.90
Enthalpy of Wet Air	BTU/lbm	HA9A	119.63	105.30	106.80	104.07	105.39
Flue Gas Entering PA AH 2 and SA AH 3							
Enthalpy of Wet Flue Gas	BTU/lbm	HFGEn	331.58	298.12	297.59	295.17	296.96
Enthalpy of Dry Gas Leaving	BTU/lbm		102.05	100.53	100.90	100.99	100.81
Enthalpy of Moisture in Gas	BTU/lbm		1,286.42	1,283.51	1,284.21	1,284.39	1,284.04
Enthalpy of Moisture in Refuse	BTU/lbm		90.58	89.11	89.46	89.56	89.38
Flue Gas Leaving PA AH 2 and SA AH 3							
Enthalpy of Wet Flue Gas	BTU/lbm	HFGLv	317.90	279.16	279.60	276.22	278.33
Enthalpy of Dry Gas Leaving	BTU/lbm		90.60	84.39	85.57	84.81	84.92
Enthalpy of Moisture in Gas	BTU/lbm		1,264.58	1,252.70	1,254.97	1,253.51	1,253.73
Enthalpy of Moisture in Refuse	BTU/lbm		79.57	73.66	74.78	74.06	74.17

BOILER EFFICIENCY CALCULATIONS								
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE	
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00		
Flue Gas Entering PA AH 1 and SA AH 2								
Enthalpy of Wet Flue Gas	BTU/lbm	<i>HFgLv</i>	309.90	270.37	270.85	267.70	269.64	
Enthalpy of Dry Gas Leaving	BTU/lbm		85.14	78.42	79.63	78.98	79.01	
Enthalpy of Moisture in Gas	BTU/lbm		1,254.17	1,241.27	1,243.60	1,242.35	1,242.41	
Flue Gas Leaving PA AH 1 and SA AH 1								
Enthalpy of Wet Flue Gas	BTU/lbm	<i>HFgLv</i>	276.96	243.60	242.99	240.86	242.48	
Enthalpy of Dry Gas Leaving	BTU/lbm		57.18	55.21	55.47	55.65	55.44	
Enthalpy of Moisture in Gas	BTU/lbm		1,200.34	1,196.48	1,196.97	1,197.32	1,196.92	
Flue Gas Recirculation								
Enthalpy of Wet Flue Gas	BTU/lbm	<i>HFgLv</i>	291.36	260.39	259.77	257.62	259.26	
Enthalpy of Dry Gas Leaving	BTU/lbm		69.39	69.75	70.01	70.20	69.99	
Enthalpy of Moisture in Gas	BTU/lbm		1,223.95	1,224.63	1,225.14	1,225.50	1,225.09	
AUX POWER AND RADIATION LOSSES								
Auxiliary Equipment Power	mmBTU/h	<i>QrBX</i>	0.00	0.00	0.00	0.00	0.00	
Auxiliary Equipment Power	%	<i>QpBX</i>	0.00	0.00	0.00	0.00	0.00	
Loss Due to Surface Radiation	%	<i>QpLsrc</i>	0.20	0.20	0.20	0.20	0.20	
CALCULATED ENTERING AIR (PRIMARY AND SECONDARY) FLOW AND TEMPERATURE								
Pulverizer Tempering Airflow	Klbm/hr	<i>Mra5</i>	0.00	0.00	0.00	0.00	0.00	
Secondary Airflow	Klbm/hr	<i>MrbB</i>	769.71	636.84	633.70	652.11	640.88	
Average Temperature Entering Air Heater	Deg F	<i>TMnAEn</i>	140.32	139.29	138.83	138.43	138.85	
Average Entering Air Temperature	Deg F	<i>TMnAEn</i>	140.32	139.29	138.83	138.43	138.85	
CALCULATED FLUE GAS FLOW AND TEMPERATURE								
Flue Gas Flow Entering Primary AH	Klbm/hr		555.03	582.82	593.44	601.24	592.50	
Flue Gas Flow Entering Secondary AH	Klbm/hr		784.99	627.57	612.49	636.82	625.63	
Average Exit Gas Temperature	Deg F	<i>TFgLvCr</i>	316.00	307.92	308.96	309.71	308.86	
Average Exit Gas Temperature (Excluding Leakage)	Deg F	<i>TFgLvCr</i>	316.00	307.92	308.96	309.71	308.86	
STANDARD LOSS CALCULATIONS								
LOSSES, %								
Dry Gas - PA AH 2 Outlet	%	<i>QpLDfg</i>	7.78	7.29	7.39	7.54	7.41	
Wet Air to Ammonia Vaporizer and Hydrous Ammonia	%		0.05	0.03	0.03	0.03	0.03	
Dry Gas - PA AH 1 Outlet	%		5.16	5.07	5.08	5.24	5.13	
Bottom Ash Cooling			0.00	0.13	0.12	0.12	0.13	
Water from H2 Fuel	%	<i>QpLH2F</i>	7.31	7.03	6.99	7.24	7.09	
Water from H2O Fuel	%	<i>QpLWF</i>	10.93	8.39	8.26	8.47	8.37	
Water from H2Ov Fuel	%	<i>QpLWvF</i>	0.00	0.00	0.00	0.00	0.00	
Moisture in Air	%	<i>QpLWA</i>	0.18	0.12	0.13	0.12	0.12	
Unburned Carbon in Residue	%	<i>QpLUbC</i>	0.35	0.63	0.51	0.38	0.51	
Hot Air Quality Control Equipment	%	<i>QpLAq</i>	0.00	0.00	0.00	0.00	0.00	
Additional Moisture from Flue Gas Recirc	%		3.60	3.02	2.99	2.96	2.99	
CREDITS, %								
Entering Dry Gas - PA AH 1 Inlet			7.68	7.19	7.30	7.44	7.31	
Hydrous Ammonia			0.04	0.02	0.02	0.02	0.02	
Entering Wet Gas - Flue Gas Recirculation			4.72	4.17	4.13	4.11	4.14	
Entering Dry Air	%	<i>QpBDA</i>	1.23	1.21	1.20	1.23	1.22	
Moisture in Air	%	<i>QpBWA</i>	0.05	0.03	0.04	0.03	0.03	
Sensible Heat in Fuel	%	<i>QpBF</i>	0.23	0.21	0.21	0.21	0.21	
Sensible Heat from Sorbent	mmBTU/hr		0.02	-0.01	-0.01	-0.04	-0.02	
Steam Coil Air Heater			1.05	1.18	1.28	1.23	1.23	

BOILER EFFICIENCY CALCULATIONS							
DESCRIPTION	UNITS	SYMBOL	DESIGN	Test Run 1	Test Run 2	Test Run 3	TEST RUN AVERAGE
				11/21/2013 10:00 14:00	11/21/2013 14:00 18:00	11/21/2013 18:00 22:00	
OTHER LOSSES AND CREDITS							
Sodium Bicarbonate Credit							
Sodium Bicarbonate Flow	lb/hr		120.00	120.00	120.00	120.00	120.00
Latent Energy from NaHCO ₃ and HCl	BTU/lb	Hf	125.41	125.41	125.41	125.41	125.41
Latent Energy from NaHCO ₃ and HF	BTU/lb	Hf	131.37	131.37	131.37	131.37	131.37
Percent of NaHCO ₃ Reacted with HCl	%		10.00	10.00	10.00	10.00	10.00
Percent of NaHCO ₃ Reacted with HF	%		10.00	10.00	10.00	10.00	10.00
Specific Heat of Sodium Bicarbonate	BTU/lb-F	Cp	0.25	0.25	0.25	0.25	0.25
Total Latent Heat from NaHCO ₃	mmBTU/hr		0.0031	0.0031	0.0031	0.0031	0.0031
Sensible Heat of Sodium Bicarbonate	mmBTU/hr		0.0001	-0.0001	-0.0001	-0.0002	-0.0001
Total NaHCO ₃ Credit	mmBTU/hr		0.0032	0.0030	0.0030	0.0029	0.0030

BOILER EFFICIENCY CALCULATIONS							
DESCRIPTION	UNITS	SYMBOL	Corrected	Corrected	Corrected	Corrected	
			Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00		TEST RUN AVERAGE
INPUT DATA							
Results from Combustion Calculations							
Energy Input	mmBTU/hr		1,206.47	1,207.26	1,201.76	1,205.16	
Dry Gas Weight at Primary Air Heater 2 Inlet	lbm/10KBTU	<i>MqDFg</i>	8.60	8.59	8.59	8.59	
Dry Gas Weight at Primary Air Heater 1 Outlet	lbm/10KBTU		9.13	9.11	9.11	9.12	
Wet Gas Weight at Primary Air Heater 2 Inlet	lbm/10KBTU		10.61	10.60	10.60	10.60	
Wet Gas Weight at Primary Air Heater 1 Outlet	lbm/10KBTU		11.16	11.13	11.13	11.14	
Wet Gas Mass Flow at Primary Air Heater 2 Inlet	lbm/hr		1,279,992	1,279,364	1,273,869	1,277,741.80	
Wet Gas Mass Flow at Primary Air Heater 1 Outlet	lbm/hr		1,345,916	1,343,881	1,337,634	1,342,477.02	
Dry Air Weight	lbm/10KBTU	<i>MqDA</i>	8.09	8.08	8.09	8.09	
Water from H2 Fuel	lbm/10KBTU	<i>MqWH2F</i>	0.63	0.63	0.63	0.63	
Water from H2O Fuel	lbm/10KBTU	<i>MqWF</i>	0.94	0.94	0.94	0.94	
Water from H2Ov Fuel	lbm/10KBTU		0.00	0.00	0.00	0.00	
Moisture in Air	lbm/lbm Dry Air	<i>MFrWA</i>	0.02	0.02	0.02	0.02	
Moisture in Air	lbm/10KBTU	<i>MFrWA*MqDA</i>	0.18	0.18	0.18	0.18	
Estimated Fuel Rate	Klbm/hr		253.01	253.18	252.03	252.74	
Unburned Carbon	lbm/100 lbm fuel	<i>MpUbC</i>	0.05	0.05	0.04	0.05	
Heating Value	BTU/lbm	<i>HHVF</i>	4,768.40	4,768.40	4,768.40	4,768.40	
Energy Input	mmBTU/h		1,206.47	1,207.26	1,201.76	1,205.16	
Energy Output	mmBTU/h	<i>Qo</i>	937.24	937.69	933.29	936.07	
Air Temperatures and Flows							
Barometric Pressure			14.58	14.58	14.58	14.58	
Ambient Dry Bulb Temperature			80.00	80.00	80.00	80.00	
Average Primary Air Heater 1 Inlet Air Temperature (SCAH Fan Outlet)			107.00	107.00	107.00	107.00	
Average Primary Air Heater 1 Exit Air Temperature (Between PA AH 1 and 2)			357.34	357.89	357.42	357.55	
Average Primary Air Heater 2 Inlet Air Temperature (Between PA AH 1 and 2)			357.34	357.89	357.42	357.55	
Average Primary Air Heater 2 Exit Air Temperature (to Boiler)			441.55	442.58	442.31	442.15	
Average Secondary Air Heater 1 Inlet Air Temperature (SCAH Outlet)			152.00	152.00	152.00	152.00	
Average Secondary Air Heater 2 Exit Air Temperature (Between SA AH 2 and 3)			356.38	357.78	358.02	357.39	
Average Secondary Air Heater 3 Inlet Air Temperature (Between SA AH 2 and 3)			356.38	357.78	358.02	357.39	
Average Secondary Air Heater 3 Exit Air Temperature (to Boiler)			424.46	426.39	426.71	425.85	
Primary Air Temperature Entering	Deg F	<i>TMn8C</i>	107.00	107.00	107.00	107.00	
Primary Air Temperature Leaving	Deg F	<i>TMn9A</i>	441.55	442.58	442.31	442.15	
Secondary Air Temperature Entering	Deg F	<i>TMn8B</i>	152.00	152.00	152.00	152.00	
Primary Air Flow	Klbm/hr	<i>Mr11</i>	337.56	338.95	338.54	338.35	
Total Airflow	Klbm/hr		998.28	997.82	993.83	996.64	
Flue Gas Temperatures and Flows							
Average Primary Air Heater 2 Inlet Gas Temperature (Economizer Outlet)			491.91	493.37	493.76	493.02	
Average Primary Air Heater 2 Exit Gas Temperature (Baghouse Inlet)			426.94	431.73	428.66	429.11	
Average Primary Air Heater 1 Inlet Gas Temperature (SCR Outlet)			402.75	407.68	405.02	405.15	
Average Primary Air Heater 1 Exit Gas Temperature (ID Fan Inlet)			307.24	308.72	309.98	308.65	
Average Flue Gas Recirculation Temperature			367.49	368.55	369.32	368.45	
Flue Gas Recirc Flow Rate	lbm/hr		187,405	185,309	186,277	186,330.33	
Flue Gas Temperature Leaving Primary AH	Deg F	<i>TMn15</i>	307.24	308.72	309.98	308.65	
Flue Gas Temperature Leaving Secondary AH	Deg F	<i>TMn15</i>	306.24	307.36	308.10	307.23	
Total Gas Entering Air Heaters	Klbm/hr		1,279.99	1,279.36	1,273.87	1,277.74	
Other Temperatures							
Reference Temperature	Deg F		77.00	77.00	77.00	77.00	
Enthalpy of Water (32 F Reference)	BTU/lbm	<i>HWRe</i>	45.07	45.07	45.07	45.07	
Fuel Temperature	Deg F		80.06	80.06	80.06	80.06	
Mass Fractions							
Mass Fraction of Fixed Carbon		<i>MFrFc</i>	0.00	0.00	0.00	0.00	
Mass Fraction of Volatile Matter			0.00	0.00	0.00	0.00	
Mass Fraction of Moisture	-	<i>MFrW</i>	0.00	0.00	0.00	0.00	
Mass Fraction of Ash	-	<i>MFrRs</i>	0.00	0.00	0.00	0.00	

BOILER EFFICIENCY CALCULATIONS							
DESCRIPTION	UNITS	SYMBOL	Corrected	Corrected	Corrected	Corrected	
			Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00		TEST RUN AVERAGE
Ammonia							
Aqueous ammonia to SCR (19% NH3)	lbm/hr		162.96	161.77	162.39	162.38	
Aqueous Ammonia Pressure			30.00	30.00	30.00	30.00	
Temperature of Aqueous Ammonia			74.66	75.32	70.07	73.35	
Aqueous Ammonia Enthalpy			42.82	43.48	38.23	41.51	
Primary Air Flow to NH3 Vaporizer	lbm/hr		500.33	499.96	499.93	500.07	
Dry Air Flow to NH3	lbm/hr		489.07	488.71	488.68	488.82	
Temperature of Air to Vaporizer			357.34	357.89	357.42	357.55	
Enthalpy of Dry Air to Vaporizer			67.76	67.90	67.78	67.81	
Enthalpy of Moisture in Air to Vaporizer			126.85	127.10	126.89	126.95	
			126.85	127.10	126.89	126.95	
Temperature of Air/Ammonia after Vaporizer before flue gas			212.55	212.55	212.55	212.55	
Enthalpy of Dry Air After Vaporizer			32.62	32.62	32.62	32.62	
Enthalpy of Moisture in Air After Vaporizer		1105.43934	1,150.62	1,150.62	1,150.62	1,150.62	
Total Moisture	lbm/hr		174.22	173.02	173.64	173.63	
Energy of Mixed Ammonia/Air	BTU/hr		216,411.78	215,023.62	215,737.39	215,724.26	
MASS FRACTION CALCULATIONS							
Mass Fraction of Volatile Matter on Dry and Ash free		MFRvm	0.00	0.00	0.00	0.00	
Mass Fraction of Volatile Matter 1		MFRvm1	0.00	0.00	0.00	0.00	
Mass Fraction of Volatile Matter 2	-	MFRvm2	0.00	0.00	0.00	0.00	
ENTHALPY CALCULATIONS							
Enthalpy of Dry Air	BTU/lbm	HDAEn	14.36	14.35	14.33	14.35	
Enthalpy of Water Vapor	BTU/lbm	HWvEn	26.69	26.66	26.64	26.67	
Enthalpy of Dry Gas	BTU/lbm	HDFglvCr	54.93	55.25	55.49	55.22	
Enthalpy of Steam @ 1 PSIA	BTU/lbm	HStLvCr	1,198.84	1,199.44	1,199.90	1,199.39	
Enthalpy of Water Vapor	BTU/lbm	HWvLvCr	103.61	104.21	104.67	104.17	
Enthalpy of Fuel	BTU/lbm	HFEEn	1.84	1.84	1.84	1.84	
Enthalpy of Fixed Carbon	BTU/lbm	HFc	0.56	0.56	0.56	0.56	
Enthalpy of Volatile Matter 1	BTU/lbm	HVm1	1.26	1.26	1.26	1.26	
Enthalpy of Volatile Matter 2	BTU/lbm	HVm2	2.22	2.22	2.22	2.22	
Enthalpy of Moisture	BTU/lbm	HW	3.06	3.06	3.06	3.06	
Enthalpy of Ash	BTU/lbm	HRs	0.56	0.56	0.56	0.56	
Primary Air Entering Air Heater 1							
Enthalpy of Dry Air	BTU/lbm	HDAEn8C	7.20	7.20	7.20	7.20	
Enthalpy of Water Vapor	BTU/lbm	HWv8C	13.37	13.37	13.37	13.37	
Enthalpy of Wet Air	BTU/lbm	HA8C	7.34	7.34	7.34	7.34	
Primary Air Entering Air Heater 2							
Enthalpy of Dry Air			67.76	67.90	67.78	67.81	
Enthalpy of Water Vapor			1,219.87	1,220.13	1,219.90	1,219.97	
Enthalpy of Wet Air			93.12	93.25	93.13	93.17	
Primary Air Leaving Air Heater 2							
Enthalpy of Dry Air	BTU/lbm	HDAEn9A	88.40	88.66	88.59	88.55	
Enthalpy of Water Vapor	BTU/lbm	HWv9A	1,259.63	1,260.12	1,260.00	1,259.92	
Enthalpy of Wet Air	BTU/lbm	HA9A	114.18	114.44	114.37	114.33	
Flue Gas Entering PA AH 2 and SA AH 3							
Enthalpy of Wet Flue Gas	BTU/lbm	HFGEn	326.78	327.13	326.94	326.95	
Enthalpy of Dry Gas Leaving	BTU/lbm		100.53	100.90	100.99	100.81	
Enthalpy of Moisture in Gas	BTU/lbm		1,283.53	1,284.22	1,284.41	1,284.05	
Enthalpy of Moisture in Refuse	BTU/lbm		89.11	89.46	89.56	89.38	
Flue Gas Leaving PA AH 2 and SA AH 3							
Enthalpy of Wet Flue Gas	BTU/lbm	HFGLv	307.50	308.83	307.62	307.98	
Enthalpy of Dry Gas Leaving	BTU/lbm		84.39	85.57	84.81	84.92	
Enthalpy of Moisture in Gas	BTU/lbm		1,252.72	1,254.99	1,253.53	1,253.75	
Enthalpy of Moisture in Refuse	BTU/lbm		73.66	74.78	74.06	74.17	

BOILER EFFICIENCY CALCULATIONS							
DESCRIPTION	UNITS	SYMBOL	Corrected	Corrected	Corrected	Corrected	
			Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00		TEST RUN AVERAGE
Flue Gas Entering PA AH 1 and SA AH 2							
Enthalpy of Wet Flue Gas	BTU/lbm	<i>HFgLv</i>	298.79	300.11	299.06	299.32	
Enthalpy of Dry Gas Leaving	BTU/lbm		78.42	79.63	78.98	79.01	
Enthalpy of Moisture in Gas	BTU/lbm		1,241.29	1,243.62	1,242.37	1,242.43	
Flue Gas Leaving PA AH 1 and SA AH 1							
Enthalpy of Wet Flue Gas	BTU/lbm	<i>HFgLv</i>	271.30	271.62	271.71	271.55	
Enthalpy of Dry Gas Leaving	BTU/lbm		55.05	55.41	55.71	55.39	
Enthalpy of Moisture in Gas	BTU/lbm		1,196.19	1,196.89	1,197.49	1,196.86	
Flue Gas Recirculation							
Enthalpy of Wet Flue Gas	BTU/lbm	<i>HFgLv</i>	288.61	288.81	288.76	288.73	
Enthalpy of Dry Gas Leaving	BTU/lbm		69.75	70.01	70.20	69.99	
Enthalpy of Moisture in Gas	BTU/lbm		1,224.66	1,225.16	1,225.52	1,225.11	
AUX POWER AND RADIATION LOSSES							
Auxiliary Equipment Power	mmBTU/h	<i>QrBX</i>	0.00	0.00	0.00	0.00	
Auxiliary Equipment Power	%	<i>QpBX</i>	0.00	0.00	0.00	0.00	
Loss Due to Surface Radiation	%	<i>QpLSrc</i>	0.20	0.20	0.20	0.20	
CALCULATED ENTERING AIR (PRIMARY AND SECONDARY) FLOW AND TEMPERATURE							
Pulverizer Tempering Airflow	Klbm/hr	<i>MrA5</i>	0.00	0.00	0.00	0.00	
Secondary Airflow	Klbm/hr	<i>Mr8B</i>	660.72	658.86	655.29	658.29	
Average Temperature Entering Air Heater	Deg F	<i>TMnAEen</i>	136.78	136.71	136.67	136.72	
Average Entering Air Temperature	Deg F	<i>TMnAEen</i>	136.78	136.71	136.67	136.72	
CALCULATED FLUE GAS FLOW AND TEMPERATURE							
Flue Gas Flow Entering Primary AH	Klbm/hr		650.04	653.98	656.07	653.37	
Flue Gas Flow Entering Secondary AH	Klbm/hr		629.95	625.38	617.80	624.38	
Average Exit Gas Temperature	Deg F	<i>TFgLvCr</i>	306.75	308.05	309.07	307.96	
Average Exit Gas Temperature (Excluding Leakage)	Deg F	<i>TFgLvCr</i>	306.75	308.05	309.07	307.96	
STANDARD LOSS CALCULATIONS							
LOSSES, %							
Dry Gas - PA AH 2 Outlet	%	<i>QpLDfg</i>	7.26	7.35	7.29	7.30	
Wet Air to Ammonia Vaporizer and Hydrous Ammonia	%		0.02	0.02	0.02	0.02	
Dry Gas - PA AH 1 Outlet	%		5.03	5.05	5.08	5.05	
Bottom Ash Cooling			0.13	0.12	0.12	0.12	
Water from H2 Fuel	%	<i>QpLH2F</i>	7.28	7.28	7.29	7.28	
Water from H2O Fuel	%	<i>QpLWF</i>	10.89	10.89	10.90	10.89	
Water from H2Ov Fuel	%	<i>QpLWvF</i>	0.00	0.00	0.00	0.00	
Moisture in Air	%	<i>QpLWA</i>	0.19	0.19	0.19	0.19	
Unburned Carbon in Residue	%	<i>QpLUBC</i>	0.16	0.14	0.11	0.14	
Hot Air Quality Control Equipment	%	<i>QpLAq</i>	0.00	0.00	0.00	0.00	
Additional Moisture from Flue Gas Recirc	%		3.37	3.33	3.36	3.35	
CREDITS, %							
Entering Dry Gas - PA AH 1 Inlet			7.16	7.26	7.20	7.21	
Hydrous Ammonia			0.02	0.02	0.02	0.02	
Entering Wet Gas - Flue Gas Recirculation			4.48	4.43	4.48	4.46	
Entering Dry Air	%	<i>QpBDA</i>	1.16	1.16	1.16	1.16	
Moisture in Air	%	<i>QpBWA</i>	0.05	0.05	0.05	0.05	
Sensible Heat in Fuel	%	<i>QpBF</i>	0.04	0.04	0.04	0.04	
Sensible Heat from Sorbent	mmBTU/hr		-0.01	-0.01	-0.04	-0.02	
Steam Coil Air Heater			1.15	1.23	1.19	1.19	

BOILER EFFICIENCY CALCULATIONS						
DESCRIPTION	UNITS	SYMBOL	Corrected	Corrected	Corrected	Corrected TEST RUN AVERAGE
			Test Run 1 11/21/2013 10:00 14:00	Test Run 2 11/21/2013 14:00 18:00	Test Run 3 11/21/2013 18:00 22:00	
OTHER LOSSES AND CREDITS						
Sodium Bicarbonate Credit						
Sodium Bicarbonate Flow	lb/hr		120.00	120.00	120.00	120.00
Latent Energy from NaHCO ₃ and HCl	BTU/lb	Hf	125.41	125.41	125.41	125.41
Latent Energy from NaHCO ₃ and HF	BTU/lb	Hf	131.37	131.37	131.37	131.37
Percent of NaHCO ₃ Reacted with HCl	%		10.00	10.00	10.00	10.00
Percent of NaHCO ₃ Reacted with HF	%		10.00	10.00	10.00	10.00
Specific Heat of Sodium Bicarbonate	BTU/lb-F	Cp	0.25	0.25	0.25	0.25
Total Latent Heat from NaHCO ₃	mmBTU/hr		0.0031	0.0031	0.0031	0.00
Sensible Heat of Sodium Bicarbonate	mmBTU/hr		0.0001	0.0001	0.0001	0.00
Total NaHCO ₃ Credit	mmBTU/hr		0.0032	0.0032	0.0032	0.00

APPENDIX D

Uncertainty Calculations

FAGEN GAINESVILLE RENEWABLE ENERGY CENTER PLANT TEST UNCERTAINTY

Table with 14 columns: Test Value, Mean, Units, Systematic (B_inst, B_spatial, U_95 SYS, S_x), Random (t_95 v, U_95 RAND, U_tot), Total (U_tot), Corrected Net Power Output (theta, U_P1,SYS, U_P1,RAND, U_P1), and 101,325. Rows include various test parameters like Barometric Pressure, Ambient Relative Humidity, and various temperature and flow rate measurements.

FAGEN GAINESVILLE RENEWABLE ENERGY CENTER PLANT TEST UNCERTAINTY													
PRE-TEST (Absolute Basis) (95% Confidence Level)	Measurement Uncertainty Budget										Uncertainty of Test Results		
	Test Value		Systematic					Random		Total		Corrected Net Power Output	
	Mean, \bar{X}	Units	B_{inst} Instrument Systematic Uncertainty	$B_{spatial}$ Spatial Systematic Uncertainty	$U_{95, SYS}$ Overall Systematic Uncertainty	$S_{\bar{x}}$ Standard Deviation of the Mean	$t_{95, \nu}$ Student's t	$U_{95, RAND}$ Random Uncertainty	$U_{95, TOT}$ Total Measurement Uncertainty	θ Absolute Sensitivity	$U_{P1, CORR}$ Systematic Uncertainty of Corrected Power	$U_{P1, RAND}$ Random Uncertainty of Corrected Power	101,325 U_{P1} Total Uncertainty of Corrected Power
Sodium Bicarbonate Flow Rate	120	lbm/h	2.4000		2.4000			0.0000	2.4000	0.00E+00	0.0000	0.0000	
Ash Flow Basis - by Split or Measured Bottom Ash	Assume				0.0000			0.0000	0.0000	0.00E+00	0.0000	0.0000	
Bottom Ash Flow Rate	75,000	lbm/h	1500.0000		1500.0000			0.0000	1500.0000	0.00E+00	0.0000	0.0000	
Air Flow Rate Basis - Measure of Assume with Air Fraction	Assume				0.0000			0.0000	0.0000	0.00E+00	0.0000	0.0000	
Primary Air Flow Rate Air Fraction	34	%			0.0000			0.0000	0.0000	0.00E+00	0.0000	0.0000	
Secondary Air Flow Rate Air Fraction	66	%			0.0000			0.0000	0.0000	0.00E+00	0.0000	0.0000	
Primary Air Flow Rate	284,643	lbm/h	14,232.13	0.00	14,232.13	191.53	1.97	377.29	14,237.13	0.00E+00	0.0000	0.0000	
Secondary Air Flow Rate	557,136	lbm/h	27,856.81	0.00	27,856.81	586.66	1.96	1,150.80	27,880.57	0.00E+00	0.0000	0.0000	
Urea Flow Rate	0	lbm/h	0.0000		0.0000			0.0000	0.0000	0.00E+00	0.0000	0.0000	
Atomizing Steam	0	lbm/h	0.0000		0.0000			0.0000	0.0000	0.00E+00	0.0000	0.0000	
Sootblowing Steam	0	lbm/h	0.0000	0.0000	0.0000	0.0000	1.9699	0.0000	0.0000	0.00E+00	0.0000	0.0000	
PRIMARY VARIABLES FOR BOILER OUTPUT AND HEAT RATE													
Boiler Drum Continuous Blowdown Flash Tank to Blowdown Tank	0	lbm/hr	0.0000	0.0000	0.0000	0.0000	1.9699	0.0000	0.0000	0.00E+00	0.0000	0.0000	
Bottom Ash Cooling Water Flow Rate	135	gpm	6.7708	0.0664	10.5315	0.9000	2.2010	1.9809	10.7161	0.00E+00	0.0000	0.0000	
Economizer Feedwater Inlet Pressure	2,352	psia	1.9500	0.0000	1.9500	0.2155	1.9650	0.4235	1.9955	0.00E+00	0.0000	0.0000	
Economizer Feedwater Inlet Temperature	439	Deg F	0.5500		0.5500	0.0049	1.9650	0.0096	0.5501	0.00E+00	0.0000	0.0000	
Boiler Drum Pressure	1,750	psia	10.0000	0.0000	10.0000	0.3503	1.9699	0.6900	10.0238	0.00E+00	0.0000	0.0000	
Boiler Continuous Blowdown Flash Tank Pressure	44	psia	2.5000	0.0000	2.5000	0.0078	1.9699	0.0153	2.5000	0.00E+00	0.0000	0.0000	
Extraction to DA Temperature (SCAH Steam Inlet)	274	Deg F	2.0000	0.0000	2.0000	0.0094	1.9699	0.0094	2.0000	0.00E+00	0.0000	0.0000	
Boiler HP Steam Outlet Pressure	1,619	psia	1.3000		1.3000	0.3079	1.9650	0.6051	1.4339	0.00E+00	0.0000	0.0000	
Boiler HP Steam Outlet Temperature	998	Deg F	0.5500		0.5500	0.0789	1.9650	0.1550	0.5714	0.00E+00	0.0000	0.0000	
Turbine Exhaust Pressure	1	psia	0.0033	0.0000	0.0033	0.0014	1.9650	0.0028	0.0043	0.00E+00	0.0000	0.0000	
Bottom Ash Cooling Water Inlet Pressure	63	psia	2.5000	0.0000	2.5000	0.0050	1.9699	0.0098	2.5000	0.00E+00	0.0000	0.0000	
Bottom Ash Cooling Water Inlet Temperature	89	Deg F	2.0000	0.0000	2.0000	0.1123	1.9699	0.2212	2.0122	0.00E+00	0.0000	0.0000	
Bottom Ash Cooling Water Outlet Pressure	63	psia			0.0000			0.0000	0.0000	0.00E+00	0.0000	0.0000	
Bottom Ash Cooling Water Outlet Temperature	112	Deg F	2.0000	27.2091	27.2825	0.4513	12.7062	5.7348	27.8787	0.00E+00	0.0000	0.0000	
SCAH Steam Quality	1	%	0.0198		0.0198			0.0000	0.0198	0.00E+00	0.0000	0.0000	
Brine System Extraction Flow	3,000	lb/hr	60.0000		60.0000			0.0000	60.0000	0.00E+00	0.0000	0.0000	
Feedwater Flow Pipe Diameter	10	in	0.0100		0.0100			0.0000	0.0100	0.00E+00	0.0000	0.0000	
Feedwater Flow Throat Diameter	8	in	0.0100		0.0100			0.0000	0.0100	0.00E+00	0.0000	0.0000	
Feedwater Flow Differential Pressure Tap 1	64	inH2O	0.0650	0.0000	0.0650	0.0252	1.9650	0.0496	0.0817	0.00E+00	0.0000	0.0000	
BFP Inlet Pressure	76	psia	2.5000	0.0000	2.5000	0.0153	1.9699	0.0302	2.5002	0.00E+00	0.0000	0.0000	
BFP Inlet Temperature	273	Deg F	2.0000	0.0000	2.0000	0.0238	1.9699	0.0468	2.0005	0.00E+00	0.0000	0.0000	
BFP Outlet Pressure	2,418	psia	12.5000	0.0000	12.5000	0.2365	1.9699	0.4659	12.5087	0.00E+00	0.0000	0.0000	
BFP Outlet Temperature	278	Deg F	2.0000	0.0000	2.0000	0.0225	1.9699	0.0444	2.0005	0.00E+00	0.0000	0.0000	
Feedwater Make-up Temperature	76	Deg F	2.0000	0.0000	2.0000	0.0058	1.9699	0.0114	2.0000	0.00E+00	0.0000	0.0000	
First Extraction Pressure From Turbine	385	psia	2.5000	0.0000	2.5000	0.0312	1.9699	0.0615	2.5008	0.00E+00	0.0000	0.0000	
Extraction Pressure Into HPFWH2	371	psia	2.5000	0.0000	2.5000	0.0319	1.9699	0.0628	2.5008	0.00E+00	0.0000	0.0000	
FW Temperature Into HPFWH2	372	Deg F	2.0000	0.0000	2.0000	0.0011	1.9699	0.0021	2.0000	0.00E+00	0.0000	0.0000	
Hotwell Temperature	105	Deg F	2.0000	0.0000	2.0000	0.0741	1.9699	0.1460	2.0053	0.00E+00	0.0000	0.0000	
Hotwell Start Level	-4	in	0.1000	0.0000	0.1000	0.0000	0.0000	0.0000	0.1000	0.00E+00	0.0000	0.0000	
Hotwell End Level	-4	in	0.1000	0.0000	0.1000	0.0000	0.0000	0.0000	0.1000	0.00E+00	0.0000	0.0000	
Boiler Drum Start Level	0	in	0.1000	0.0000	0.1000	0.0000	0.0000	0.0000	0.1000	0.00E+00	0.0000	0.0000	
Boiler Drum End Level	0	in	0.1000	0.0000	0.1000	0.0000	0.0000	0.0000	0.1000	0.00E+00	0.0000	0.0000	
DA Start Level	55	%	0.1000	0.0000	0.1000	0.0000	0.0000	0.0000	0.1000	0.00E+00	0.0000	0.0000	
DA End Level	55	%	0.1000	0.0000	0.1000	0.0000	0.0000	0.0000	0.1000	0.00E+00	0.0000	0.0000	
DI Start Level	27	ft	0.1000	0.0000	0.1000	0.0000	0.0000	0.0000	0.1000	0.00E+00	0.0000	0.0000	
DI End Level	26	ft	0.1000	0.0000	0.1000	0.0000	0.0000	0.0000	0.1000	0.00E+00	0.0000	0.0000	
Primary Air Inlet Temperature	98	Deg F	2.0000	0.0000	2.0000	0.1865	1.9699	0.3630	2.0087	0.00E+00	0.0000	0.0000	
Primary Air Outlet Temperature	108	Deg F	2.0000	0.0000	2.0000	0.0507	1.9699	0.1014	2.0016	0.00E+00	0.0000	0.0000	
Secondary Air Inlet Temperature	66	Deg F	2.0000	0.0000	2.0000	0.2142	1.9699	0.4284	2.0114	0.00E+00	0.0000	0.0000	
Secondary Air Outlet Temperature	155	Deg F	2.0000	0.0000	2.0000	0.0330	1.9699	0.0660	2.0033	0.00E+00	0.0000	0.0000	
PRIMARY VARIABLES FOR PTC46 Test Calculations													
Gross Power	114,617	kW	492,8515	0.0000	492,8515	31,9827	1.9699	63,0040	496,8622	0.00E+00	0.0000	0.0000	
Plant Auxiliary Power	11,740	kW	50,4812	0.0000	50,4812	7,3090	1.9699	14,3983	52,4944	0.00E+00	0.0000	0.0000	
Plant Net Power Output	102,884	kW	442,4030	0.0000	442,4030	29,8092	1.9699	58,7224	446,2832	9.95E-01	440,3550	58,4505	
Plant Net Power Factor	1		0.0043	0.9941	0.9941	0.9941	0.0000	0.0000	0.9941	0.00E+00	0.0000	0.0000	
Material Handling System Auxiliary Load	485	kW	2,0870	0.0000	2,0870	2,1086	1.9649	4,1432	4,6391	1.00E+00	2,0870	4,1432	
Manual Auxiliary Loads	200	kW	9,6081	0.0000	9,6081	0.0000	0.0000	0.0000	9,6081	1.00E+00	9,6081	0.0000	
INTERMEDIATE CALCULATIONS													
Water and Steam Flows					0.0000			0.0000	0.0000	0.00E+00	0.0000	0.0000	
Feedwater Flow Rate	878,824	lbm/hr	8788.2387		8788.2387			0.0000	8788.2387	0.00E+00	0.0000	0.0000	
Boiler CBD Flow Rate	0	lbm/hr	0.0000		0.0000			0.0000	0.0000	0.00E+00	0.0000	0.0000	
RSS									446.193		61.084	0.00	
Pre-Test Total Corrected Output												450.35	
Uncertainty												0.44%	

FAGEN GAINESVILLE RENEWABLE ENERGY CENTER PLANT TEST UNCERTAINTY

Table with columns: PRE-TEST (Absolute Basis) (95% Confidence Level), Test Value (Mean, X-bar, Units), Measurement Uncertainty Budget (Systematic, Random, Total), and Uncertainty of Test Results (Corrected Net Power Output, 101,431). Rows include various test parameters like Barometric Pressure, Ambient Relative Humidity, Ambient Specific Humidity, etc.

Table with 14 columns: Measurement Uncertainty Budget (Mean, Units, B_inst, B_spatial, U_95, SYS, S_x, t_95, v, U_95, RAND, U_tot), Corrected Auxiliary Load (theta, U_P1, SYS, U_P1, RAND, U_P1), and Test Results (U_TOT). Includes sections for Test 2 and various test parameters like Barometric Pressure, Ambient Humidity, etc.

FAGEN GAINESVILLE RENEWABLE ENERGY CENTER PLANT TEST UNCERTAINTY table with columns: Test Value, Measurement Uncertainty Budget (Systematic, Random, Total), Uncertainty of Test Results (Corrected Net Power Output, U95, U90, U85).

Table with columns: PRE-TEST (Absolute Basis) (95% Confidence Level), Measurement Uncertainty Budget (Systematic, Random, Total), Uncertainty of Test Results (Corrected Auxiliary Load, U_195, U_P1, RAND, U_P1, RAND, U_P1, RAND). Rows include Test 3, Barometric Pressure, Ambient Relative Humidity, Ambient Specific Humidity, etc.

FAGEN GAINESVILLE PLANT TEST UNCERTAINTY ANALYSIS SUMMARY						
DESCRIPTION	Electrical Output			Cycle Heat Rate		
	<i>kW</i>	<i>U_{SYS}</i>	<i>U_P</i>	Btu/kWh	<i>U_{SYS}</i>	<i>U_{HR}</i>
Plant Unit Testing						
Corrected Result Test Run 1	101,325	446.19	450	11,605	312.33	312
Corrected Result Test Run 2	101,431	449.33	453	11,560	312.81	430
Corrected Result Test Run 3	101,037	454.51	458	11,616	312.06	368
Average Corrected Result, <i>R_{Ave}</i>	101,264			11,594		
Standard Deviation of Result, <i>S_R</i>	117.56			17.27		
Systematic Uncertainty of Result, <i>B_R</i>		450.01			312.40	
Test Avg Uncertainty, <i>U_p</i> and <i>U_{HR}</i>			508			314
			0.50%			2.71%
Boiler Unit Testing						
	Boiler Flow			Fuel Heat Input		
	<i>lbm/hr</i>	<i>U_{SYS}</i>	<i>U_P</i>	mmBTU/hr	<i>U_{SYS}</i>	<i>U_{HR}</i>
Corrected Result Test Run 1	870,046	9,309.03	9,315.06	1,206	31.45	31
Corrected Result Test Run 2	870,397	9,312.49	9,318.58	1,207	31.51	44
Corrected Result Test Run 3	865,979	9,266.09	9,275.40	1,202	31.37	37
Average Corrected Result, <i>R_{Ave}</i>	868,807			1,205		
Standard Deviation of Result, <i>S_R</i>	1,417.81			1.72		
Systematic Uncertainty of Result, <i>B_R</i>		9,295.87			31.44	
Test Avg Uncertainty, <i>U_p</i> and <i>U_{HR}</i>			9,719			32
			1.12%			2.62%
Boiler Unit Testing						
	Auxiliary Load					
	<i>kW</i>	<i>U_{SYS}</i>	<i>U_P</i>			
Corrected Result Test Run 1	5,089	42.38	55			
Corrected Result Test Run 2	5,071	42.15	55			
Corrected Result Test Run 3	4,935	41.85	56			
Average Corrected Result, <i>R_{Ave}</i>	5,031					
Standard Deviation of Result, <i>S_R</i>	48.57					
Systematic Uncertainty of Result, <i>B_R</i>		42.13				
Test Avg Uncertainty, <i>U_p</i> and <i>U_{HR}</i>			106			
			2.10%			

APPENDIX E

Fuel and Ash Analysis

1641 Sigman Road
 PO Box 919
 Conyers, GA 30012
 1-770-922-8000 ext 164
 www.biomassenergylab.com



Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
 Redmond WA 98052

Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123912	Sample Weight (kg):	7.32
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Test 1- Start 10:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123912-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.62		CEN/EN 14774-1
Ash (%) - 815 C	3.04	4.87	CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (MJ/kg)	12.05	19.32	CEN/EN 14918
Net Calorific Value (cV)(MJ/kg)	10.46	18.15	CEN/EN 14918
Net Calorific Value (cP)(MJ/kg)	10.36	18.09	CEN/EN 14918
Carbon (%)	30.39	48.72	CEN/EN 15104
Hydrogen (%)	3.53	5.66	CEN/EN 15104
Nitrogen (%)	0.24	0.39	CEN/EN 15104
Sulfur (%)	0.01	0.01	CEN/EN 15289
Oxygen (%)	25.17	40.35	By Difference

Prepared By: Chris Wiberg

Results shown on this certificate represent only the quantity of sample which was submitted for analysis. BEL does not assume responsibility for selection, representation, and/or sample identifications. Analyses are carried out within the scope of Principal's instructions and with due care and skill in conformity with BEL Terms and Conditions of Business. Claims in respect of services provided will be considered only if based upon failure to take due care proven by the Principal. Liability shall in no circumstances whatsoever exceed a total aggregate sum equal to 10 (ten) times the amount of the fee paid for the service.

1641 Sigman Road
 PO Box 919
 Conyers, GA 30012
 1-770-922-8000 ext 164
 www.biomassenergylab.com



Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
 Redmond WA 98052

Company Contact: James Hollibaugh

BEL ID Number:	BEL123912	Sample Weight (kg):	7.32
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Test 1- Start 10:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123912-1
Seal Code:	11/21/2013	Purchase Order #	N/A

Major and Minor Elements:

Analyte	Dry Basis	Units	CEN/EN 15297
Aluminum (Al)	153.0	mg/kg	
Calcium (Ca)	6130	mg/kg	
Chromium (Cr)	<5.0	mg/kg	
Iron (Fe)	104	mg/kg	
Lead (Pb)	0.43	mg/kg	
Magnesium (Mg)	588.3	mg/kg	
Manganese (Mn)	71.3	mg/kg	
Mercury (Hg)	<0.020	mg/kg	
Phosphorus (P)	479	mg/kg	
Potassium (K)	1691	mg/kg	
Silica (Si)	6936	mg/kg	
Sodium (Na)	120	mg/kg	
Titanium (Ti)	7.8	mg/kg	

Analysis of Ash: Ash Fusion Temperatures/Mineral Ash Analysis

Ash Fusion Property	Oxidizing (°C)	ISO 540
Shrinkage Starting Temperature (SST)	1230	
Deformation Temperature (DT)	1240	
Hemispherical Temperature (HT)	1270	
Flow Temperature (FT)	1280	

Prepared By: Chris Wiberg

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1641 Sigman Road
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 1-770-922-8000 ext 164
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Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
 Redmond WA 98052

Company Contact: James Hollibaugh
james.hallibaugh@mchale.org

BEL ID Number(s):	BEL123913	Sample Weight (kg):	5.46
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Test 2- Start 14:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123913-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.27		CEN/EN 14774-1
Ash (%)	2.85	4.55	CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.13	19.33	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)	10.54	18.17	CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)	10.45	18.10	CEN/EN 14918
Carbon (%)	30.67	48.89	CEN/EN 15104
Hydrogen (%)	3.53	5.63	CEN/EN 15104
Nitrogen (%)	0.23	0.36	CEN/EN 15104
Sulfur (%)	0.01	0.01	CEN/EN 15289
Oxygen (%)	25.44	40.55	By Difference
Chlorine (%)	0.008	0.012	CEN/EN 15289
Fluorine (ppm)	<5.0	<5.0	CEN/EN 15289

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
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Company Contact: James Hollibaugh
james.hallibaugh@mchale.org

BEL ID Number(s):	BEL123914	Sample Weight (kg):	7.28
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Test 3- Start 18:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123914-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.83		CEN/EN 14774-1
Ash (%)	2.59	4.17	CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.01	19.32	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)	10.39	18.12	CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)	10.30	18.05	CEN/EN 14918
Carbon (%)	30.84	49.61	CEN/EN 15104
Hydrogen (%)	3.62	5.82	CEN/EN 15104
Nitrogen (%)	0.23	0.38	CEN/EN 15104
Sulfur (%)	0.01	0.01	CEN/EN 15289
Oxygen (%)	24.88	40.02	By Difference
Chlorine (%)	0.007	0.012	CEN/EN 15289
Fluorine (ppm)	<5.0	<5.0	CEN/EN 15289

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123915	Sample Weight (kg):	4.65/4.36
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 10:00 AM	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123915-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	38.33		CEN/EN 14774-1
Ash (%)	2.34	3.79	CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.02	19.49	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)	10.41	18.31	CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)	10.31	18.24	CEN/EN 14918
Carbon (%)	30.35	49.21	CEN/EN 15104
Hydrogen (%)	3.55	5.76	CEN/EN 15104
Nitrogen (%)	0.22	0.36	CEN/EN 15104
Sulfur (%)	0.01	0.01	CEN/EN 15289
Oxygen (%)	25.20	40.87	By Difference

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
 Redmond WA 98052

Company Contact: James Hollibaugh

BEL ID Number:	BEL123915	Sample Weight (kg):	4.65/4.36
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 10:00 AM	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123915-1
Seal Code:	11/21/2013	Purchase Order #	N/A

Major and Minor Elements:

Analyte	Dry Basis	Units	CEN/EN 15297
Aluminum (Al)	134.0	mg/kg	
Calcium (Ca)	6020	mg/kg	
Chromium (Cr)	<5.0	mg/kg	
Iron (Fe)	97	mg/kg	
Lead (Pb)	0.38	mg/kg	
Magnesium (Mg)	597.6	mg/kg	
Manganese (Mn)	70.6	mg/kg	
Mercury (Hg)	<0.020	mg/kg	
Phosphorus (P)	523	mg/kg	
Potassium (K)	1721	mg/kg	
Silica (Si)	6687	mg/kg	
Sodium (Na)	130	mg/kg	
Titanium (Ti)	6.3	mg/kg	

Analysis of Ash: Ash Fusion Temperatures/Mineral Ash Analysis

Ash Fusion Property	Oxidizing (°C)	ISO 540
Shrinkage Starting Temperature (SST)	1240	
Deformation Temperature (DT)	1250	
Hemispherical Temperature (HT)	1260	
Flow Temperature (FT)	1270	

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123917	Sample Weight (kg):	3.96/3.84
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 11:00 AM	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123917-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	38.00		CEN/EN 14774-1
Ash (%)	2.21	3.57	CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.19	19.66	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)	10.57	18.46	CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)	10.48	18.39	CEN/EN 14918
Carbon (%)	30.64	49.42	CEN/EN 15104
Hydrogen (%)	3.60	5.81	CEN/EN 15104
Nitrogen (%)	0.23	0.38	CEN/EN 15104
Sulfur (%)	0.01	0.01	CEN/EN 15289
Oxygen (%)	25.31	40.82	By Difference

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
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Company Contact: James Hollibaugh

BEL ID Number:	BEL123917	Sample Weight (kg):	3.96/3.84
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 11:00 AM	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123917-1
Seal Code:	11/21/2013	Purchase Order #	N/A

Major and Minor Elements:

Analyte	Dry Basis	Units	CEN/EN 15297
Aluminum (Al)	104.2	mg/kg	
Calcium (Ca)	5470	mg/kg	
Chromium (Cr)	<5.0	mg/kg	
Iron (Fe)	87	mg/kg	
Lead (Pb)	2.45	mg/kg	
Magnesium (Mg)	589.9	mg/kg	
Manganese (Mn)	75.1	mg/kg	
Mercury (Hg)	<0.020	mg/kg	
Phosphorus (P)	505	mg/kg	
Potassium (K)	1668	mg/kg	
Silica (Si)	6877	mg/kg	
Sodium (Na)	120	mg/kg	
Titanium (Ti)	5.1	mg/kg	

Analysis of Ash: Ash Fusion Temperatures/Mineral Ash Analysis

Ash Fusion Property	Oxidizing (°C)	ISO 540
Shrinkage Starting Temperature (SST)	1220	
Deformation Temperature (DT)	1240	
Hemispherical Temperature (HT)	1260	
Flow Temperature (FT)	1270	

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123919	Sample Weight (kg):	4.02/3.52
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 12:00 PM	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123919-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.74		CEN/EN 14774-1
Ash (%)	2.39	3.83	CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.04	19.33	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)	10.42	18.13	CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)	10.33	18.06	CEN/EN 14918
Carbon (%)	30.70	49.31	CEN/EN 15104
Hydrogen (%)	3.63	5.83	CEN/EN 15104
Nitrogen (%)	0.20	0.32	CEN/EN 15104
Sulfur (%)	0.01	0.01	CEN/EN 15289
Oxygen (%)	25.34	40.69	By Difference

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
 Redmond WA 98052

Company Contact: James Hollibaugh

BEL ID Number:	BEL123919	Sample Weight (kg):	4.02/3.52
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 12:00 PM	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123919-1
Seal Code:	11/21/2013	Purchase Order #	N/A

Major and Minor Elements:

Analyte	Dry Basis	Units	CEN/EN 15297
Aluminum (Al)	125.5	mg/kg	
Calcium (Ca)	5760	mg/kg	
Chromium (Cr)	<5.0	mg/kg	
Iron (Fe)	110	mg/kg	
Lead (Pb)	0.51	mg/kg	
Magnesium (Mg)	602.5	mg/kg	
Manganese (Mn)	79.7	mg/kg	
Mercury (Hg)	<0.020	mg/kg	
Phosphorus (P)	512	mg/kg	
Potassium (K)	1750	mg/kg	
Silica (Si)	6693	mg/kg	
Sodium (Na)	120	mg/kg	
Titanium (Ti)	6.1	mg/kg	

Analysis of Ash: Ash Fusion Temperatures/Mineral Ash Analysis

Ash Fusion Property	Oxidizing (°C)	ISO 540
Shrinkage Starting Temperature (SST)	1240	
Deformation Temperature (DT)	1250	
Hemispherical Temperature (HT)	1260	
Flow Temperature (FT)	1270	

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123921	Sample Weight (kg):	3.99/3.35
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 13:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123921-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.37		CEN/EN 14774-1
Ash (%)	2.06	3.28	CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.09	19.30	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)	10.47	18.09	CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)	10.37	18.02	CEN/EN 14918
Carbon (%)	30.81	49.19	CEN/EN 15104
Hydrogen (%)	3.67	5.85	CEN/EN 15104
Nitrogen (%)	0.20	0.32	CEN/EN 15104
Sulfur (%)	0.01	0.01	CEN/EN 15289
Oxygen (%)	25.89	41.34	By Difference

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Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
 Redmond WA 98052

Company Contact: James Hollibaugh

BEL ID Number:	BEL123921	Sample Weight (kg):	3.99/3.35
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 13:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123921-1
Seal Code:	11/21/2013	Purchase Order #	N/A

Major and Minor Elements:

Analyte	Dry Basis	Units	CEN/EN 15297
Aluminum (Al)	82.7	mg/kg	
Calcium (Ca)	5180	mg/kg	
Chromium (Cr)	<5.0	mg/kg	
Iron (Fe)	82	mg/kg	
Lead (Pb)	0.33	mg/kg	
Magnesium (Mg)	560.5	mg/kg	
Manganese (Mn)	64.0	mg/kg	
Mercury (Hg)	<0.020	mg/kg	
Phosphorus (P)	489	mg/kg	
Potassium (K)	1703	mg/kg	
Silica (Si)	5296	mg/kg	
Sodium (Na)	120	mg/kg	
Titanium (Ti)	7.2	mg/kg	

Analysis of Ash: Ash Fusion Temperatures/Mineral Ash Analysis

Ash Fusion Property	Oxidizing (°C)	ISO 540
Shrinkage Starting Temperature (SST)	1240	
Deformation Temperature (DT)	1250	
Hemispherical Temperature (HT)	1260	
Flow Temperature (FT)	1270	

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123924	Sample Weight (kg):	3.85/4.28
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	14:12	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123924-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.81		CEN/EN 14774-1
Ash (%)			CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.21	19.63	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)			CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)			CEN/EN 14918
Carbon (%)			CEN/EN 15104
Hydrogen (%)			CEN/EN 15104
Nitrogen (%)			CEN/EN 15104
Sulfur (%)			CEN/EN 15289
Oxygen (%)			By Difference

Prepared By: Chris Wiberg

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 18378 Redmond Way
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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123925	Sample Weight (kg):	3.98/4.52
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	14:36	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123925-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.91		CEN/EN 14774-1
Ash (%)			CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	11.82	19.04	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)			CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)			CEN/EN 14918
Carbon (%)			CEN/EN 15104
Hydrogen (%)			CEN/EN 15104
Nitrogen (%)			CEN/EN 15104
Sulfur (%)			CEN/EN 15289
Oxygen (%)			By Difference

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McHale & Associates Inc.
 18378 Redmond Way
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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123926	Sample Weight (kg):	4.24/4.20
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 15:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123926-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.71		CEN/EN 14774-1
Ash (%)	2.14	3.44	CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.00	19.27	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)	10.40	18.09	CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)	10.30	18.02	CEN/EN 14918
Carbon (%)	30.55	49.04	CEN/EN 15104
Hydrogen (%)	3.58	5.75	CEN/EN 15104
Nitrogen (%)	0.25	0.40	CEN/EN 15104
Sulfur (%)	0.01	0.01	CEN/EN 15289
Oxygen (%)	25.76	41.35	By Difference

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
 Redmond WA 98052

Company Contact: James Hollibaugh

BEL ID Number:	BEL123926	Sample Weight (kg):	4.24/4.20
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 15:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123926-1
Seal Code:	11/21/2013	Purchase Order #	N/A

Major and Minor Elements:

Analyte	Dry Basis	Units	CEN/EN 15297
Aluminum (Al)	124.1	mg/kg	
Calcium (Ca)	5250	mg/kg	
Chromium (Cr)	<5.0	mg/kg	
Iron (Fe)	77	mg/kg	
Lead (Pb)	0.30	mg/kg	
Magnesium (Mg)	556.2	mg/kg	
Manganese (Mn)	70.9	mg/kg	
Mercury (Hg)	<0.020	mg/kg	
Phosphorus (P)	488	mg/kg	
Potassium (K)	1608	mg/kg	
Silica (Si)	4403	mg/kg	
Sodium (Na)	<100	mg/kg	
Titanium (Ti)	6.1	mg/kg	

Analysis of Ash: Ash Fusion Temperatures/Mineral Ash Analysis

Ash Fusion Property	Oxidizing (°C)	ISO 540
Shrinkage Starting Temperature (SST)	1230	
Deformation Temperature (DT)	1250	
Hemispherical Temperature (HT)	1260	
Flow Temperature (FT)	1270	

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
 Redmond WA 98052

Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123928	Sample Weight (kg):	3.97/4.12
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 16:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123928-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.31		CEN/EN 14774-1
Ash (%)	2.10	3.35	CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.11	19.32	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)	10.49	18.11	CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)	10.40	18.04	CEN/EN 14918
Carbon (%)	30.72	49.01	CEN/EN 15104
Hydrogen (%)	3.67	5.85	CEN/EN 15104
Nitrogen (%)	0.19	0.31	CEN/EN 15104
Sulfur (%)	0.01	0.01	CEN/EN 15289
Oxygen (%)	26.00	41.47	By Difference

Prepared By: Chris Wiberg

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McHale & Associates Inc.
 18378 Redmond Way
 Redmond WA 98052

Company Contact: James Hollibaugh

BEL ID Number:	BEL123928	Sample Weight (kg):	3.97/4.12
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 16:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123928-1
Seal Code:	11/21/2013	Purchase Order #	N/A

Major and Minor Elements:

Analyte	Dry Basis	Units	CEN/EN 15297
Aluminum (Al)	123.1	mg/kg	
Calcium (Ca)	5140	mg/kg	
Chromium (Cr)	<5.0	mg/kg	
Iron (Fe)	83	mg/kg	
Lead (Pb)	0.38	mg/kg	
Magnesium (Mg)	567.1	mg/kg	
Manganese (Mn)	77.8	mg/kg	
Mercury (Hg)	<0.020	mg/kg	
Phosphorus (P)	499	mg/kg	
Potassium (K)	1666	mg/kg	
Silica (Si)	5611	mg/kg	
Sodium (Na)	130	mg/kg	
Titanium (Ti)	6.1	mg/kg	

Analysis of Ash: Ash Fusion Temperatures/Mineral Ash Analysis

Ash Fusion Property	Oxidizing (°C)	ISO 540
Shrinkage Starting Temperature (SST)	1240	
Deformation Temperature (DT)	1240	
Hemispherical Temperature (HT)	1260	
Flow Temperature (FT)	1270	

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123930	Sample Weight (kg):	3.84/4.01
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 17:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123930-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	38.11		CEN/EN 14774-1
Ash (%)	1.99	3.21	CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.23	19.76	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)	10.61	18.56	CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)	10.51	18.49	CEN/EN 14918
Carbon (%)	30.55	49.36	CEN/EN 15104
Hydrogen (%)	3.60	5.81	CEN/EN 15104
Nitrogen (%)	0.24	0.39	CEN/EN 15104
Sulfur (%)	0.01	0.01	CEN/EN 15289
Oxygen (%)	25.51	41.21	By Difference

Prepared By: Chris Wiberg

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Report of Analysis

McHale & Associates Inc.
 18378 Redmond Way
 Redmond WA 98052

Company Contact: James Hollibaugh

BEL ID Number:	BEL123930	Sample Weight (kg):	3.84/4.01
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	Time 17:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123930-1
Seal Code:	11/21/2013	Purchase Order #	N/A

Major and Minor Elements:

Analyte	Dry Basis	Units	CEN/EN 15297
Aluminum (Al)	136.1	mg/kg	
Calcium (Ca)	4880	mg/kg	
Chromium (Cr)	<5.0	mg/kg	
Iron (Fe)	82	mg/kg	
Lead (Pb)	0.31	mg/kg	
Magnesium (Mg)	541.9	mg/kg	
Manganese (Mn)	72.8	mg/kg	
Mercury (Hg)	<0.020	mg/kg	
Phosphorus (P)	481	mg/kg	
Potassium (K)	1568	mg/kg	
Silica (Si)	5139	mg/kg	
Sodium (Na)	<100	mg/kg	
Titanium (Ti)	5.2	mg/kg	

Analysis of Ash: Ash Fusion Temperatures/Mineral Ash Analysis

Ash Fusion Property	Oxidizing (°C)	ISO 540
Shrinkage Starting Temperature (SST)	1240	
Deformation Temperature (DT)	1250	
Hemispherical Temperature (HT)	1260	
Flow Temperature (FT)	1270	

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123934	Sample Weight (kg):	4.69/4.59
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	19:24	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123934-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.48		CEN/EN 14774-1
Ash (%)			CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.14	19.41	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)			CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)			CEN/EN 14918
Carbon (%)			CEN/EN 15104
Hydrogen (%)			CEN/EN 15104
Nitrogen (%)			CEN/EN 15104
Sulfur (%)			CEN/EN 15289
Oxygen (%)			By Difference

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123935	Sample Weight (kg):	4.29/3.51
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	20:00	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123935-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.41		CEN/EN 14774-1
Ash (%)			CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.28	19.61	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)			CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)			CEN/EN 14918
Carbon (%)			CEN/EN 15104
Hydrogen (%)			CEN/EN 15104
Nitrogen (%)			CEN/EN 15104
Sulfur (%)			CEN/EN 15289
Oxygen (%)			By Difference

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Company Contact: James Hollibaugh
james.hallibaugh@mchale.org

BEL ID Number(s):	BEL123936	Sample Weight (kg):	3.61/4.40
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	20:36	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123936-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	38.48		CEN/EN 14774-1
Ash (%)			CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	11.95	19.42	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)			CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)			CEN/EN 14918
Carbon (%)			CEN/EN 15104
Hydrogen (%)			CEN/EN 15104
Nitrogen (%)			CEN/EN 15104
Sulfur (%)			CEN/EN 15289
Oxygen (%)			By Difference

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123937	Sample Weight (kg):	3.97/3.83
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	21:12	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123937-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	36.86		CEN/EN 14774-1
Ash (%)			CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.15	19.24	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)			CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)			CEN/EN 14918
Carbon (%)			CEN/EN 15104
Hydrogen (%)			CEN/EN 15104
Nitrogen (%)			CEN/EN 15104
Sulfur (%)			CEN/EN 15289
Oxygen (%)			By Difference

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
james.hallibaugh@mchale.org

BEL ID Number(s):	BEL123938	Sample Weight (kg):	4.74/4.02
Product/Commodity:	Woody Biomass	Sample Received:	11/24/2013
Sample Designation:	21:48	Report Date:	12/3/2013
Packaging:	Plastic Bag	Report ID:	BEL123938-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Compositional Analysis: Proximate/Ulimate Analysis

Parameter	As-Received	Oven Dry	Analytical Method
Total Moisture (%)	37.02		CEN/EN 14774-1
Ash (%)			CEN/EN 14775
Volatiles (%)			CEN/EN 15148
Fixed Carbon (%)			By Difference
Gross Calorific Value (GJ/Tonne)	12.23	19.41	CEN/EN 14918
Net Calorific Value (cV)(GJ/Tonne)			CEN/EN 14918
Net Calorific Value (cP)(GJ/Tonne)			CEN/EN 14918
Carbon (%)			CEN/EN 15104
Hydrogen (%)			CEN/EN 15104
Nitrogen (%)			CEN/EN 15104
Sulfur (%)			CEN/EN 15289
Oxygen (%)			By Difference

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123939	Sample Weight (kg):	0.03
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	11:55 BOTTOM ASH GREC	Report Date:	12/5/2013
Packaging:	Plastic Bag	Report ID:	BEL123939-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.09		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	0.13	0.13	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123940-2	Sample Weight (kg):	0.08
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	12:22 ECON GREC	Report Date:	12/9/2013
Packaging:	Plastic Bag	Report ID:	BEL123940-2
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.14		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	0.21	0.21	ASTM D7348 (Method A)
Loss On Ignition (%) - 750 C	0.49	0.49	ASTM D7348 (Method A)

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123941	Sample Weight (kg):	0.07
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	12:30 3 PASS GREC	Report Date:	12/5/2013
Packaging:	Plastic Bag	Report ID:	BEL123941-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.06		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	-0.43	-0.43	ASTM D7348 (Method A)

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123942-2	Sample Weight (kg):	0.08
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	13:00 BAGHOUSE GREC	Report Date:	12/9/2013
Packaging:	Plastic Bag	Report ID:	BEL123942-2
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.16		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	-2.64	-2.65	ASTM D7348 (Method A)
Loss On Ignition (%) - 750 C	7.76	7.78	ASTM D7348 (Method A)

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123943	Sample Weight (kg):	0.04
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	14:35 BOTTOM ASH GREC	Report Date:	12/5/2013
Packaging:	Plastic Bag	Report ID:	BEL123943-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.10		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	0.16	0.16	ASTM D7348 (Method A)

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123944-2	Sample Weight (kg):	0.08
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	14:40 ECON GREC	Report Date:	12/9/2013
Packaging:	Plastic Bag	Report ID:	BEL123944-2
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.06		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	0.24	0.25	ASTM D7348 (Method A)
Loss On Ignition (%) - 750 C	0.59	0.59	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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Report of Analysis

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123945-2	Sample Weight (kg):	0.08
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	15:39 BAGHOUSE GREC	Report Date:	12/9/2013
Packaging:	Plastic Bag	Report ID:	BEL123945-2
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.13		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	-1.59	-1.59	ASTM D7348 (Method A)
Loss On Ignition (%) - 750 C	9.03	9.04	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123946	Sample Weight (kg):	0.06
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	15:47 3 PASS GREC	Report Date:	12/5/2013
Packaging:	Plastic Bag	Report ID:	BEL123946-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.02		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	-0.23	-0.23	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
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BEL ID Number(s):	BEL123947-2	Sample Weight (kg):	0.12
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	16:55 BAGHOUSE GREC	Report Date:	12/9/2013
Packaging:	Plastic Bag	Report ID:	BEL123947-2
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	<0.01		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	-1.10	-1.10	ASTM D7348 (Method A)
Loss On Ignition (%) - 750 C	4.70	4.70	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
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BEL ID Number(s):	BEL123948	Sample Weight (kg):	0.04
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	17:23 BOTTOM ASH GREC	Report Date:	12/5/2013
Packaging:	Plastic Bag	Report ID:	BEL123948-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.01		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	0.02	0.02	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
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BEL ID Number(s):	BEL123949-2	Sample Weight (kg):	0.08
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	17:33 ECON GREC	Report Date:	12/9/2013
Packaging:	Plastic Bag	Report ID:	BEL123949-2
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.04		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	0.17	0.17	ASTM D7348 (Method A)
Loss On Ignition (%) - 750 C	0.45	0.45	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
james.hollibaugh@mchale.org

BEL ID Number(s):	BEL123950	Sample Weight (kg):	0.04
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	17:45 3 PASS GREC	Report Date:	12/5/2013
Packaging:	Plastic Bag	Report ID:	BEL123950-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.04		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	-0.15	-0.15	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
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BEL ID Number(s):	BEL123951-2	Sample Weight (kg):	0.11
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	19:00 BAGHOUSE GREC	Report Date:	12/9/2013
Packaging:	Plastic Bag	Report ID:	BEL123951-2
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	<0.01		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	-2.87	-2.87	ASTM D7348 (Method A)
Loss On Ignition (%) - 750 C	7.20	7.20	ASTM D7348 (Method A)

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Company Contact: James Hollibaugh
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BEL ID Number(s):	BEL123952	Sample Weight (kg):	0.05
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	20:55 3 PASS GREC	Report Date:	12/5/2013
Packaging:	Plastic Bag	Report ID:	BEL123952-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	<0.01		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	-0.40	-0.40	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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BEL ID Number(s):	BEL123953	Sample Weight (kg):	0.04
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	20:36 BOTTOM ASH GREC	Report Date:	12/5/2013
Packaging:	Plastic Bag	Report ID:	BEL123953-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	<0.01		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	0.04	0.04	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
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BEL ID Number(s):	BEL123954-2	Sample Weight (kg):	0.08
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	20:40 ECON GREC	Report Date:	12/9/2013
Packaging:	Plastic Bag	Report ID:	BEL123954-2
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	0.02		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	0.10	0.10	ASTM D7348 (Method A)
Loss On Ignition (%) - 750 C	0.35	0.35	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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Company Contact: James Hollibaugh
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BEL ID Number(s):	BEL123955	Sample Weight (kg):	0.08
Product/Commodity:	ASH	Sample Received:	11/24/2013
Sample Designation:	21:18 BAGHOUSE GREC	Report Date:	12/5/2013
Packaging:	Plastic Bag	Report ID:	BEL123955-1
Date Sampled:	11/21/2013	Purchase Order #	N/A

Physical Properties of Ash

Parameter	As Received	Dry Basis	Analytical Method
Total Moisture %	<0.01		ASTM D7348 (Method A - 2 step)
Loss On Ignition (%) - 550 C	-1.02	-1.02	ASTM D7348 (Method A)

Prepared By: Chris Wiberg

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